

MODELS

C 9U2

C 9BU2

Hitachi

Power Tools

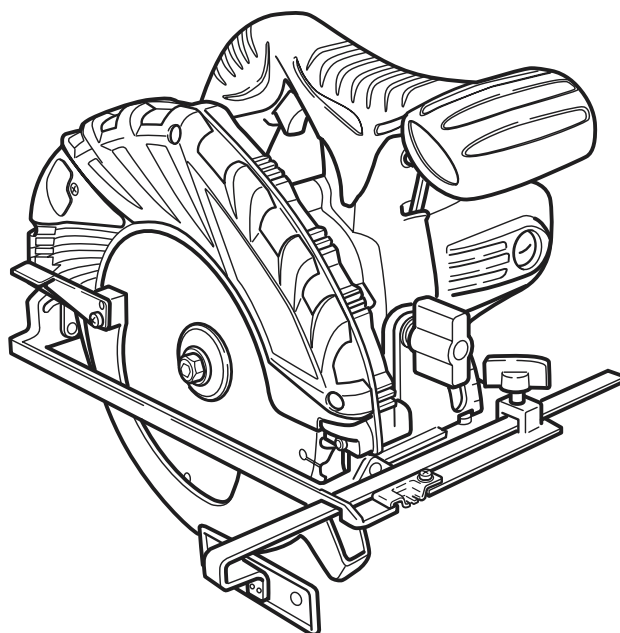
C

CIRCULAR SAWS

C 9U2

C 9BU2

**TECHNICAL DATA
AND
SERVICE MANUAL**



LIST Nos. C 9U2: E513
C 9BU2: E514

Nov. 2005

REMARK:

Throughout this TECHNICAL DATA AND SERVICE MANUAL, a symbol(s) is(are) used in the place of company name(s) and model name(s) of our competitor(s). The symbol(s) utilized here is(are) as follows:

C 9U2, C 9BU2

Symbol Utilized	Competitor	
	Company Name	Model Name
B	BOSCH	GKS85S
C	MAKITA	5903R



CONTENTS

	Page
1. PRODUCT NAME	1
2. MARKETING OBJECTIVE	1
3. APPLICATIONS	1
4. SELLING POINTS	2
4-1. Selling Point Descriptions	3
5. SPECIFICATIONS	5
6. COMPARISONS WITH SIMILAR PRODUCTS	6
7. PRECAUTIONS IN SALES PROMOTION	7
7-1. Handling Instructions	7
7-2. Caution on Name Plate	7
8. PRECAUTIONS IN DISASSEMBLY AND REASSEMBLY	8
8-1. Disassembly	8
8-2. Reassembly	9
8-3. Insulation Tests	13
8-4. Cleaning the Cover	13
9. STANDARD REPAIR TIME (UNIT) SCHEDULES	14
Assembly Diagram for C 9U2	
Assembly Diagram for C 9BU2	

1. PRODUCT NAME

Hitachi Circular Saws, Models C 9U2/C 9BU2 [235 mm (9-1/4")]

2. MARKETING OBJECTIVE

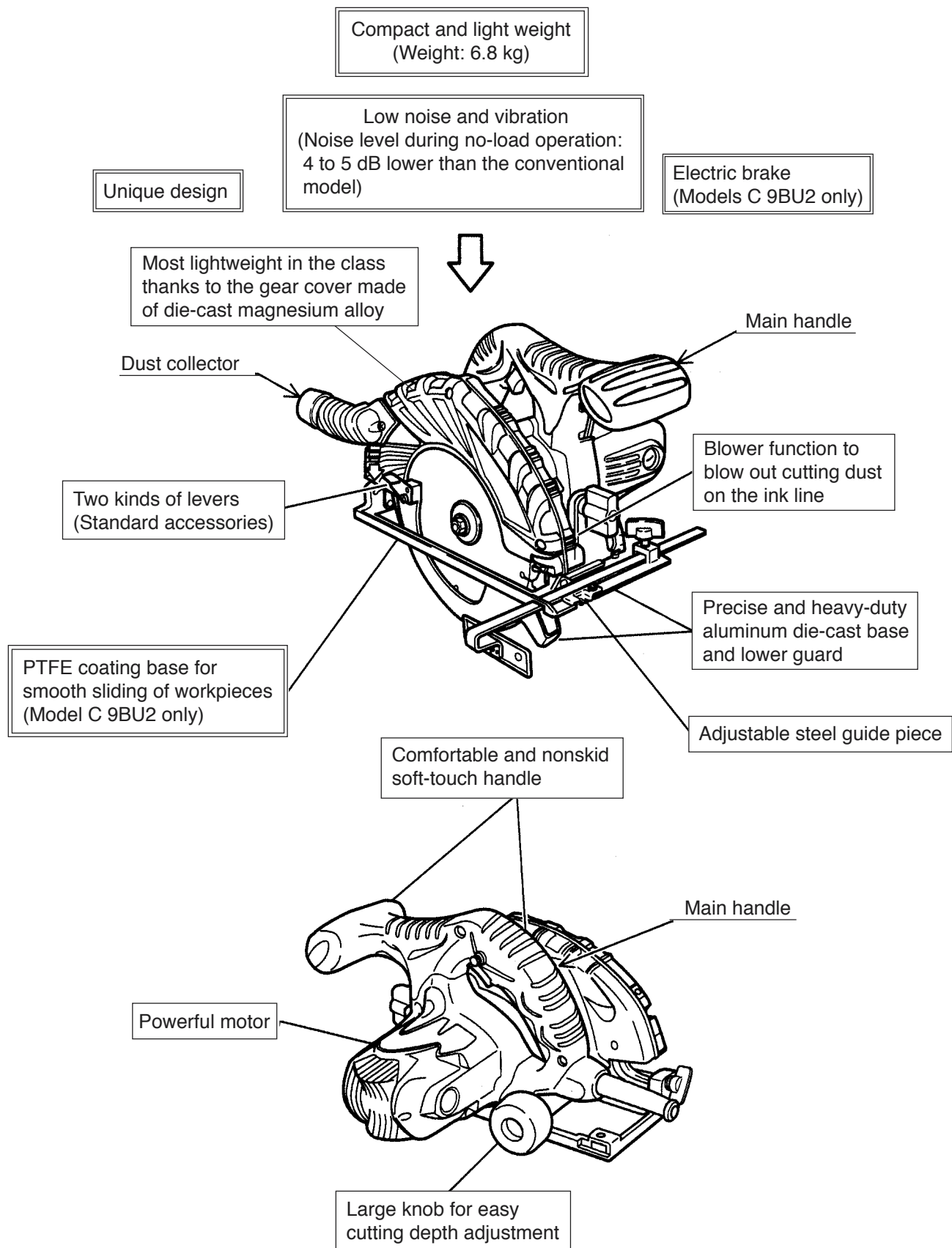
Fifteen years have passed since the sales start of the Model C 9U in the European market. Although this model has been well reputed in the market thanks to the ease of operation, compact and lightweight body until now, it is upgraded to the new Models C 9U2 and C 9BU2 owing to revision of the European Standard concerning circular saws in April 2006. With these new models, we aim to expand our market share. The key features of the new models are as follows:

- (1) Compact and light weight
- (2) Unique design
- (3) Low noise and vibration
- (4) Electric brake (Model C 9BU2 only)
- (5) PTFE coating base for smooth sliding of workpieces (Model C 9BU2 only)

3. APPLICATIONS

- Cutting of various wood materials

4. SELLING POINTS



4-1. Selling Point Descriptions

(1) Compact and light weight

Table 1. 9" circular saw weight comparisons (* measured weight excludes cord, guide and saw blade)

Maker		HITACHI	B	HITACHI	C
Model		C 9U2		C 9BU2	
Catalog weight	kg	6.8	6.9	6.8	7.0
* Measured weight	kg	6.7	7.3	6.7	6.8

The Models C 9U2 and C 9BU2 are most lightweight in each category as shown in Table 1.

(2) Unique design

Ease of operation is sufficiently considered in designing the Models C 9U2 and C 9BU2 including the handle location and shape. These Models are uniquely designed through the richly used elastomer. The elastomer used at the handle makes each model easier to operate.

(3) Low noise and vibration

In the Models C 9U2 and C 9BU2, the ball bearings at the front and the back of the motor are supported by rubber parts and a highly efficient, low-noise and small-diameter fan is adopted. The noise level and the vibration level at start-up and no-load operation are reduced thanks to the above.

(4) Electric brake (Model C 9BU2 only)

The Model C 9BU2 is equipped with the electric brake function that is well-reputed in the conventional model. The rotation of the motor is braked upon turning off the switch and stopped in a shorter time than the case of a circular saw without braking function. Thus the Model C 9BU2 can quickly start the next work.

(5) PTFE coating base for smooth sliding of workpieces (Model C 9BU2 only)

When the operator pushes the circular saw forward during cutting, the pushing force is partially compensated by friction with the workpiece. The PTFE coating base can reduce such a compensated force because the frictional resistance is low. As a result, workpieces can be cut smoothly.

(6) Powerful motor

Table 2. Comparison of power input/measured weight ratio when using 9" dia. saw blade

Maker		HITACHI	B	HITACHI	C
Model		C 9U2		C 9BU2	
Power input	W	2000	1700	2000	2000
* Measured weight	kg	6.7	7.3	6.7	6.8
Input/weight	W/kg	299	233	299	295

The Models C 9U2 and C 9BU2 are superior to competitors concerning power input values in each category as shown in Table 2. The power input/measured weight ratio obtained by dividing the power input by the measured weight is also superior to competitors. The Models C 9U2 and C 9BU2 are well-balanced circular saws.

(7) Comfortable and nonskid soft-touch handle

The handle is entirely covered with elastomer. The main handle and the sub handle are nonskid and fit in hands for comfortable cutting operation.

(8) Adjustable steel guide piece

If the center of the saw blade is deviated from the notch of the guide piece due to continuous operation or replacement of the saw blade, the position of the guide piece can be adjusted finely for more accurate cutting operation. It is also convenient for cutting with respect to either side of the blade. The guide piece is made of steel for higher strength.

(9) Blower function to blow out cutting dust on the ink line

The conventional models discharge almost all the cooling air forward as a blower function. However, discharge of cooling air increases the operating noise. To cope with this, the Models C 9U2 and C 9BU2 are equipped with the improved cooling air path to reduce the operating noise while maintaining the blower function.

(10) Precise and heavy-duty aluminum die-cast base and lower guard

The base and the lower guard are made of heavy-duty aluminum die-cast material. The Models C 9U2 and C 9BU2 can accurately cut workpieces for a long time because the base and the lower guard are highly durable and resistant to warping.

(11) Two kinds of levers (Standard accessories)

The Models C 9U2 and C 9BU2 are equipped with both the short lever for use with the dust collector and the long lever (factory-installed) as standard accessories. When the dust collector is not necessary, use the easier-to-operate long lever for comfortable cutting operation.

(12) Large knob for easy cutting depth adjustment

The large knob is easy to adjust cutting depth speedily and reliably.

(13) Gear cover made of die-cast magnesium alloy

The Models C 9U2 and C 9BU2 are most lightweight in the class thanks to the gear cover made of die-cast magnesium alloy.

5. SPECIFICATIONS

Model		C 9U2	C 9BU2
Saw blade diameter		235 mm (9-1/4")	
Cutting depth	at 90°	0 to 86 mm (0 to 3-3/8")	
	at 45°	Max. 65 mm (2-9/16")	
Power source		AC single phase	
Type of motor		AC single phase commutator motor	
Type of switch		Trigger switch	
Enclosure	Housing	Polycarbonate resin, elastomer	
	Handle cover	Polycarbonate resin, elastomer	
	Gear cover	Die-cast magnesium alloy	
	Saw cover	Polycarbonate resin, elastomer	
	Lower guard	Die-cast aluminum alloy	
	Base	Die-cast aluminum alloy	
Voltage (V)		110	230
* Current (A)		16	9.2
* Power input		1,670 W	2,000 W
Rotation speed	No-load	5,000 min ⁻¹	
	Full-load	2,680 min ⁻¹	3,360 min ⁻¹
Weight	** Net	6.8 kg (15.0 lbs)	
	Gross	9.0 kg (19.8 lbs)	
	Gross (with case)	11.5 kg (25.4 lbs)	
Packing		Corrugated cardboard box/Plastic case and corrugated cardboard sleeve	
Cord	Type	Two-core cabtire cable	
	Overall length	2.5 m (8.2 ft.)	
Standard accessories		Tungsten carbide tipped (TCT) saw blade 1 Hex. bar wrench Guide Wing bolt Dust collector Lever (short type)	
Optional accessories		Washer (A) ... for 16 mm (hole dia. of saw blade) ... for 30 mm (hole dia. of saw blade) Guide rail adapter	

* Be sure to check the name plate on product as it is subject to change by areas.

** Measured weight excludes cord, guide and saw blade.

6. COMPARISONS WITH SIMILAR PRODUCTS

Maker	Model		HITACHI		B	HITACHI	C
			C 9U2	C 9U		C 9BU2	
Catalog specifications	Saw blade diameter	mm (in.)	235 (9-1/4")	235 (9-1/4")	230 (9-3/64")	235 (9-1/4")	235 (9-1/4")
		90°	86 (3-3/8")	86 (3-3/8")	85 (3-11/32")	86 (3-3/8")	85 (3-11/32")
		45°	65 (2-9/16")	65 (2-9/16")	60 (1-23/64")	65 (2-9/16")	64 (2-33/64")
	Power input		W	1750	1700	2000	2000
	No-load rotation speed		min ⁻¹	5000	4000	5000	4500
	Overall length		mm	376	395	397	400
	Weight		kg (lbs.)	7.1 (15.7)	6.9 (15.2)	6.8 (15.0)	7.0 (15.4)
Characteristics	No-load rotation speed		min ⁻¹	4630	4700	5190	4720
	Full-load rotation speed		min ⁻¹	3360	3180	3252	3800
	Full-load output		W	1260	1370	1300	980
	Max. output		W	3220	3020	2960	3930
	No-load noise		dB	85	92	85	91
Structure	Material of base		Nickel plated aluminum	Nickel plated aluminum	Steel	PTFE plated aluminum	Aluminum
	Material of lower guard		Aluminum	Aluminum	Aluminum	Aluminum	Aluminum
	Soft-touch handle		Provided	None	None	Provided	None
	Blower function		Provided	None	None	Provided	None
		L	397	376	395	397	400
		H	291	288	315	291	276
		W	272	257	377	272	271

7. PRECAUTIONS IN SALES PROMOTION

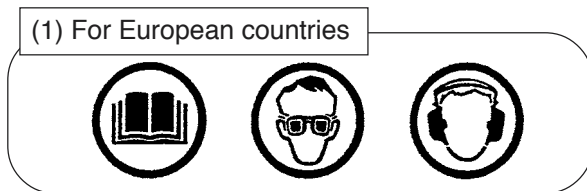
In the interest of promoting the safest and most efficient use of the Models C 9U2 and C 9BU2 Circular Saws by all of our customers, it is very important that at the time of sale the salesperson carefully ensures that the buyer seriously recognizes the importance of the contents of the Handling Instructions.

7-1. Handling Instructions

Although every effort is made in each step of design, manufacture, and inspection to provide protection against safety hazards, the dangers inherent in the use of any electric tool cannot be completely eliminated. Accordingly, general precautions and suggestions for the use of electric power tools, and specific precautions and suggestions for the use of the circular saw are listed in the Handling Instructions to enhance the safe and efficient use of the tool by the customer. Salespersons must be thoroughly familiar with the contents of the Handling Instructions to be able to offer appropriate guidance to the customer during sales promotion.

7-2. Caution on Name Plate

Each tool is provided with a Name Plate which contains the following basic safety precautions in the use of the tool.



8. PRECAUTIONS IN DISASSEMBLY AND REASSEMBLY

The disassembly and reassembly procedures for the Models C 9U2 and C 9BU2 are essentially the same. The **[Bold]** numbers in the descriptions below correspond to the item numbers in the parts list and exploded assembly diagram for the Model C 9U2. During disassembly and reassembly, and at all other times as well, sufficient care must be exercised in handling to ensure that there is no deviation in the flatness of the bottom surface of the base and in its perpendicularity with relation to the saw blade.

8-1. Disassembly

(1) Prior to attempting further disassembly, ensure without fail that the TCT Saw Blade 235MM **[12]** is removed to prevent damage to its cutting edge, and to avoid possible serious accident.

(2) Removal of the Safety Cover **[7]**

First, disconnect the Return Spring **[8]** from the Safety Cover **[7]**. Then, loosen the two Seal Lock Flat Hd. Screws M5 x 14 **[10]** and take off the Bearing Cover **[9]**. The Safety Cover **[7]** can then be removed.

(3) Removal of the Bearing Holder **[3]** together with the Spindle and Gear Set **[2]**

After removing the Safety Cover **[7]** as described above, loosen the two Seal Lock Flat Hd. Screws M6 x 14 **[4]**.

(4) Separation of the Spindle and Gear Set **[2]** from the Bearing Holder **[3]**

As illustrated in Fig. 1, support the Bearing Holder **[3]** with an appropriate tubular jig, and push down on the end of the spindle to separate the Spindle and Gear Set **[2]** from the Bearing Holder **[3]**.

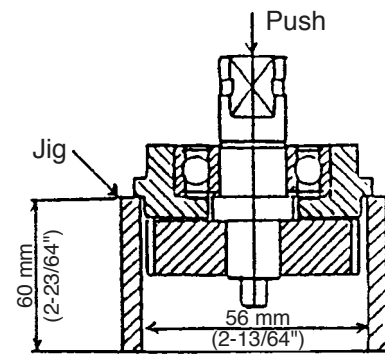


Fig. 1

(5) Removal of the Armature **[25]**

First, remove the Brush Caps **[64]** and take out the Carbon Brushes (1 Pair) **[63]**. Then, loosen the Machine Screws (W/Washers) M5 x 40 (Black) **[60]** and separate the Housing Ass'y **[65]** from the Gear Cover **[28]**. If the Armature **[25]** is remained in the Housing Ass'y **[65]**, gently tap the Housing Ass'y **[65]** on the edge of the surface where the Gear Cover **[28]** is mounted with a wooden or plastic hammer and remove the Armature **[25]**. At this time, be very careful not to hit the fan on the Armature **[25]**. If the Bearing Bushing **[32]** is remained in the Housing Ass'y **[65]**, remove it in the same manner as the case of the Armature **[25]**. If the Rubber Bushing **[31]** is remained in the Housing Ass'y **[65]**, remove it with tweezers being very careful not to scratch it.

(6) Removal of the Base Ass'y **[45]**

Extract the Roll Pin D8 x 50 **[27]** and disassemble the Base Ass'y **[45]** from the Gear Cover **[28]**.

8-2. Reassembly

Reassembly can be accomplished by following the disassembly procedures in reverse. However, particular attention should be given to the following items.

(1) Tightening torques for fastening screws and bolts

Machine Screws M4 [18] [21] [46]	$1.8 \pm 0.4 \text{ N}\cdot\text{m}$ { $18 \pm 4 \text{ kgf}\cdot\text{cm}$ }
Special Bolt [16]	$1.8 \pm 0.4 \text{ N}\cdot\text{m}$ { $18 \pm 4 \text{ kgf}\cdot\text{cm}$ }
Machine Screws M5 [10] [60]	$3.4 \pm 0.7 \text{ N}\cdot\text{m}$ { $35 \pm 7 \text{ kgf}\cdot\text{cm}$ }
Seal Lock Flat Hd. Screw M6 x 14 [4]	$4.9 \pm 1.0 \text{ N}\cdot\text{m}$ { $50 \pm 10 \text{ kgf}\cdot\text{cm}$ }
Hex. Socket Hd. Bolts M8 [20] [52]	$14.7 \pm 1.0 \text{ N}\cdot\text{m}$ { $150 \pm 10 \text{ kgf}\cdot\text{cm}$ }
Tapping Screws (W/Flange) D4 [56] [70] [76]	$2.0 \pm 0.5 \text{ N}\cdot\text{m}$ { $20 \pm 5 \text{ kgf}\cdot\text{cm}$ }
Hex. Hd. Tapping Screw D5 x 65 [34]	$2.9 \pm 0.5 \text{ N}\cdot\text{m}$ { $30 \pm 5 \text{ kgf}\cdot\text{cm}$ }
Screw of switches	$0.8 \pm 0.2 \text{ N}\cdot\text{m}$ { $8 \pm 2 \text{ kgf}\cdot\text{cm}$ }
Screw of pillar terminal	$0.35 \pm 0.1 \text{ N}\cdot\text{m}$ { $3.5 \pm 1 \text{ kgf}\cdot\text{cm}$ }

(2) Reassembling the Stator Ass'y [23]

To align each screw hole of the Stator Ass'y [23] and the Housing Ass'y [65] accurately, insert the guide bar (J-132 stator press pins [special repair tool, code no. 970911] are recommended) to press-fit the Stator Ass'y [23] to the Housing Ass'y [65] as shown in Fig. 2. After press-fitting, hook the Brush Terminal [22] on the Brush Holder [62]. Be careful not to pinch the internal wire of the Stator Ass'y [23] between the Stator Ass'y [23] and the seat for the Hex. Hd. Tapping Screw D5 x 65 [34] in the Housing Ass'y [65]. Secure the Stator Ass'y [23] to the Housing Ass'y [65] with the two Hex. Hd. Tapping Screws D5 x 65 [34].

(3) Reassembly of the Armature [25]

Prior to assembling the Armature [25], ensure that the Rubber Ring [36] is properly inserted into the groove of the bearing case within the Gear Cover [28]. At this time, be very careful not to damage the Rubber Ring [36]. Be sure to mount the Bearing Bushing [32] and the Rubber Bushing [31] to the Armature [25] before reassembly. Do not perform reassembly with the Bearing Bushing [32] and the Rubber Bushing [31] remained in the Housing Ass'y [65].

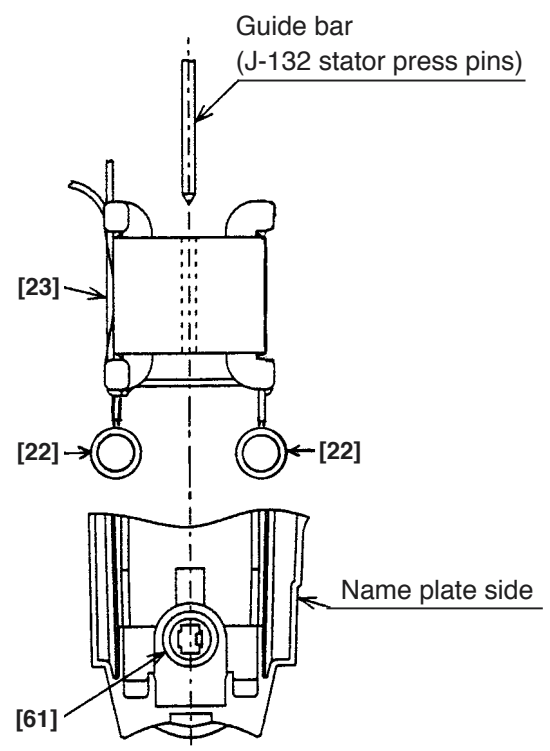


Fig. 2

(4) Reassembly of the Lock Lever [26] (See Fig. 3.)

A. Position the Lock Lever [26] between the fan and the Ball Bearing 6202VVCMP52L [35] of the Armature [25], and carefully assemble it together with the Armature [25] into the Gear Cover [28].

B. Ensure that both ends of the spring on the Lock Lever [26] are properly supported inside the ribs of the Gear Cover [28].

C. When assembly of the Lock Lever [26] is completed (when the Gear Cover [28] has been assembled to the Housing Ass'y [65] and fastening with the Machine Screws (W/Washers) M5 x 40 (Black) [60]), push the Lock Lever [26] by hand and ensure that it returns to its original position when released.

(5) Lubrication

Literally apply the designated lubricants as follows:

- Within the Gear Cover [28] Grease (SEP-3A) Code No. 930035
9 g
- Apply the above grease to the pinion teeth of the Armature [25] entirely.

(6) Internal wire arrangement

Connect internal wire as illustrated in Fig. 4 to Fig. 8. At this time, ensure that none of the wires are pinched between components during assembly.

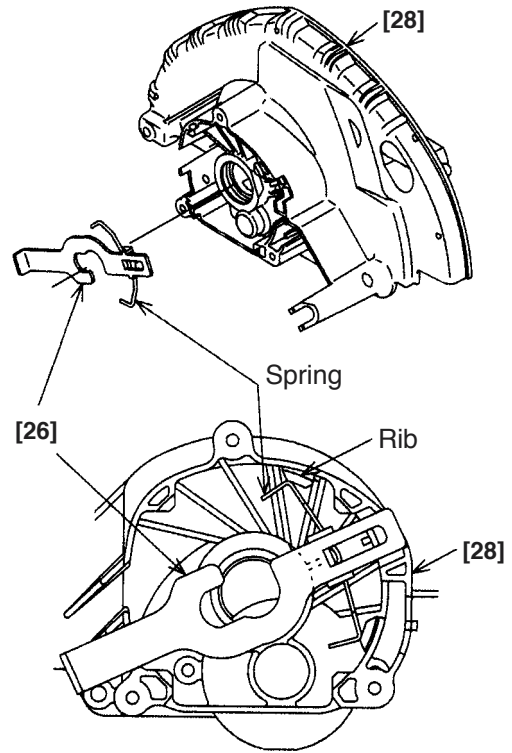


Fig. 3

A. Model C 9U2

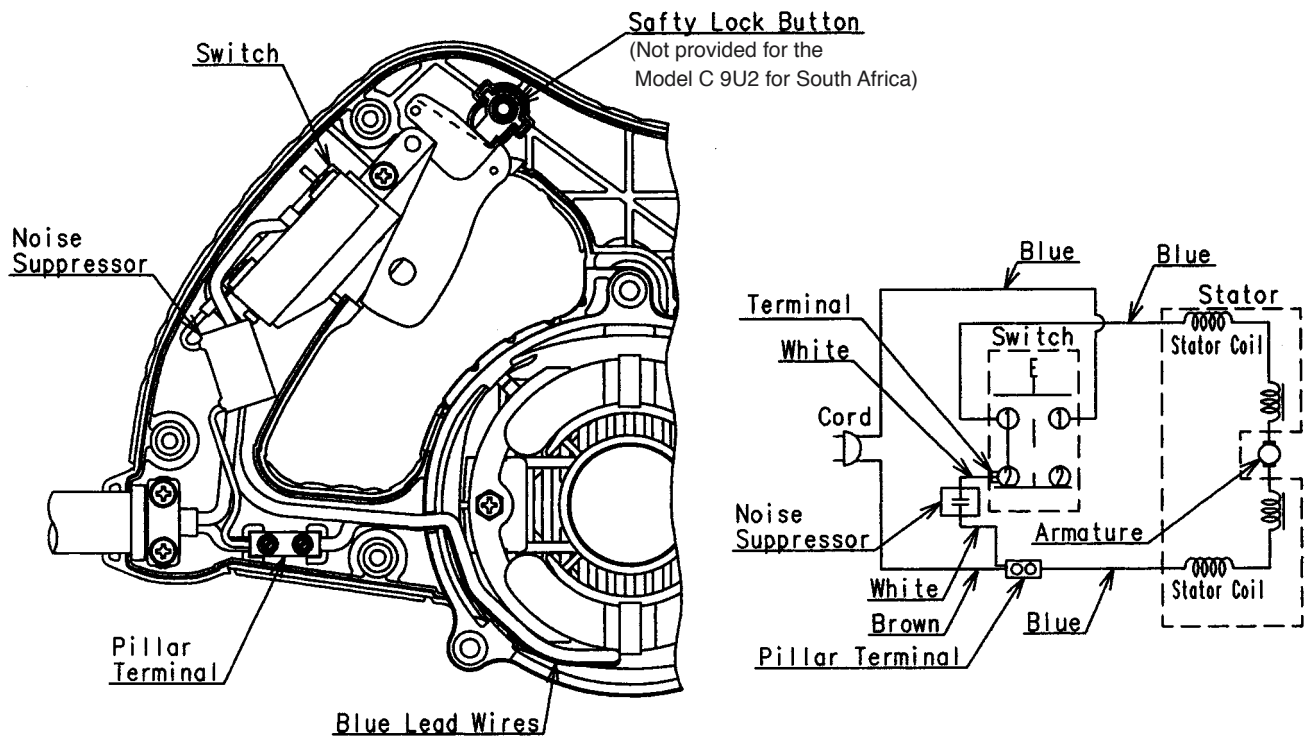


Fig. 4

B. Model C 9U2 (For Switzerland)

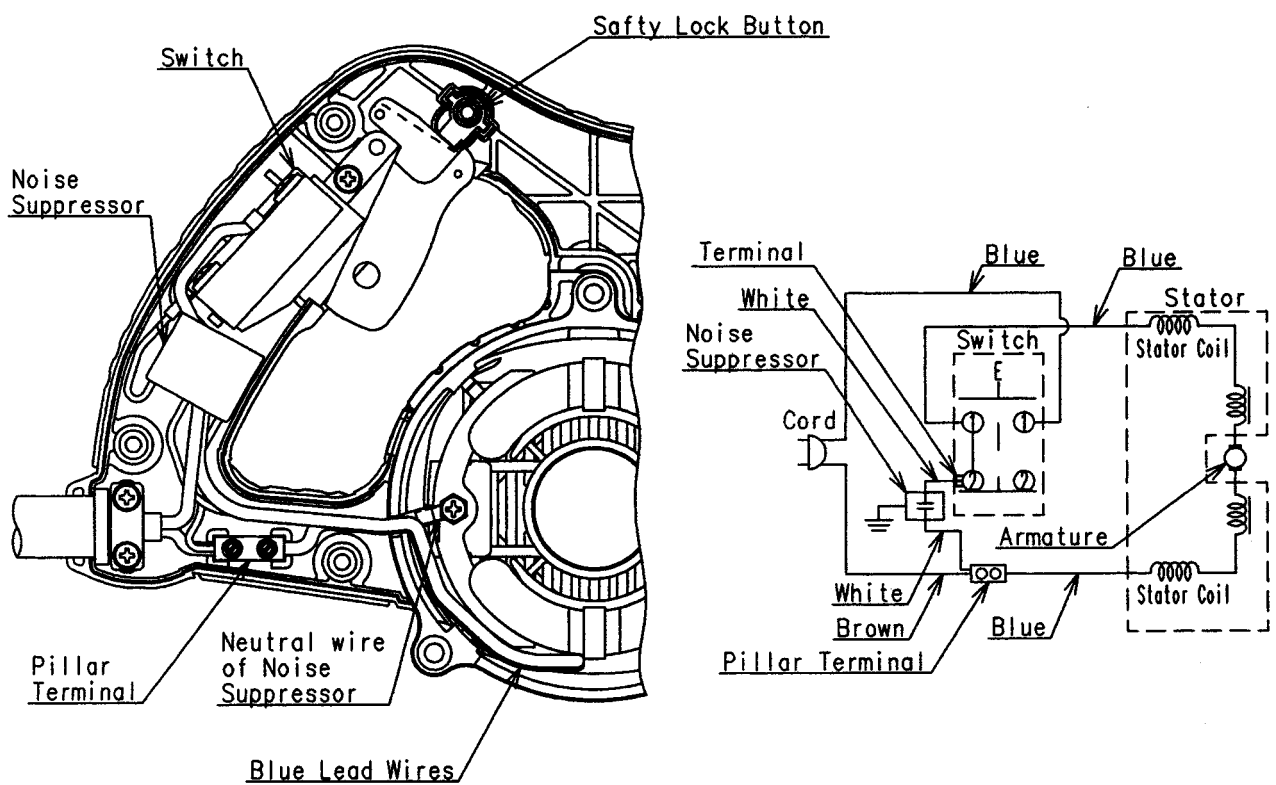


Fig. 5

C. Model C 9BU2

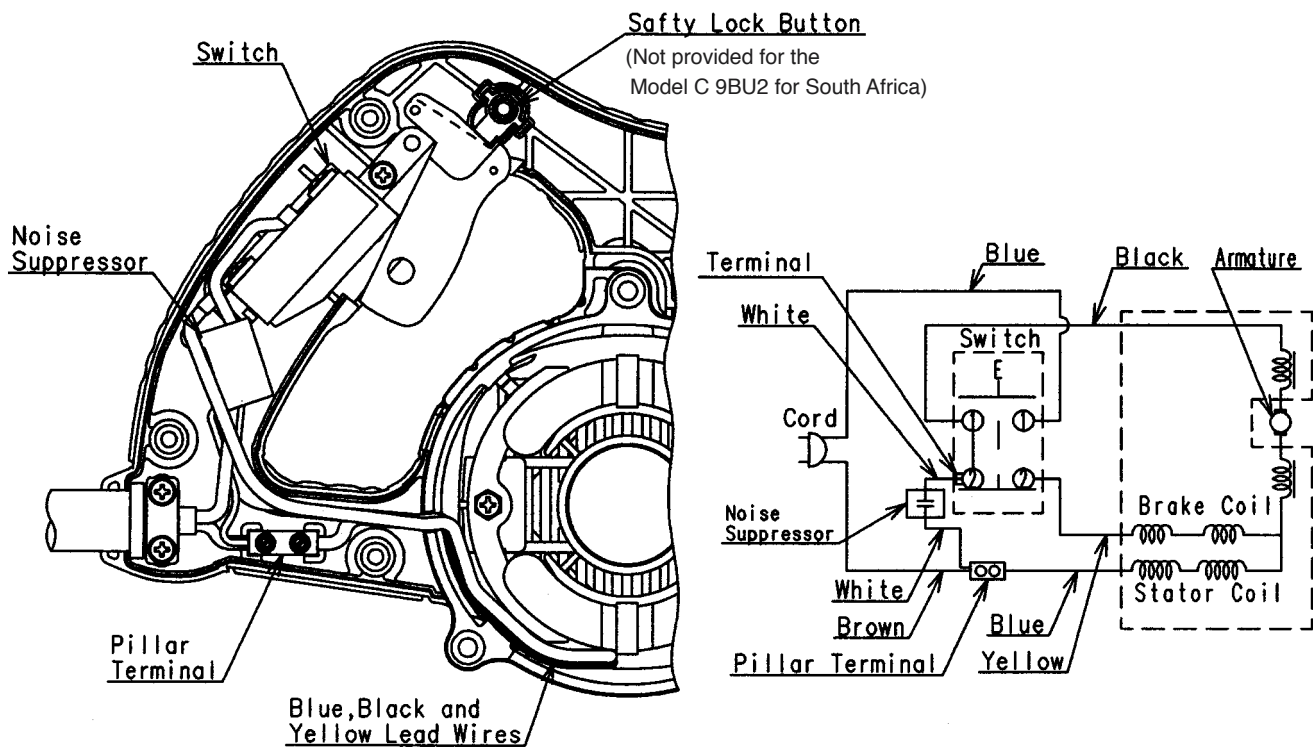


Fig. 6

D. Model C 9BU2 (For Switzerland)

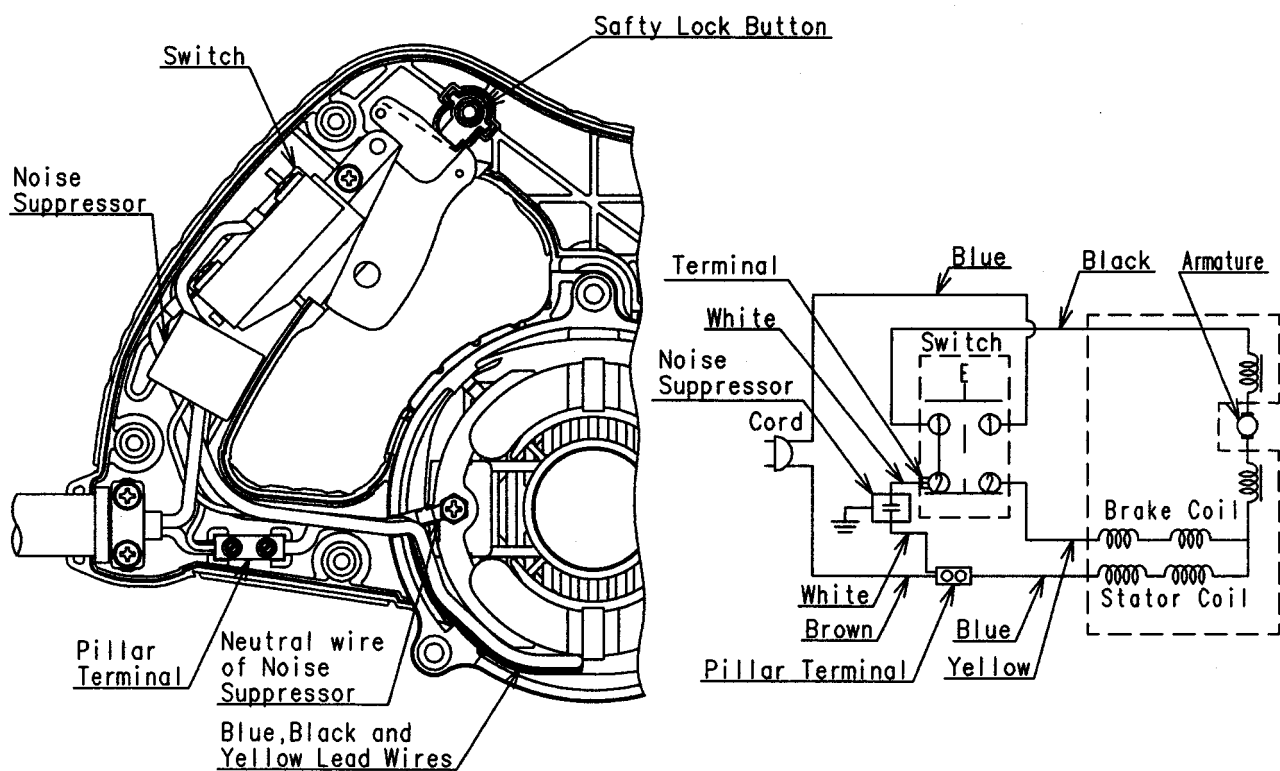


Fig. 7

8-3. Insulation Tests

On completion of disassembly and repair, measure the insulation resistance and conduct dielectric strength test.

Insulation resistance: 7 M Ω or more with DC 500 V megohm tester

Dielectric strength: AC 4000 V/1 minute, with no abnormalities

8-4. Cleaning the Cover

Clean the exterior of the tool with a soft cloth moistened with soapy water, and dry thoroughly. Chloric solvent, gasoline, and thinner will cause plastic components to dissolve.

9. STANDARD REPAIR TIME (UNIT) SCHEDULES

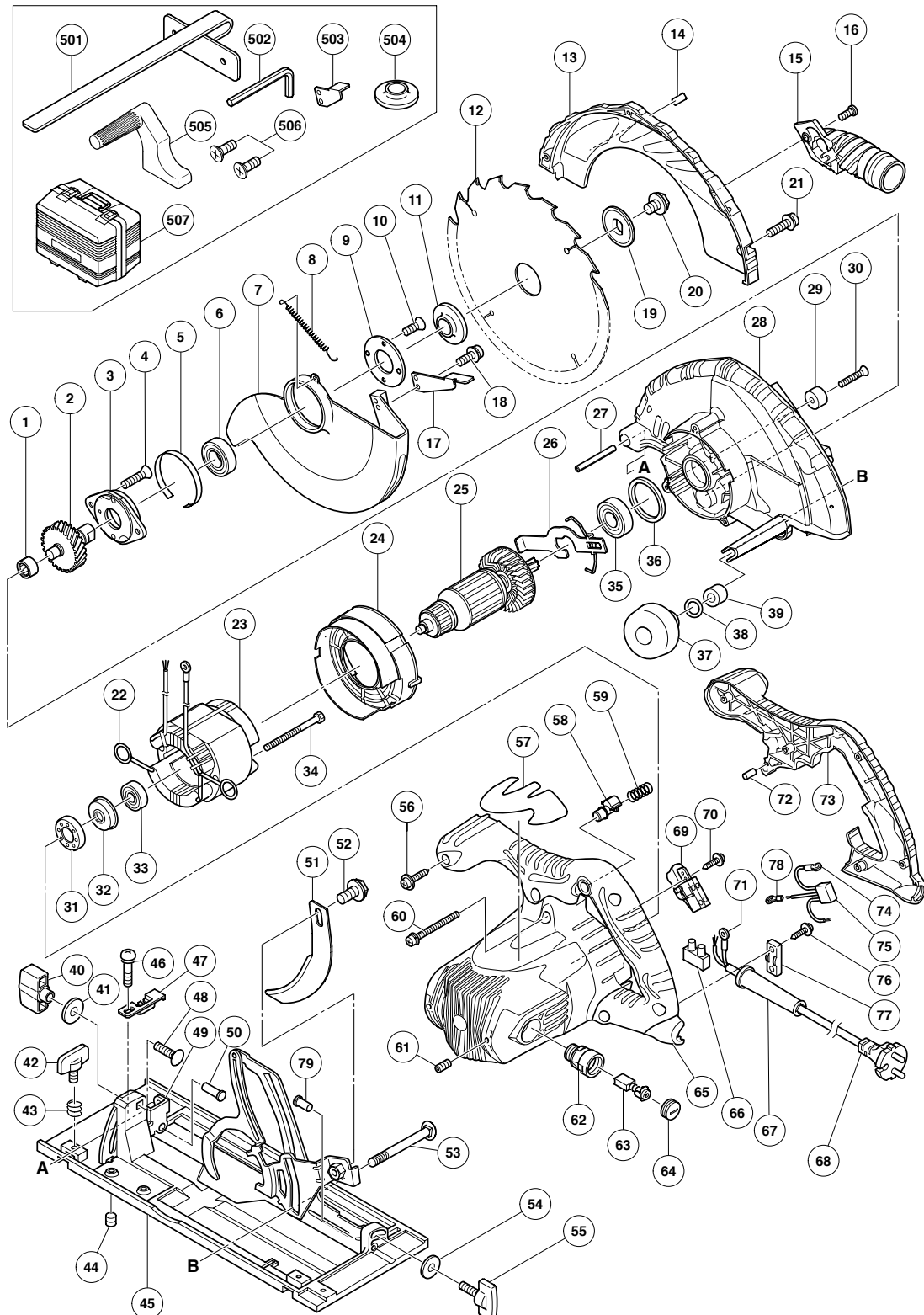
MODEL	Variable		10	20	30	40	50	60 min.
	Fixed							
<div>C 9U2</div> <div>C 9BU2</div>	<div>General Assembly</div>	Work Flow						
		Handle Cover		Switch Cord Cord Armor				
					Housing Ass'y Stator Ass'y			
		Protective Cover Return Spring Saw Cover		Armature Ass'y Ball Bearing (6202VV) Ball Bearing (6000VV) Bearing Bushing				
				Sprindle and Gear Set Bearing Holder Ball Bearing (6203VV)				
		Base Ass'y		Gear Cover				

ELECTRIC TOOL PARTS LIST

■ CIRCULAR SAW Model C 9U2

2005 · 11 · 30

(E1)



PARTS

C 9U2

ITEM NO.	CODE NO.	DESCRIPTION	NO. USED	REMARKS	
1	673-002	NEEDLE BEARING (HK1212)	1		
2	303-789	SPINDLE AND GEAR SET	1		
3	303-790	BEARING HOLDER	1		
4	303-797	SEAL LOCK FLAT HD. SCREW M6X14	2		
5	998-887	LINER	1		
6	620-3VV	BALL BEARING 6203VVCMP2L	1		
7	325-353	SAFETY COVER	1		
8	303-805	RETURN SPRING	1		
9	303-804	BEARING COVER	1		
10	992-013	SEAL LOCK FLAT HD. SCREW M5X14	2		
11	302-476	WASHER (A)	1		
* 12	303-809	TCT SAW BLADE 235MM-D15.9 HOLE-NT20	1		
* 12	303-810	TCT SAW BLADE 235MM-D30 HOLE-NT20	1		
13	325-354	SAW COVER	1		
14		HITACHI LABEL	1		
15	324-669	DUST COLLECTOR	1		
16	324-139	SPECIAL BOLT	1		
17	302-464	KNOB	1		
18	304-043	MACHINE SCREW (W/WASHERS) M4X10 (BLACK)	1		
19	302-423	WASHER (B)	1		
20	324-662	HEX. SOCKET HD. BOLT M8X15.5	1		
21	305-691	MACHINE SCREW (W/WASHERS) M4X14 (BLACK)	4		
22	937-623	BRUSH TERMINAL	2		
* 23	340-660P	STATOR ASS'Y 110V	1	INCLUD. 22	
* 23	340-660Q	STATOR ASS'Y 230V	1	INCLUD. 22	
24	325-352	FAN GUIDE	1		
* 25	360-759C	ARMATURE 110V	1		
25	360-759E	ARMATURE 230V	1		
26	303-793	LOCK LEVER	1		
27	949-884	ROLL PIN D8X50 (10 PCS.)	1		
28	325-350	GEAR COVER	1		
29	961-729	CUSHION	1		
30	949-794	FLAT HD. SCREW M6X20 (10 PCS.)	1		
31	325-356	RUBBER BUSHING	1		
32	325-355	BEARING BUSHING	1		
33	600-0VV	BALL BEARING 6000VVCMP2L	1		
34	960-251	HEX. HD. TAPPING SCREW D5X65	2		
35	620-2VV	BALL BEARING 6202VVCMP2L	1		
36	303-792	RUBBER RING	1		
37	324-660	KNOB	1		
38	676-531	O-RING (P-7)	1		
39	303-801	SLEEVE	1		
40	324-658	WING NUT M8	1		
41	949-433	BOLT WASHER M8 (10 PCS.)	1		
42	301-806	WING BOLT M6X15	1		
43	947-859	LOCK SPRING	1		
44	302-469	SLOTTED HD. SET SCREW (SEAL LOCK) M6X6	1		
45	325-360	BASE ASS'Y	1	INCLUD. 40, 41, 46-50, 54, 55, 79	
46	317-333	MACHINE SCREW (W/SP. WASHER) M4X6	1		
47	324-659	GUIDE PIECE	1		
48	302-457	BOLT (SQUARE) M8X30	1		

C 9U2

- 3 -

STANDARD ACCESSORIES

C 9U2

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OPTIONAL ACCESSORIES

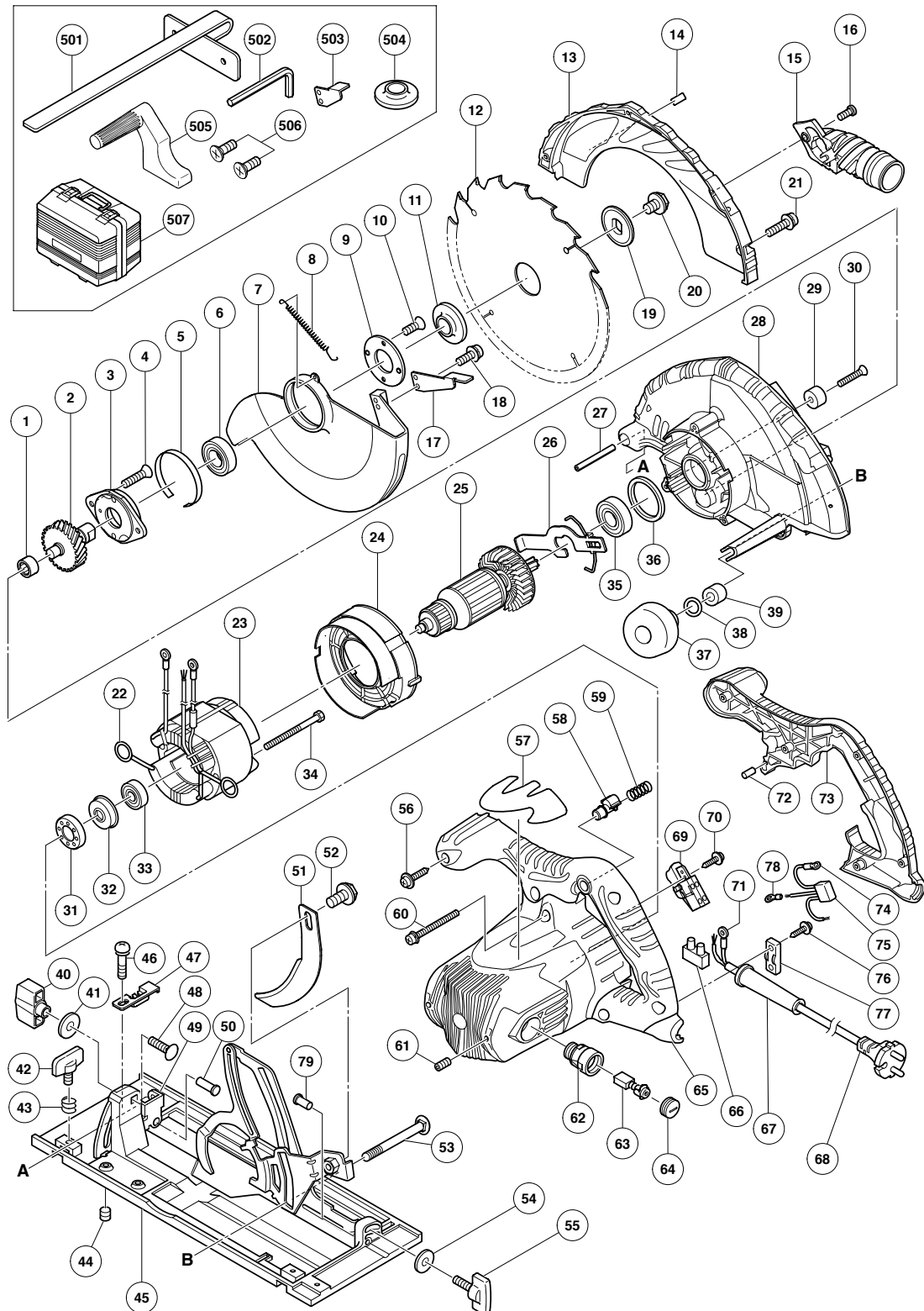
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ELECTRIC TOOL PARTS LIST

■ CIRCULAR SAW Model C 9BU2

2005 · 11 · 30

(E1)



PARTS

C 9BU2

ITEM NO.	CODE NO.	DESCRIPTION	NO. USED	REMARKS	
1	673-002	NEEDLE BEARING (HK1212)	1		
2	303-789	SPINDLE AND GEAR SET	1		
3	303-790	BEARING HOLDER	1		
4	303-797	SEAL LOCK FLAT HD. SCREW M6X14	2		
5	998-887	LINER	1		
6	620-3VV	BALL BEARING 6203VVCMP2L	1		
7	325-353	SAFETY COVER	1		
8	303-805	RETURN SPRING	1		
9	303-804	BEARING COVER	1		
10	992-013	SEAL LOCK FLAT HD. SCREW M5X14	2		
11	302-476	WASHER (A)	1		
* 12	303-809	TCT SAW BLADE 235MM-D15.9 HOLE-NT20	1		
* 12	303-810	TCT SAW BLADE 235MM-D30 HOLE-NT20	1		
13	325-354	SAW COVER	1		
14		HITACHI LABEL	1		
15	324-669	DUST COLLECTOR	1		
16	324-139	SPECIAL BOLT	1		
17	302-464	KNOB	1		
18	304-043	MACHINE SCREW (W/WASHERS) M4X10 (BLACK)	1		
19	302-423	WASHER (B)	1		
20	324-662	HEX. SOCKET HD. BOLT M8X15.5	1		
21	305-691	MACHINE SCREW (W/WASHERS) M4X14 (BLACK)	4		
22	937-623	BRUSH TERMINAL	2		
* 23	340-661C	STATOR ASS'Y 110V	1	INCLUD. 22	
* 23	340-661E	STATOR ASS'Y 230V	1	INCLUD. 22	
24	325-352	FAN GUIDE	1		
* 25	360-759C	ARMATURE 110V	1		
* 25	360-759E	ARMATURE 230V	1		
26	303-793	LOCK LEVER	1		
27	949-884	ROLL PIN D8X50 (10 PCS.)	1		
28	325-350	GEAR COVER	1		
29	961-729	CUSHION	1		
30	949-794	FLAT HD. SCREW M6X20 (10 PCS.)	1		
31	325-356	RUBBER BUSHING	1		
32	325-355	BEARING BUSHING	1		
33	600-0VV	BALL BEARING 6000VVCMP2L	1		
34	960-251	HEX. HD. TAPPING SCREW D5X65	2		
35	620-2VV	BALL BEARING 6202VVCMP2L	1		
36	303-792	RUBBER RING	1		
37	324-660	KNOB	1		
38	676-531	O-RING (P-7)	1		
39	303-801	SLEEVE	1		
40	324-658	WING NUT M8	1		
41	949-433	BOLT WASHER M8 (10 PCS.)	1		
42	301-806	WING BOLT M6X15	1		
43	947-859	LOCK SPRING	1		
44	302-469	SLOTTED HD. SET SCREW (SEAL LOCK) M6X6	1		
45	325-366	BASE ASS'Y	1	INCLUD. 40, 41, 46-50, 54, 55, 79	
46	317-333	MACHINE SCREW (W/SP. WASHER) M4X6	1		
47	324-659	GUIDE PIECE	1		
48	302-457	BOLT (SQUARE) M8X30	1		

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- 3 -

STANDARD ACCESSORIES

C 9BU2

[illegible]

OPTIONAL ACCESSORIES

[illegible]

