

**MODELS**

**DS 18DMR**

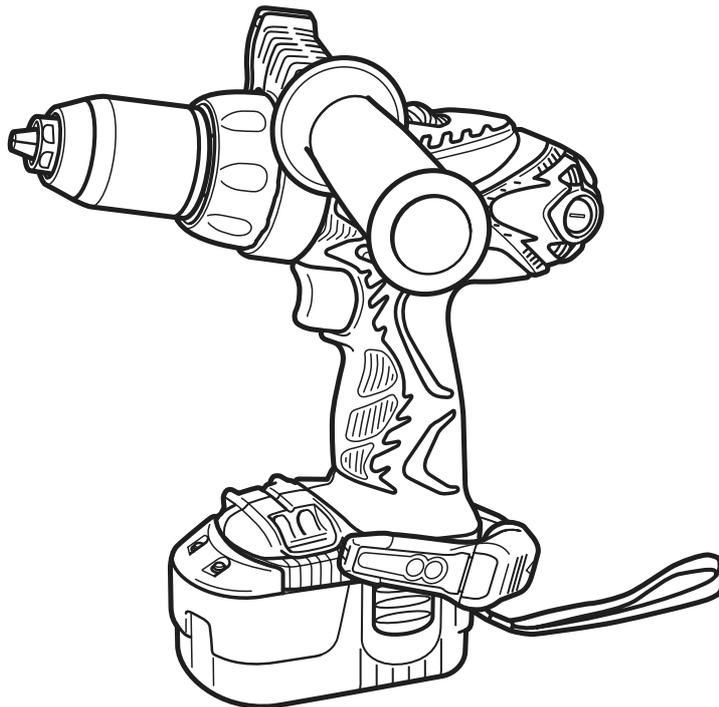
**DS 14DMR**

# Hitachi Power Tools

**CORDLESS DRIVER DRILL  
DS 18DMR  
DS 14DMR**

**TECHNICAL DATA  
AND  
SERVICE MANUAL**

**D**



LIST Nos. DS 18DMR: G809  
DS 14DMR: G808

May 2004

REMARK:

Throughout this TECHNICAL DATA AND SERVICE MANUAL, a symbol(s) is(are) used in the place of company name(s) and model name(s) of our competitor(s). The symbol(s) utilized here is(are) as follows:

Symbols Utilized	Competitors	
	Company Name	Model Name
P	RIDGID	R84015, R83015
E	MILWAIKEE	0622-24
Q	DEWALT	DW987, DW983
B	BOSCH	GSR18VE-2/33618, GSR14.4VE-2/33614
C-1	MAKITA	6343D, 6336D
C-2	MAKITA	6347D, 6337D



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## **1. PRODUCT NAME**

Hitachi 18 V Cordless Driver Drill, Model DS 18DMR

Hitachi 14.4 V Cordless Driver Drill, Model DS 14DMR

## **2. MARKETING OBJECTIVE**

The Models DS 18DMR and DS 14DMR are the excellent top-end cordless driver drills developed to reinforce our 18-V and 14.4-V product lines and also to meet the market demands. The Models DS 18DMR and DS 14DMR are of an all new cyber design. While the Model DS 18DMR is compact and lightweight (entire length 237 mm, weight 2.5 kg), it provides the class-top maximum torque 62 N·m thanks to the optimally designed motor and mechanical unit. The Models DS 18DMR and DS 14DMR are improved in "performance, operability and maintainability" thanks to the adoption of the powerful motor with a large radial fan, sturdy metal chuck and metal clutch cap, soft-touch grip widely covered with elastomer, angle-adjustable one-touch hook, etc. In addition, the separate-type motor is the same as a driver drill with a power cord. The carbon brushes and the armature can be replaced singly.

## **3. APPLICATIONS**

- Tightening and loosening wood screw, self-tapping screw and machine screw
- Drilling into wood materials, plastic, mild steel and aluminum

#### 4. SELLING POINTS

**No. 1 Torque:** Max. torque 62 N·m (DS 18DMR)  
50 N·m (DS 14DMR)  
**No. 1 Compact:** Overall length 237 mm

**All new cyber design**

##### **22-position torque adjustable clutch**

- Fine torque adjustment
- Max. clutch torque 10 N·m**
- Suitable for various works

**Side handle**

##### **Improved overload durability (improved cooling efficiency)**

- Large radial fan
- Optimally designed cooling air path

##### **13 mm keyless chuck is operable with one hand and equipped with ratcheting lock mechanism**

- Prevents the driver bit from loosening
- Operable with one hand

##### **Externally replaceable carbon brushes and separate-type motor**

The carbon brushes and armature are singly replaceable.

**Soft-grip handle**

##### **New flat battery (DS 18DMR)**

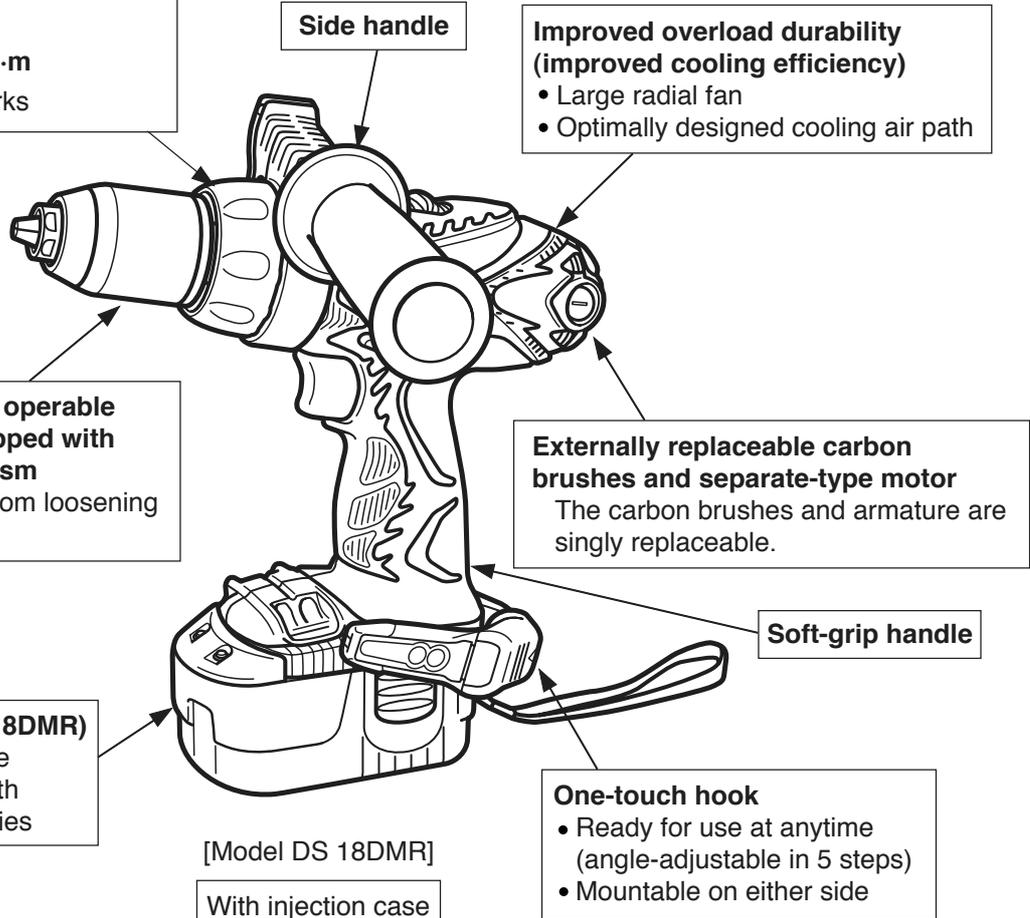
- Compact and stable
- Interchangeable with conventional batteries

##### **One-touch hook**

- Ready for use at anytime  
(angle-adjustable in 5 steps)
- Mountable on either side

[Model DS 18DMR]

With injection case



#### 4-1. Selling Point Descriptions

##### 4-1-1. Compact and high power: Max. torque 62 N·m (DS 18DMR)

While the Model DS 18DMR is compact and lightweight (entire length 237 mm, weight 2.5 kg), it provides the class-top maximum torque 62 N·m thanks to the optimum design (see Tables 1 and 2). The Models DS 18DMR and DS 14DMR can drill large diameter holes and tighten screws effortlessly.

**Table 1**

Model	DS 18DMR	DS 18DVB2	P	E	Q	B	C-1	C-2
Max. torque [N·m]	62	45	58	56	51	55	45	45
Overall length [mm]	237	241	270	260	254	247	255	243
Overall height [mm]	248	247	266	252	241	267	249	251
Overall width [mm]	76	76	87	80	90	87	95	95
Weight [kg]	2.5	2.4	3.0	2.9	2.6	2.6	2.5	2.4

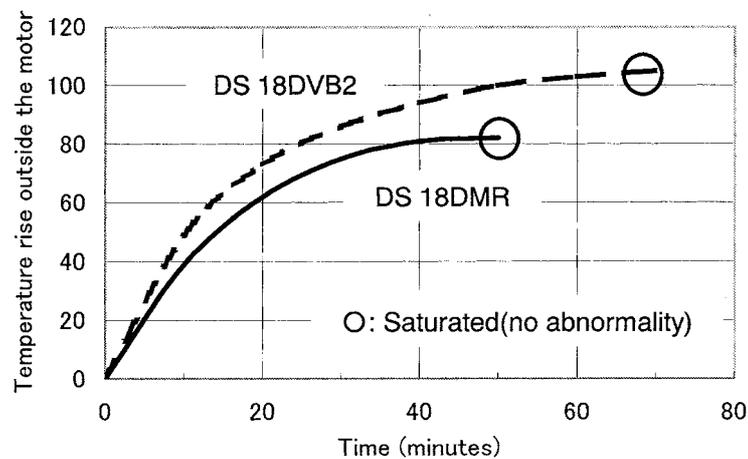
**Table 2**

Model	DS 14DMR	DS 14DVB2	P	Q	B	C-1	C-2
Max. torque [N·m]	50	39	47	45	51	38	40
Overall length [mm]	237	241	270	254	247	255	243
Overall height [mm]	245	242	266	237	260	244	246
Overall width [mm]	76	76	87	79	86	94	94
Weight [kg]	2.3	2.1	3.0	2.4	2.4	2.3	2.1

##### 4-1-2. Improved overload durability (improved cooling efficiency)

The Models DS 18DMR and DS 14DMR are equipped with the separate-type motor that is the same as a driver drill with a power cord. To improve the overload durability in continuous operation, the optimally designed cooling air path that is descended from the Model DS 12DM increases the cooling efficiency as well as the large radial fan increases the volume of air (See Fig. 1).

2.6 N·m [21 kgf·cm] intermittent load test [20 cycle/minutes operation]



**Fig. 1 Curves of motor temperature rise**

#### 4-1-3. 22-position torque adjustable clutch (Max. clutch torque 10 N·m)

The 22-stage clutch ensures fine torque adjustment (see Table 3). The tightening torque is selectable up to 10 N·m. The wider torque selectable range extends the range of applicable works.

**Table 3**

Clutch cap position	Tightening torque
1	$2.0 \pm 0.5$ N·m { $20 \pm 5$ kgf·cm}
4	$3.5 \pm 0.6$ N·m { $35 \pm 6$ kgf·cm}
10	$5.6 \pm 0.7$ N·m { $56 \pm 7$ kgf·cm}
13	$6.7 \pm 0.8$ N·m { $67 \pm 8$ kgf·cm}
19	$8.9 \pm 0.9$ N·m { $89 \pm 9$ kgf·cm}
22	$10.0 \pm 1.0$ N·m { $100 \pm 10$ kgf·cm}

\* There may be difference in operation depending on the screw shapes and workpieces. Perform a test before actual driving.

#### 4-1-4. 13 mm keyless chuck is operable with one hand and equipped with ratcheting lock mechanism

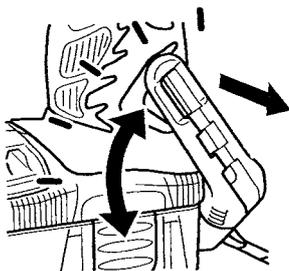
The sleeve can be turned with one hand. The driver bits can be easily replaced by holding the main unit with one hand while turning the sleeve with the other hand. The Models DS 18DMR and DS 14DMR are also equipped with the ratcheting lock mechanism to prevent the sleeve from loosening during operation. A simple twist until a click is heard locks the sleeve tight.

#### 4-1-5. Soft-grip handle

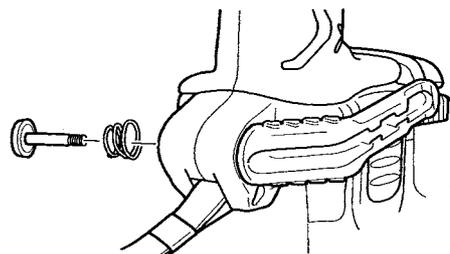
The handle is widely covered with soft-touch elastomer (rubber-like soft resin). It is slip-resistant and securely fits in the palm of a hand even if the gripping hand sweats.

#### 4-1-6. One-touch hook

- (1) The hook can be quickly slid out whenever necessary and slid in when not necessary.
- (2) The hook is mountable on either side using a flat-blade screwdriver or a coin.
- (3) The angle of the hook is adjustable in five steps.



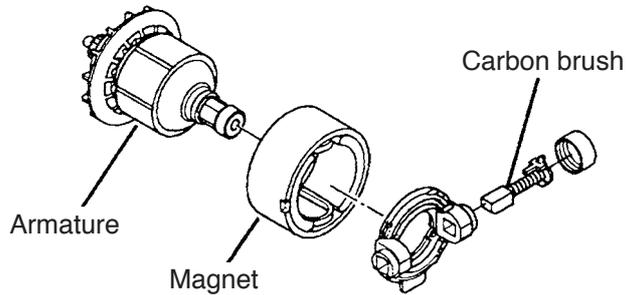
Angle-adjustable in 5 steps



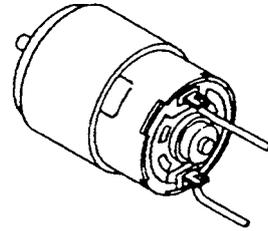
Mountable on either side

#### 4-1-7. Externally replaceable carbon brushes and separate-type motor

The carbon brushes are replaceable from the outside. In addition, the armature is singly replaceable thanks to the adoption of the separate-type motor that is the same as a driver drill with a power cord. Thus the Models DS 18DMR and DS 14DMR are easier to maintain.



Separate-type motor  
[Models DS 18DMR and DS 14DMR]



Case-type motor (carbon brushes are built in)  
[Conventional model]

#### 4-1-8. New flat battery

The battery is flat enough to stand the Model DS 18DMR upright stability. The conventional Hitachi 18-V batteries are also usable.

#### 4-1-9. Others

The Models DS 18DMR and DS 14DMR have the following features common to the previous model.

The terminal is movable according to the movement of the battery to prevent damage to the contact portion.

The contact between the housing and the battery is changed from line contact to surface contact to minimize rattling due to wear.

## 5. SPECIFICATIONS

### 5-1. Model DS 18DMR

Capacity	<p>Screwdriver Machine screw ..... 6 mm (1/4") Wood screw ..... 8 dia. x 100 mm (#20 x 4")</p> <p>Drill Metal ..... Mild steel 13 mm (1/2") [Thickness 1.6 mm (1/16")] Aluminum 13 mm (1/2") [Thickness 1.6 mm (1/16")] Wood ..... 50 mm (2") [Thickness 18 mm (11/16")]</p>																						
Keyless chuck (13VLRK-N)	<p>Mount type ..... Screw-on (UNF 1/2" – 20)</p> <p>Diameter ..... 1.5 – 13 mm (1/16" – 1/2")</p>																						
Rotation speed (No-load)	Low: 0 – 400/min, High: 0 – 1,600/min																						
Torque	<p>Slip torque ..... 2 – 10 N·m (20 – 100 kgf·cm, 18 – 87 in-lbs.) [22 stages]</p> <p>Max. torque ..... Low: 62 N·m (633 kgf·cm, 550 in-lbs.), High: 14 N·m (143 kgf·cm, 124 in-lbs.)</p>																						
Type of motor	Fan cooled DC magnet motor																						
Type of switch	Trigger switch with pushing button for forward and reverse rotation changeover (with brake)																						
Handle configuration	T-type (with soft-grip handle)																						
Enclosure	<p>Body ..... Glassfiber reinforced polycarbonate resin (black) and thermoplastic elastomer (green)</p> <p>Battery ..... Glassfiber reinforced polyamide resin (black)</p> <p>Charger ... ABS resin (black)</p>																						
Battery (Type EB 1820L/EB 1824L)	<p>Sealed cylindrical nickel-cadmium storage battery</p> <p>Nominal voltage ..... DC 18 V</p> <p>Nominal life ..... Charging/discharging: Approx. 1,000 times</p> <p>Nominal capacity ..... 2.0/2.4 Ah</p>																						
Battery (Type EB 1826HL/EB 1830HL)	<p>Sealed cylindrical nickel-metal-hydride storage battery</p> <p>Nominal voltage ..... DC 18 V</p> <p>Nominal life ..... Charging/discharging: Approx. 500 times</p> <p>Nominal capacity ..... 2.6/3.0 Ah</p>																						
Charger (Model UC 24YFA)	<p>Overcharge protection system:</p> <p>(1) Battery voltage detection (<math>\Delta^2V</math> system) for Ni-Cd battery Mi-MH battery temperature detection (dT/dt system) for Ni-MH battery</p> <p>(2) Battery surface temperature detection (thermostat or thermistor)</p> <p>(3) 120 minutes timer</p> <p>Power input: 90 W</p> <p>Charging time: Approx. 50 minutes [for type EB 1820L battery at 20°C (68°F)] Approx. 60 minutes [for type EB 1824L/EB 1826HL battery at 20°C (68°F)] Approx. 70 minutes [for type EB 1830HL battery at 20°C (68°F)]</p> <p>Operable ambient temperature range: 0 °C – 40°C (32°F – 104°F)</p> <p>The maximum allowable temperature of the type EB 1820L or EB 1824L battery is 60°C (140°F) and the type EB 1826HL or EB 1830HL battery is 45°C (113°F).</p> <p>Indication method of battery charging function:</p> <table border="1" data-bbox="384 1451 1409 1843"> <thead> <tr> <th colspan="4">Indications of the pilot lamp</th> </tr> </thead> <tbody> <tr> <td>Before charging</td> <td>Blinks (RED)</td> <td>Lights for 0.5 seconds. Does not light for 0.5 seconds. (off for 0.5 seconds)</td> <td rowspan="3" style="text-align: center; vertical-align: middle;">/</td> </tr> <tr> <td>While charging</td> <td>Lights (RED)</td> <td>Lights continuously</td> </tr> <tr> <td>Charging complete</td> <td>Blinks (RED)</td> <td>Lights for 0.5 seconds. Does not light for 0.5 seconds. (off for 0.5 seconds)</td> </tr> <tr> <td>Charging impossible</td> <td>Flickers (RED)</td> <td>Lights for 0.1 seconds. Does not light for 0.1 seconds. (off for 0.1 seconds)</td> <td>Malfunction in the battery or the charger</td> </tr> <tr> <td>Charging impossible</td> <td>Lights (GREEN)</td> <td>Lights continuously</td> <td>The battery temperature is high, making recharging impossible.</td> </tr> </tbody> </table>	Indications of the pilot lamp				Before charging	Blinks (RED)	Lights for 0.5 seconds. Does not light for 0.5 seconds. (off for 0.5 seconds)	/	While charging	Lights (RED)	Lights continuously	Charging complete	Blinks (RED)	Lights for 0.5 seconds. Does not light for 0.5 seconds. (off for 0.5 seconds)	Charging impossible	Flickers (RED)	Lights for 0.1 seconds. Does not light for 0.1 seconds. (off for 0.1 seconds)	Malfunction in the battery or the charger	Charging impossible	Lights (GREEN)	Lights continuously	The battery temperature is high, making recharging impossible.
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Weight	Net	Main body unit (including battery) ..... 2.3 kg (5.1 lbs.) Charger unit (UC 14YFA, including cord) ..... 0.6 kg (1.3 lbs.)
	Gross	DS 14DMR (2BFK)/(2HFK) ..... 6.3 kg (13.9 lbs.) DS 14DMR (3HFK) ..... 7.2 kg (15.8 lbs.)
Standard accessories	(2BFK) (2HFK)	Charger (UC 14YFA) ..... 1
		Battery (EB 14B/EB 1424/EB 1426H/EB 1430H) ..... 2
		Phillips (plus) driver bit (No. 2) ..... 1
		Side handle (For U. S. A. and Canada) ..... 1
		Case (injection type)..... 1
	(3HFK)	Charger (UC 14YFA) ..... 1
		Battery (EB 1426H) ..... 3
		Phillips (plus) driver bit (No. 2) ..... 1
		Case (injection type)..... 1

## 6. COMPARISONS WITH SIMILAR PRODUCTS

### 6-1. Model DS 18DMR

Maker		HITACHI			P	E
Model		DS 18DMR	DS 18DVB2			
Max. capacity	Screw driving	Machine screw	6 mm (1/4")	6 mm (1/4")	Not indicated	Not indicated
		Wood screw	8 mm dia. x 100 mm (#20 x 4")	8 mm dia. x 75 mm (#20 x 3")	Not indicated	Not indicated
	Drilling	Mild steel	13 mm (1/2")	13 mm (1/2")	Not indicated	Not indicated
		Aluminum	13 mm (1/2")	13 mm (1/2")	Not indicated	Not indicated
		Soft wood	50 mm (2")	38 mm (1-1/2")	Not indicated	Not indicated
Rotation speed	Low	0 – 400/min	0 – 400/min	0 – 400/min	0 – 500/min	
	High	0 – 1,600/min	0 – 1,400/min	0 – 1,600/min	0 – 1,700/min	
Slip torque		2 – 10 N·m (20 – 100 kgf·cm) (18 – 87 in-lbs.) [22 positions]	1.0 – 5.9 N·m (10 – 60 kgf·cm) (9 – 52 in-lbs.) [22 positions]	Not indicated [23 positions]	Not indicated [20 positions]	
Max. torque		62 N·m (633 kgf·cm) (550 in-lbs.)	45 N·m (460 kgf·cm) (400 in-lbs.)	58 N·m (587 kgf·cm) (510 in-lbs.)	56 N·m (569 kgf·cm) (495 in-lbs.)	
Max. torque (hard) (actually measured value)		95 N·m (964 kgf·cm) (835 in-lbs.)	61 N·m (620 kgf·cm) (539 in-lbs.)	106 N·m (1081 kgf·cm) (936 in-lbs.)	84 N·m (860 kgf·cm) (748 in-lbs.)	
Drill chuck	Type	Single sleeve	Single sleeve	Single sleeve	Single sleeve	
	Capacity	13 mm (1/2")	13 mm (1/2")	13 mm (1/2")	13 mm (1/2")	
	Outer material	Metal	Plastics	Metal	Metal	
	Locking device	Equipped	Equipped	Equipped	Equipped	
Switch	Type	Variable speed	Variable speed	Variable speed	Variable speed	
	Feedback circuit	Equipped	Equipped	Equipped	Equipped	
	Electric brake	Equipped	Equipped	Equipped	Equipped	
Automatic spindle lock		Equipped	Equipped	Equipped	Equipped	
Reversing switch		Push-button	Push-button	Push-button	Push-button	
Replaceable carbon brushes		Equipped	None	None	Equipped	
Replaceable armature		Equipped	None	None	None	
Handle shape		T-type	T-type	T-type	T-type	
Soft-grip handle		Equipped	Equipped	Equipped	Equipped	
Side handle		Equipped	None	Equipped	Equipped	
Belt hook		Equipped	Equipped	None	None	
Strap		Equipped	Equipped	None	None	
Battery	Nominal capacity	2.0/2.4/2.6/3.0 Ah	1.4/2.0/2.6/3.0 Ah	2.0 Ah	2.4 Ah	
	Nominal voltage	18 V	18 V	18 V	18 V	
	Charging time*	50/60/70 min. or 28 min.	40/50/60/70 min.	30 min.	60 min.	
Dimensions	Overall length	237 mm (9-21/64")	241 mm (9-31/64")	270 mm (10-5/8")	260 mm (10-15/64")	
	Overall height	248 mm (9-49/64")	247 mm (9-23/32")	266 mm (10-15/32")	252 mm (9-59/64")	
	Overall width	76 mm (3")	76 mm (3")	87 mm (3-27/64")	80 mm (3-5/32")	
Weight		2.5 kg (5.5 lbs.)	2.4 kg (5.3 lbs.)	3.0 kg (6.6 lbs.)	2.9 kg (6.4 lbs.)	

Remarks\* ..... Charging time varies depending on the type of charger to be used.

Maker			Q	B	C-1	C-2
Model						
Max. capacity	Screw driving	Machine screw	Not indicated	Not indicated	6 mm (1/4")	13 mm (1/2")
		Wood screw	Not indicated	6 mm dia. x 100 mm (#14 x 4")	10 mm dia. x 89 mm (3/8" x 3-1/2")	10 mm dia. x 89 mm (3/8" x 3-1/2")
	Drilling	Mild steel	13 mm (1/2")	13 mm (1/2")	13 mm (1/2")	13 mm (1/2")
		Aluminum	Not indicated	16 mm (5/8")	Not indicated	Not indicated
		Soft wood	50 mm (2")	50 mm (2")	38 mm (1-1/2")	38 mm (1-1/2")
Rotation speed	Low	0 – 450/min	0 – 400/min	0 – 450/min	0 – 400/min	
	High	0 – 1,450/min/ 0 – 2,000/min	0 – 1,300/min	0 – 1,400/min	0 – 1,300/min	
Slip torque			Not indicated [22 positions]	2 – 10 N·m (20 – 100 kgf·cm) (18 – 87 in-lbs.) [15 stages]	Not indicated [16 positions]	Not indicated [16 positions]
Max. torque			51 N·m (518 kgf·cm) (450 in-lbs.)	55 N·m (575 kgf·cm) (500 in-lbs.)	45 N·m (465 kgf·cm) (400 in-lbs.)	45 N·m (465 kgf·cm) (400 in-lbs.)
Max. torque (hard) (actually measured value)			85 N·m (870 kgf·cm) (757 in-lbs.)	78 N·m (800 kgf·cm) (696 in-lbs.)	Can not measure (Slip)	67 N·m (680 kgf·cm) (591 in-lbs.)
Drill chuck	Type	Single sleeve	Single sleeve	Double sleeve	Double sleeve	
	Capacity	13 mm (1/2")	13 mm (1/2")	13 mm (1/2")	13 mm (1/2")	
	Outer material	Metal or plastics	Plastics	Plastic sleeve and metal ring	Plastic sleeve and metal ring	
	Locking device	Equipped	Equipped	Equipped	Equipped	
Switch	Type	Variable speed	Variable speed	Variable speed	Variable speed	
	Feedback circuit	Equipped	Equipped	Equipped	Equipped	
	Electric brake	Equipped	Equipped	Equipped	Equipped	
Automatic spindle lock			Equipped	Equipped	None	None
Reversing switch			Push-button	Push-button	Push-button	Push-button
Replaceable carbon brushes			Equipped	Equipped	Equipped	Equipped
Replaceable armature			None	None	None	Equipped
Handle shape			T-type	T-type	T-type	T-type
Soft-grip handle			Equipped	Equipped	None	Equipped
Side handle			Equipped	Equipped	Equipped	None
Belt hook			None	Equipped (Snap hook)	None	None
Strap			None	None	None	None
Battery	Nominal capacity	2.0/2.4/3.0 Ah	2.0/2.4 Ah	2.6 Ah	2.6 Ah	
	Nominal voltage	18 V	18 V	18 V	18 V	
	Charging time*	60 min.	60 min.	75 min.	60 min.	
Dimensions	Overall length	254 mm (10")	247 mm (9-23/32")	255 mm (10-1/32")	243 mm (9-9/16")	
	Overall height	241 mm (9-31/64")	267 mm (10-33/64")	249 mm (9-13/16")	251 mm (9-7/8")	
	Overall width	90 mm (3-35/64")	87 mm (3-27/64")	95 mm (3-3/4")	95 mm (3-3/4")	
Weight			2.6 kg (5.9 lbs.)	2.6 kg (5.7 lbs.)	2.5 kg (5.5 lbs.)	2.4 kg (5.3 lbs.)

Remarks\* ..... Charging time varies depending on the type of charger to be used.

## 6-2. Model DS 14DMR

Maker		HITACHI			
Model		DS 14DMR	DS 14DVB2	P	
Max. capacity	Screw driving	Machine screw	6 mm (1/4")	6 mm (1/4")	Not indicated
		Wood screw	8 mm dia. x 75 mm (#20 x 3")	8 mm dia. x 50 mm (#20 x 2")	Not indicated
	Drilling	Mild steel	13 mm (1/2")	13 mm (1/2")	Not indicated
		Aluminum	13 mm (1/2")	13 mm (1/2")	Not indicated
		Soft wood	44 mm (1-3/4")	36 mm (1-27/64")	Not indicated
Rotation speed	Low	0 – 400/min	0 – 350/min	0 – 400/min	
	High	0 – 1,500/min	0 – 1,200/min	0 – 1,600/min	
Slip torque		2 – 10 N·m (20 – 100 kgf·cm) (18 – 87 in-lbs.) [22 positions]	1.0 – 5.9 N·m (10 – 60 kgf·cm) (9 – 52 in-lbs.) [22 positions]	Not indicated [23 positions]	
Max. torque		50 N·m (510 kgf·cm) (442 in-lbs.)	39 N·m (400 kgf·cm) (346 in-lbs.)	47 N·m (477 kgf·cm) (415 in-lbs.)	
Max. torque (hard) (actually measured value)		86 N·m (878 kgf·cm) (760 in-lbs.)	51 N·m (520 kgf·cm) (460 in-lbs.)	102 N·m (1040 kgf·cm) (901 in-lbs.)	
Drill chuck	Type	Single sleeve	Single sleeve	Single sleeve	
	Capacity	13 mm (1/2")	13 mm (1/2")	13 mm (1/2")	
	Outer material	Metal	Plastics	Metal	
	Locking device	Equipped	Equipped	Equipped	
Switch	Type	Variable speed	Variable speed	Variable speed	
	Feedback circuit	Equipped	Equipped	Equipped	
	Electric brake	Equipped	Equipped	Equipped	
Automatic spindle lock		Equipped	Equipped	Equipped	
Reversing switch		Push-button	Push-button	Push-button	
Replaceable carbon brushes		Equipped	None	None	
Replaceable armature		Equipped	None	None	
Handle shape		T-type	T-type	T-type	
Soft-grip handle		Equipped	Equipped	Equipped	
Side handle		Equipped/None	None	Equipped	
Belt hook		Equipped	Equipped	None	
Strap		Equipped	Equipped	None	
Battery	Nominal capacity	2.0/2.4/2.6/3.0 Ah	1.4/2.0/2.6/3.0 Ah	2.0 Ah	
	Nominal voltage	14.4 V	14.4 V	14.4 V	
	Charging time*	50/60/70 min.	40/50/60/70 min.	30 min.	
Dimensions	Overall length	237 mm (9-21/64")	241 mm (9-31/64")	270 mm (10-5/8")	
	Overall height	245 mm (9-41/64")	242 mm (9-1/2")	266 mm (10-15/32")	
	Overall width	76 mm (3")	76 mm (3")	87 mm (3-27/64")	
Weight		2.3 kg (5.1 lbs.)	2.1 kg (4.6 lbs.)	3.0 kg (6.6 lbs.)	

Remarks\* ..... Charging time varies depending on the type of charger to be used.

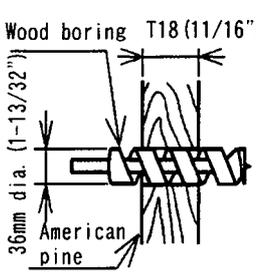
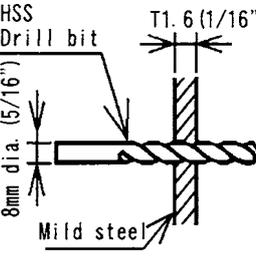
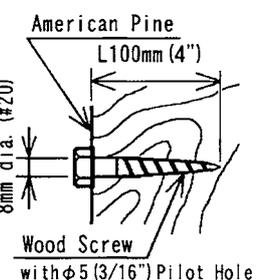
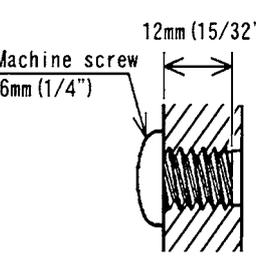
Maker			Q	B	C-1	C-2
Model						
Max. capacity	Screw driving	Machine screw	Not indicated	Not indicated	6 mm (1/4")	13 mm (1/2")
		Wood screw	Not indicated	8 mm dia. x 76 mm (#20 x 3")	6 mm dia. x 75 mm (1/4" x 3")	6 mm dia. x 75 mm (1/4" x 3")
	Drilling	Mild steel	13 mm (1/2")	13 mm (1/2")	13 mm (1/2")	13 mm (1/2")
		Aluminum	Not indicated	Not indicated	Not indicated	Not indicated
		Soft wood	44 mm (1-3/4")	44 mm (1-3/4")	36 mm (1-27/64")	32 mm (1-1/4")
Rotation speed	Low	0 – 450/min	0 – 400/min	0 – 400/min	0 – 400/min	
	High	0 – 1,400/min 0 – 1,800/min	0 – 1,400/min	0 – 1,300/min	0 – 1,300/min	
Slip torque			Not indicated [22 positions]	2 – 10 N·m (20 – 100 kgf·cm) (18 – 87 in-lbs.) [15 stages]	Not indicated [16 positions]	Not indicated [16 positions]
Max. torque			45 N·m (461 kgf·cm) (400 in-lbs.)	51 N·m (518 kgf·cm) (450 in-lbs.)	38 N·m (389 kgf·cm) (358 in-lbs.)	40 N·m (402 kgf·cm) (350 in-lbs.)
Max. torque (hard) (actually measured value)			74 N·m (758 kgf·cm) (656 in-lbs.)	79 N·m (806 kgf·cm) (700 in-lbs.)	Can not measure (Slip)	60 N·m (612 kgf·cm) (530 in-lbs.)
Drill chuck	Type	Single sleeve	Single sleeve	Double sleeve	Double sleeve	
	Capacity	13 mm (1/2")	13 mm (1/2")	13 mm (1/2")	13 mm (1/2")	
	Outer material	Plastics	Plastics	Plastic sleeve and metal ring	Plastic sleeve and metal ring	
	Locking device	Equipped	Equipped	Equipped	Equipped	
Switch	Type	Variable speed	Variable speed	Variable speed	Variable speed	
	Feedback circuit	Equipped	Equipped	Equipped	Equipped	
	Electric brake	Equipped	Equipped	Equipped	Equipped	
Automatic spindle lock			Equipped	Equipped	None	None
Reversing switch			Push-button	Push-button	Push-button	Push-button
Replaceable carbon brushes			Equipped	Equipped	Equipped	Equipped
Replaceable armature			None	None	None	Equipped
Handle shape			T-type	T-type	T-type	T-type
Soft-grip handle			Equipped	Equipped	None	Equipped
Side handle			None	None	None	None
Belt hook			None	Equipped (Snap hook)	None	None
Strap			None	None	None	None
Battery	Nominal capacity	2.0/2.4/3.0 Ah	2.0/2.4 Ah	2.6 Ah	2.6 Ah	
	Nominal voltage	14.4 V	14.4 V	14.4 V	14.4 V	
	Charging time*	60 min.	60 min.	75 min.	60 min.	
Dimensions	Overall length	254 mm (10")	247 mm (9-23/32")	255 mm (10-1/32")	243 mm (9-9/16")	
	Overall height	237 mm (9-21/64")	260 mm (10-15/64")	244 mm (9-5/8")	246 mm (9-11/16")	
	Overall width	79 mm (3-7/64")	86 mm (3-25/64")	94 mm (3-11/16")	94 mm (3-11/16")	
Weight			2.4 kg (5.2 lbs.)	2.4 kg (5.3 lbs.)	2.3 kg (5.1 lbs.)	2.1 kg (4.6 lbs.)

Remarks\* ..... Charging time varies depending on the type of charger to be used.

## 7. WORKING PERFORMANCE PER SINGLE CHARGE

### 7-1. Model DS 18DMR

Drilling and fastening performance comparison per charge

Type of work	Maker	Model	Working capacity (*1)						Drilling speed (sec./pc.)
			*0 0	*300 50	*600 100	*900 150	*1200 200	*1500 250	
 <p>Wood boring T18 (1 1/16") 36mm dia. (1-13/32") American pine &lt; Low speed &gt;</p>	HITACHI	DS 18DMR	210 (180)						2.7
		DS 18DVB2	100						3.6
		P	160						2.3
		E	170						2.6
		Q	140						3.0
		B	170						3.2
		C-1	150						3.2
		C-2	150						3.2
 <p>HSS Drill bit T1.6 (1/16") 8mm dia. (5/16") Mild steel &lt; High speed &gt;</p>	HITACHI	DS 18DMR	110 (90)						10.8
		DS 18DVB2	70						13.6
		P	60						12.6
		E	100						7.7
		Q	70						10.9
		B	90						12.4
		C-1	90						12.5
		C-2	90						12.0
 <p>American Pine L100mm (4") 8mm dia. (#20) Wood Screw with <math>\phi</math>5 (3/16") Pilot Hole &lt; Low speed &gt;</p>	HITACHI	DS 18DMR	70 (60)						6.3
		DS 18DVB2	40						7.3
		P	40						6.0
		E	60						5.8
		Q	50						6.5
		B	50						7.3
		C-1	50						7.5
		C-2	50						7.3
 <p>Machine screw 6mm (1/4") 12mm (15/32") &lt; High speed &gt;</p>	HITACHI	DS 18DMR	*910 (*790)						0.4
		DS 18DVB2	*770						0.5
		P	*590						0.4
		E	*750						0.4
		Q	*570						0.4
		B	*860						0.5
		C-1	*930						0.5
		C-2	*1180						0.5

Remark\* Number of machine screws fastened per charge

Remark\*1 Number of holes or fasteners per charge

The above table shows an example of test data. The batteries used in this test are as follows:

- Model DS 18DMR: 3.0 Ah
- Model DS 18DVB2, P: 2.0 Ah
- E, Q, B: 2.4 Ah
- C-1, C-2: 2.6 Ah

The figures in parentheses ( ) indicate the values for a 2.6 Ah battery.

As actually measured values listed in the above table may vary depending on sharpness of the drill bit, workpiece hardness (particularly in wood materials), moisture content of wood, charging condition, operator skill, etc.

This data should be used as a comparative guide only.

## 7-2. Model DS 14DMR

Drilling and fastening performance comparison per charge

Type of work	Maker	Model	Working capacity (*1)						Drilling speed (sec./pc.)
			*0 0	*300 50	*600 100	*900 150	*1200 200	*1500 250	
<p>Wood boring T1.8 (11/16") 36mm dia. (1-13/32") American pine</p> <p>&lt; Low speed &gt;</p>	HITACHI	DS 14DMR	140						3.4
		DS 14DVB2	95						4.0
		P	90						3.0
		Q	110						3.1
		B	120						3.2
		C-1	100						3.9
		C-2	115						3.8
<p>HSS Drill bit 8mm dia. (5/16") Mild steel T1.6 (1/16")</p> <p>&lt; High speed &gt;</p>	HITACHI	DS 14DMR	80						11.7
		DS 14DVB2	60						16.1
		P	45						12.9
		Q	60						11.7
		B	70						11.9
		C-1	70						13.7
		C-2	55						19.6
<p>American Pine L75mm (3") 8mm dia. (#20) Wood Screw with <math>\phi</math>5 (3/16") Pilot Hole</p> <p>&lt; Low speed &gt;</p>	HITACHI	DS 14DMR	70						5.4
		DS 14DVB2	45						6.6
		P	40						4.8
		Q	60						4.9
		B	60						5.3
		C-1	55						6.3
		C-2	60						6.2
<p>Machine screw 6mm (1/4") 12mm (15/32")</p> <p>&lt; High speed &gt;</p>	HITACHI	DS 14DMR	*790						0.5
		DS 14DVB2	*740						0.6
		P	*420						0.5
		Q	*585						0.5
		B	*830						0.4
		C-1	*830						0.6
		C-2	*1130						0.6

Remark\* Number of machine screws fastened per charge

Remark\*1 Number of holes or fasteners per charge

The above table shows an example of test data. The batteries used in this test are as follows:

Model DS 14DMR, C-1, C-2: 2.6 Ah

Model DS 14DVB2, P: 2.0 Ah

Q, B: 2.4 Ah

As actually measured values listed in the above table may vary depending on sharpness of the drill bit, workpiece hardness (particularly in wood materials), moisture content of wood, charging condition, operator skill, etc.

This data should be used as a comparative guide only.

## 8. PRECAUTIONS IN SALES PROMOTION

### 8-1. Safety Instructions

In the interest of promoting the safest and most efficient use of the Models DS 18DMR and DS 14DMR Cordless Driver Drills by all of our customers, it is very important that at the time of sale, the salesperson carefully ensures that the buyer seriously recognizes the importance of the contents of the Handling Instructions, and fully understands the meaning of the precautions listed on the Caution Plate and Name Plate attached to each tool.

#### A. Handling instructions

Salespersons must be thoroughly familiar with the contents of the Handling Instructions in order to give pertinent advice to the customer. In particular, they must have a thorough understanding of the precautions for use of the cordless tools which are different from those of ordinary electric power tools.

(1) Before use, ensure that the unit is fully charged.

New units are not fully charged. Even if the units were fully charged at the factory, long periods of inactivity, such as during shipping, cause the storage battery to lose its charge. Customers must be instructed to fully charge the unit prior to use.

(2) Connect the Charger to an AC power outlet only.

Use of any other power source (DC outlet, fuel powered generator, etc.) will cause the Charger to overheat and burn out.

(3) Do not use any voltage increasing equipment (transformer etc.) between the power source and the Charger.

If the Charger is used with voltage higher than that indicated on the unit, it will not function properly.

(4) Conduct battery charging at an ambient temperature range of 0 °C – 40 °C (32 °F – 104 °F).

Special temperature sensitive devices are employed in the Charger to permit rapid charging. Ensure that customers are instructed to use the Charger at the indicated ambient temperature range. At temperature under 0 °C (32 °F) the thermostat will not function properly, and the storage battery may be overcharged. At temperature over 40 °C (104 °F), the storage battery cannot be sufficiently charged. The optimum temperature range is 20 °C – 25 °C (68 °F – 77 °F).

(5) The battery charger should not be used continuously.

At high ambient temperature, if over three storage batteries are charged in succession, the temperature of the coils on the transformer will rise and there is a chance that the temperature fuse inserted in the interior of the transformer will inadvertently melt. After charging one battery, please wait about 15 minutes before charging the next battery.

(6) Do not insert foreign objects into the air vents on the Charger.

The Charger case is equipped with air vents to protect the internal electronic components from overheating. Caution the customer not to allow foreign materials, such as metallic or flammable objects, to be dropped or inserted into the air vents. This could cause electrical shock, fire, or other serious hazards.

(7) Do not attempt to disassemble the Storage Battery or the Charger.

Special devices, such as a thermostat, are built into the storage battery and charger to permit rapid charging. Incorrect parts replacement and/or wiring will cause malfunctions which could result in fire or other hazards. Instruct the customer to bring these units to an authorized service center in the event repair or replacement is necessary.

(8) Disposal of the Storage Batteries

Ensure that all customers understand that the Storage Batteries should be returned to the Hitachi power tool sales outlet or the authorized service center when they are no longer capable of being recharged or repaired. If thrown into a fire, the batteries may explode, or, if discarded indiscriminately, leakage of the cadmium compound contained in the battery may cause environmental pollution.

## B. Caution plates

(1) The following cautions are listed on the Name Plate attached to the main body of each tool.

For the U.S.A. and Canada

**Warning**

· To reduce the risk of injury, user must read and understand Instruction Manual.

**AVERTISSEMENT**

· Afin de réduire le risque de blessures, l'utilisateur doit lire et bien comprendre le mode d'emploi.

(2) The following cautions are listed on the Name Plate attached to each Storage Battery.

For Europe

**CAUTION**

· Read thoroughly HANDLING INSTRUCTIONS before use.  
· Do not disassemble nor throw into fire.

For the U.S.A. and Canada

**CAUTION**

· For safe operation, see Instruction Manual.  
· Use HITACHI charger recommended in instruction manual for recharging.

(3) The following caution is listed on the Name Plate to the Model UC 24YJ Charger.

For the U.S.A. and Canada

**CAUTION** ● For safe operation, see Instruction Manual. ● Charge HITACHI rechargeable batteries types EB7, EB9, EB12, EB14, EB18 and EB24 series. Other types of batteries may burst causing personal injury and damage. ● Charge between 32°F and 104°F. Rest 15 minutes between the charging of batteries. ● Indoor use only. ● Replace defective cord immediately.

(4) The following caution is listed on the Name Plate attached to the Model UC 14YFA Charger.

For the U.S.A. and Canada

**CAUTION** ● For safe operation, see Instruction Manual. ● Charge HITACHI rechargeable batteries types EB7, EB9, EB12, EB14 series. Other types of batteries may burst causing personal injury and damage. ● Charge between 32°F and 104°F. Rest 15 minutes between the charging of batteries. ● Indoor use only. ● Replace defective cord immediately.

## **8-2. Inherent Drawbacks of Cordless Driver Drills Requiring Particular Attention During Sales Promotion**

The cordless driver drill offers many advantages; it can be used in places where no power source is available, the absence of a cord allows easy use, etc. However, any cordless tool has certain inherent drawbacks.

Salespersons must be thoroughly familiar with these drawbacks in order to properly advise the customer in the most efficient use of the tool.

### **A. Suggestions and precautions for the efficient use of the tool**

(1) Use the Cordless Driver Drill for comparatively light work.

Because they are battery driven, the output of the motor in cordless driver drills is rather low in comparison with conventional electric power tools. Accordingly, they are not suitable for continuous drilling of many holes in succession, or for drilling into particularly hard materials which creates a heavy load. Salespersons should recommend conventional electric power tools for such heavy work.

(2) Drilling of large diameter holes should be conducted at low speed.

Instruct the customer that drilling of large diameter holes or other work which requires particularly strong torque should be done at low speed. Because there is less torque at high speed, attempting such work at high speed will not improve working efficiency.

(3) Do not insert a foreign object into body vent holes.

The body of this tool has vent holes for improving the cooling efficiency. As a fan is built into the motor, a foreign object inserted through a vent hole may cause a failure. Please instruct customers to never insert a foreign object into the vent hole.

(4) Avoid "Locking" of the motor.

Locking of the motor will cause an overload current that could result in burning of the motor and/or rapid deterioration of the battery. Salespersons should advise the customer to immediately release the switch and stop operation if the motor becomes locked. (A jammed drill bit can be disengaged from the workpiece material by setting the switch to reverse rotation, or by manually turning the main body of the tool.)

(5) Variation in amount of work possible per charge

Although the nominal chargeable capacity of the storage batteries used with the Model DS 18DMR and DS 14DMR is 2.0 Ah, 2.4 Ah, 2.6 Ah or 3.0 Ah, the actual capacity may vary within 10% of that value depending on the ambient temperature during use and charging, and the number of times the batteries have been recharged. It should be noted that other factors which may have a bearing on the amount of work possible per charge are the working conditions (ambient temperature, type and moisture content of the workpiece, sharpness of the drill bit, etc.) and the operational skill of the user.

(6) Precautions in the use of HSS Drill Bits

For example, although the Model DS 18DMR is designed for drilling capacities of 50 mm (2") in wood, and 13 mm (1/2") in aluminum and mild steel, this capability is not as efficient as conventional electric power tools. In particular, when drilling through aluminum material with a 13 mm (1/2") drill bit, the drill tends to become locked when the drill bit penetrates through the material. For this reason, the customer should be cautioned to reduce the thrust on the main body of the drill when drilling completely through the material to avoid locking the tool. Repeated locking of the drill causes excessive current flow from the batteries which not only decreases the amount of work possible per charge, but could also result in burning of the motor.

(7) Securely tighten the sleeve of the keyless chuck.

The keyless chuck may slip during operation if the shape of the drill bit shank is cylindrical depending on the surface conditions, materials, etc. Please instruct the customers to retighten the keyless chuck more securely if the keyless chuck slips during operation. The holding force of the keyless chuck is increased as the tightening force of the keyless chuck is increased. The Models DS 18DMR and DS 14DMR are equipped with the locking device to prevent loosening of the keyless chuck. The sleeve makes noise when tightening or loosening. This is because of the locking device and there is no problem.

(8) Avoid continuous use.

Although the Model DS 18DMR can bear continuous operation under certain conditions, operating conditions are different depending on material of workpiece and sharpness of the drill bit in use. Please instruct the customers to avoid continuous use of the Models DS 18DMR and DS 14DMR and take a pause about 15 minutes after a single charge operation as a guide.

## B. Suggestions and precautions for the efficient use of the charger and storage batteries

If any of the storage batteries is exposed to direct sunlight for an extended period or if the temperature of the battery is high immediately after it has been used in the tool, the pilot lamp (red) or the charge time lamp may not be turned on when the battery is connected to the charger. Chargeable temperature ranges of each type of battery are specified as follows.

< UC 24YFA >

Types EB 1820L and EB 1824L: from -5°C to 60°C (from 23°F to 140°F)

Type EB 1826HL and EB 1830HL: from 0°C to 45°C (from 32°F to 113°F)

< UC 14YFA >

Types EB 14B and EB 1424: from -5°C to 60°C (from 23°F to 140°F)

Type EB 1426H and EB 1430H: from 0°C to 45°C (from 32°F to 113°F)

< UC 24YJ >

Types EB 1830HL: from -5°C to 50°C (from 23°F to 122°F)

In such a case, the customer should be advised to place the battery in a shaded area with a good airflow, and allow sufficient cooling before recharging. This phenomenon is common to all existing batteries that employ a thermostat. The cooling time required before charging varies from a few minutes to about 30 minutes, depending on the load, duration of use, and ambient temperature.

## 9. REFERENCE MATERIALS

### 9-1. Speed Control Mechanism

Spindle rotation speed of the Models DS 18DMR and DS 14DMR can be controlled by simply varying the amount by which the trigger switch is depressed. The relationship between the amount the trigger switch is depressed (in millimeters) and the rotation speed is illustrated in Fig. 2.

Note: The gradient and values illustrated in Fig. 2 are intended for reference only, and will vary slightly due to differences in the discharge condition of the battery, the ambient temperature, and individual speed-control element accuracy.

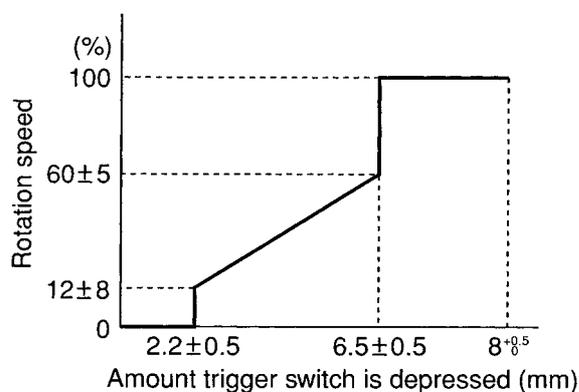


Fig. 2

## 10. REPAIR GUIDE

Be sure to remove the storage batteries from the main body before servicing. Inadvertent triggering of the switch with the storage battery connected will result in danger of accidental turning of the motor.

### 10-1. Precautions in Disassembly and Reassembly

The **[Bold]** numbers in the descriptions below correspond to the item numbers in the Parts List and exploded assembly diagrams for the Models DS 18DMR and DS 14DMR.

#### 10-1-1. Disassembly

##### (1) Removal of the Hook Ass'y **[48]**

Remove the Special Screw (A) M5 **[54]** with a flat-blade screwdriver or a coin. Remove the Hook Ass'y **[48]** and the Hook Spring **[53]**.

##### (2) Removal of the Carbon Brushes 5 x 6 x 11.5 **[32]**

Remove the Brush Cap **[33]** first then pry the Carbon Brush 5 x 6 x 11.5 **[32]** off with a flat-blade screwdriver (at the position of collars). Remove the Brush Caps **[33]** and the Carbon Brushes 5 x 6 x 11.5 **[32]** at both sides.

##### (3) Removal of the Drill Chuck 13VLRK-N (W/O Chuck Wrench) **[2]**

Perform the following steps (a) and (b) with the main unit mounted in the vise for removal of the Drill Chuck 13VLRK-N (W/O Chuck Wrench) **[2]**. At this time, it is recommended to sandwich a cloth between the main unit and the vise to prevent Housing (A).(B) Set **[36]** from being scratched.

(a) Fully open the jaws of the Drill Chuck 13VLRK-N (W/O Chuck Wrench) **[2]** and remove the Special Screw (Left Hand) M6 x 23 **[1]** by turning clockwise (be careful that it is a left-handed screw).

(b) Hold the hexagonal portion at the tip of the Drill Chuck 13VLRK-N (W/O Chuck Wrench) **[2]** with a 19-mm socket wrench as shown in Fig.1 then turn it counterclockwise to remove the Drill Chuck 13VLRK-N (W/O Chuck Wrench) **[2]**.

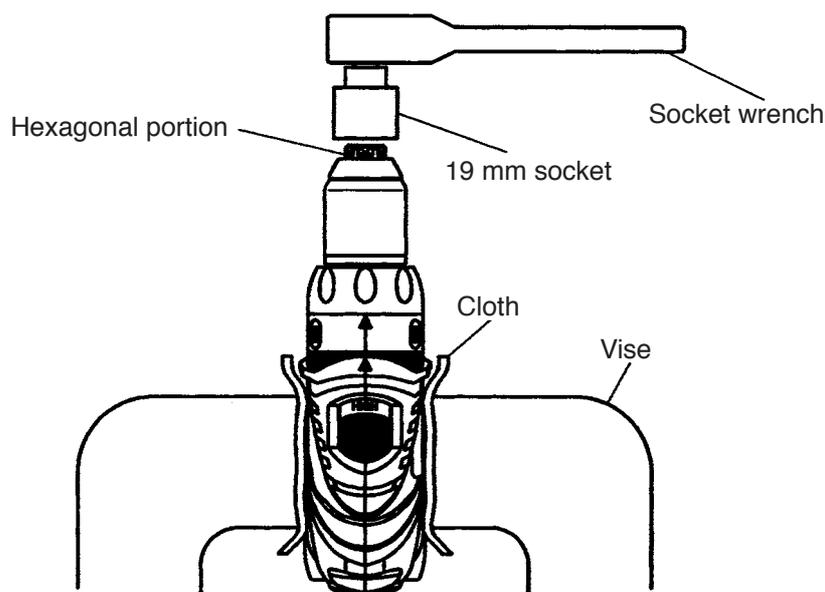


Fig. 1

(4) Adjust the front Cap [4] to "◀▶▶▶".

(5) Disassembly of the main unit

Remove the ten Tapping Screws (W/Flange) D3 x 16 (Black) [34] from the main unit. Holding the battery chamber of Housing (B) [36], gently remove Housing (B) [36]. Then the inside parts can be removed in an assembled or single state. All the parts can be easily removed by raising the Front Cap [4]. Parts are separated into the drive unit (an assembly of the armature and the gear unit), power supply unit, Pushing Button [41] and Strap [52].

(6) Disassembly of the drive unit

(a) Remove the Front Cap [4] and the Click Spring [11] from the Front Case [10].

(Note) Do not remove the Nut [5] from the Front Case [10] in this step.

(b) Remove the Shift Arm [19] from the Gear Box Ass'y [3] and remove the Shift Knob [39] from the Shift Arm [19]. Do not deform the Shift Arm [19] by applying excessive force.

(c) Turn the Motor Spacer [28] until a click is heard counterclockwise viewing from the rear of the Armature and Pinion Set [29]. Remove the Motor Spacer [28] from the Rear Case [18]. Thus the armature unit is separated from the gear unit.

(7) Disassembly of the armature unit

(a) Removal of the Magnet [30]

Note that the magnetic force of the Magnet [30] is strong. Hold the Motor Spacer [28] securely and pull toward the back of the Armature and Pinion Set [29] to remove (see Fig. 10).

(Note) Be careful that the ball bearing and the washer behind the Armature and Pinion Set [29] may be attracted to the Magnet [30] and come off the Armature and Pinion Set [29] when removing the Magnet [30].

(b) Removal of the Motor Spacer [28]

Remove the Motor Spacer [28] from the Armature and Pinion Set [29]. If it is too hard to remove, support the Motor Spacer [28] and press down the tip of the armature shaft of the Armature and Pinion Set [29] with a hand press.

(8) Disassembly of the gear unit

(a) Disassembly of the deceleration mechanism

Turn Washer (B) [27] mounted in the Rear Case [18] counterclockwise to remove. Take out the First Ring Gear [26], Planet Gear (A) Set (4 pcs.) [25], Pinion (B) [24], Planet Gear (B) Set (5 pcs.) [23], Pinion (C) [22] and Slide Ring Gear [21] in order. Then remove the Screw Set D3 x 12 (4 pcs.) [20] that connects the Front Case [10] with the Rear Case [18]. Take out Washer (A) [17], Planet Gear (C) Set (5 pcs.) [16], Carrier [15], Ring Gear [14], Pin Set (6 pcs.) [12] and Lock Ring [13] from the Front Case [10] in order.

(Note) Do not lose small parts. Pay special attention to the Pin Set (6 pcs.) [12], because they are apt to roll.

(b) Disassembly of the clutch mechanism

Turn the Nut [5] counterclockwise to remove from the Front Case [10]. Take out the Spring [6], Thrust Washer [7], Stopper [8] and Stopper Spring [9] in order.

(9) Disassembly of the power supply unit

Disconnect each internal wire of Brush Block [31] and Terminals [45] [47] with a solder iron.

(Note) Do not remove the fin secured to the DC-speed control switch with a screw.

**10-1-2. Reassembly**

Reassembly can generally be carried out as the reverse of the disassembly procedure, with some items to be noted as follows.

(1) Reassembly of the power supply unit

Perform wiring according to the wiring diagram (Fig. 2). Pay attention to the connecting direction of the internal wires and the terminals.

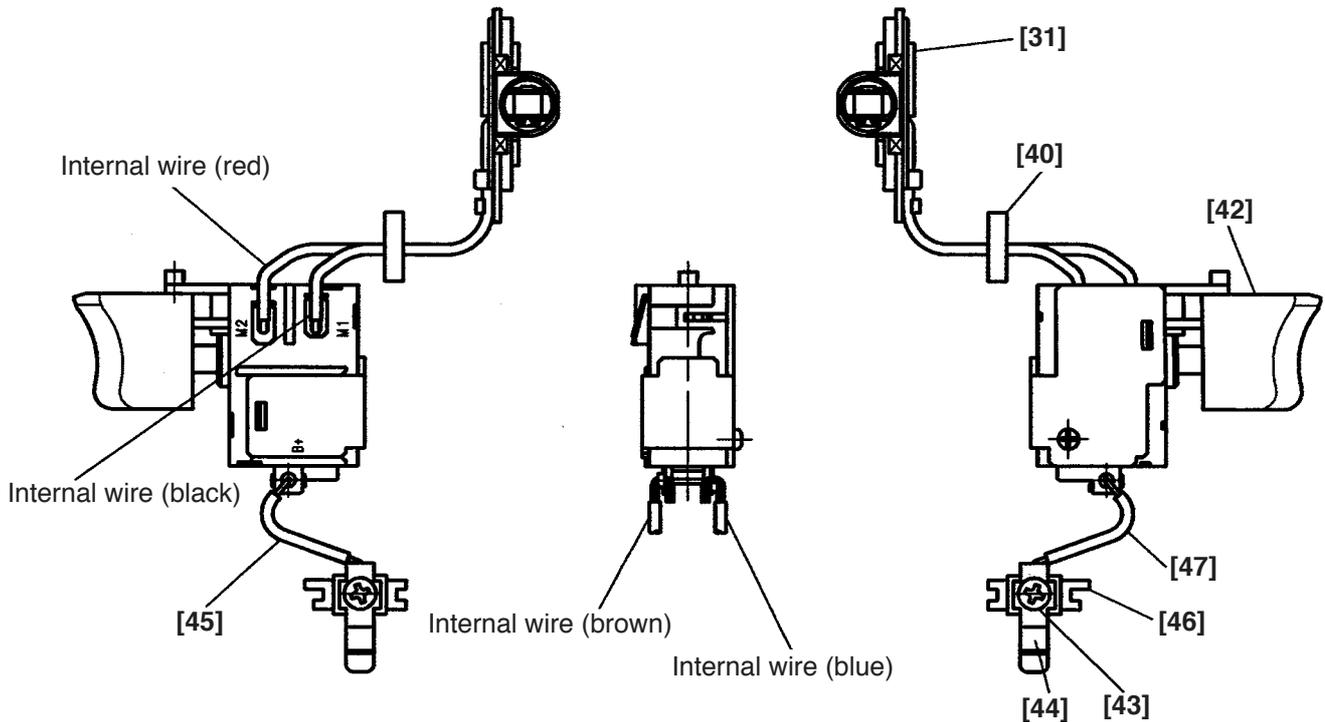


Fig. 2

(2) Reassembly of the clutch mechanism

(a) Mount the Stopper Spring [9] (2 pcs.), Stopper [8] (2 pcs.), Thrust Washer [7] and Spring [6] to the Front Case [10] in order (see Fig. 3).

(Note) Be careful not to drop the Stopper [8] and the Stopper Spring [9] until the Nut [5] is inserted.

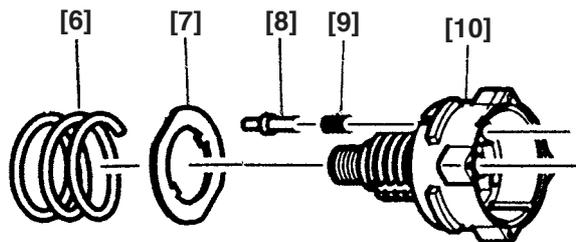


Fig. 3

(b) Screw the Nut [5] in the Front Case [10] (see Fig. 4).

Align the mark (i) on the Nut [5] with the mark on the Front Case [10] then screw it in. Rotate the Nut [5] about a turn clockwise to align the mark (i) on the Nut [5] with the mark on the Front Case [10].

At this time, check that the "Y" surface of the Nut [5] is almost flush with the "Z" surface of the Front Case [10]. After above step, tighten the Nut [5] so that the Nut [5] pushes the Stopper [8] into the Front Case [10].

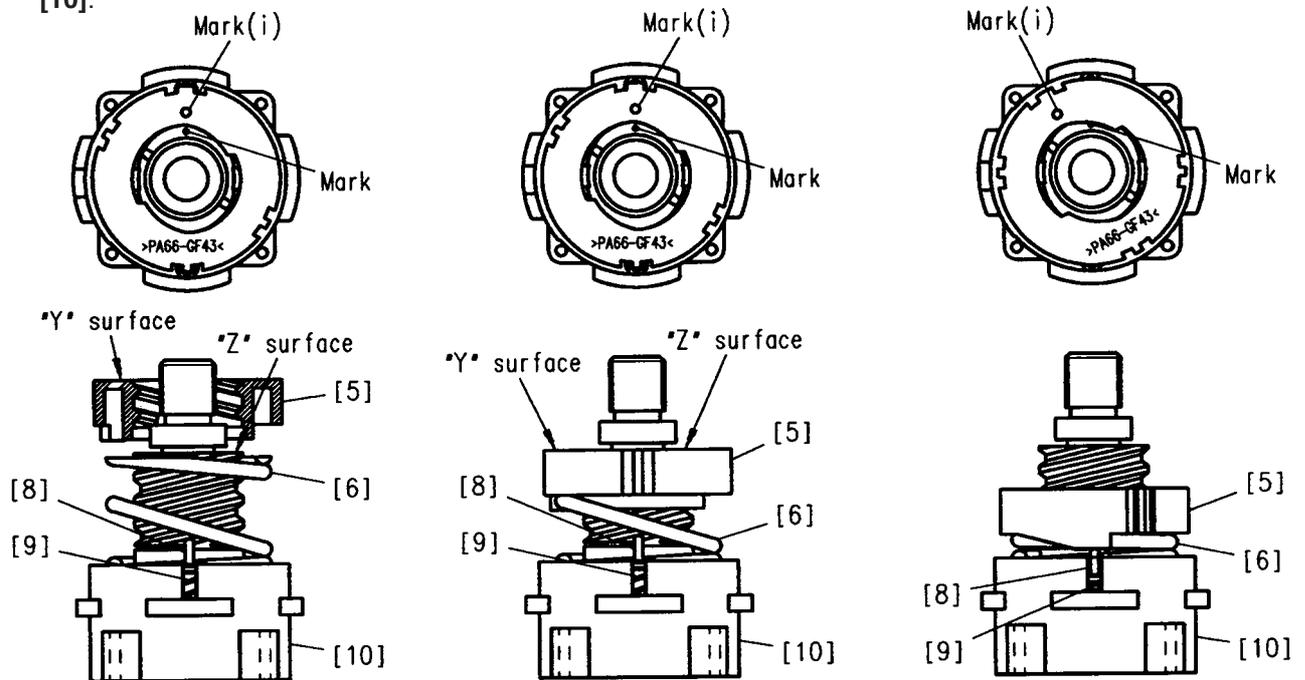


Fig. 4

(3) Reassembly of the gear unit

(a) Apply grease (Hitachi Motor Grease No. 29) to the engaging portions of each gear and contacting surfaces with the pin set (6 pcs.) of the ring gear properly.

(b) Mount the parts from the Pin Set [12] to Washer (B) [27] to the part assembled in the above (2) in order (see Fig. 5).

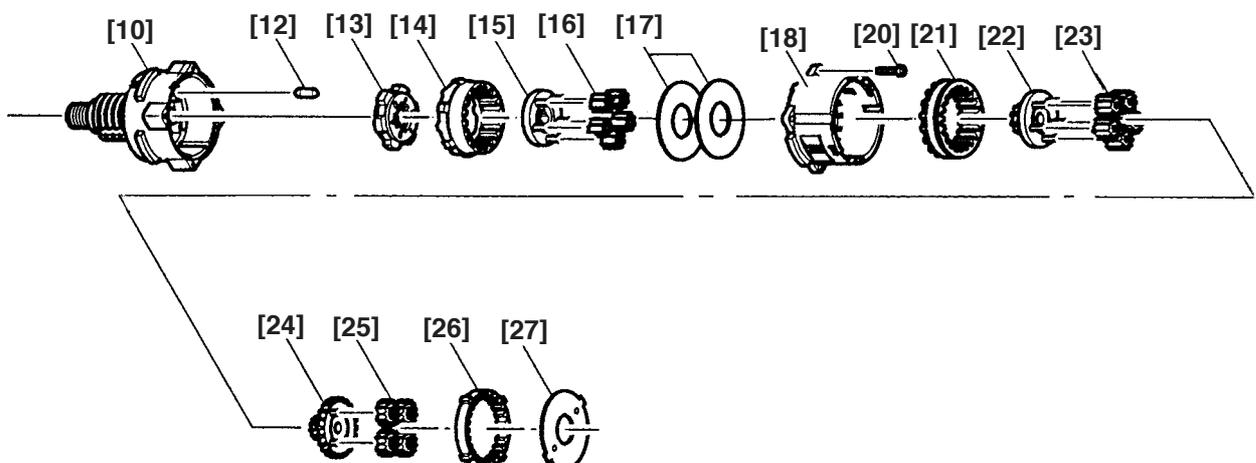


Fig. 5

- ① Apply grease approx. 1.2 g (Hitachi Motor Grease No. 29) to the shaded portion in the Front Case [10] (See Fig. 6).  
 (Note) Be sure to apply grease to the shaded portion in the Front Case [10]. Otherwise, the spindle lock may not work properly.
- ② When installing the Lock Ring [13] into the Front Case [10], assemble so that the projections on the Lock Ring [13] engage with the recesses in the Front Case [10]. Make sure that the flat plane of Lock Ring [13] faces the Front Case [10] (see Fig. 6).
- ③ When installing the Carrier [15], assemble so that recess (A) on the Lock Ring [13] is aligned with projection (B) on the Carrier [15] (be careful of the direction). Then make sure that the flat plane of the spindle faces the flat plane of the Carrier [15]. If assembled in wrong direction, the flat plane of the spindle may be stopped at the position about 2 mm lower than the flat plane of the Carrier [15] (see Figs. 7 and 8).  
 (Note) When assembling the Carrier [15] to the Lock Ring [13], never apply the grease between the plate of the Lock Ring [13] and Carrier [15]. Otherwise, the spindle lock may not work properly.

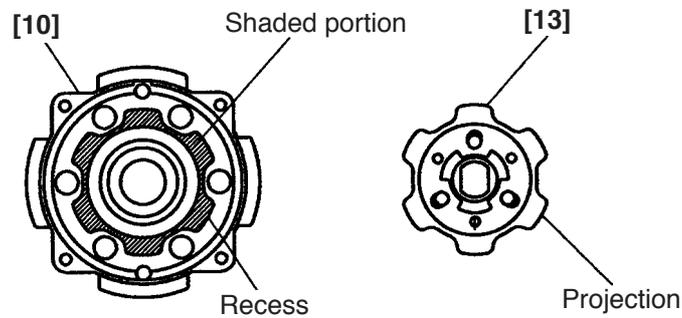


Fig. 6

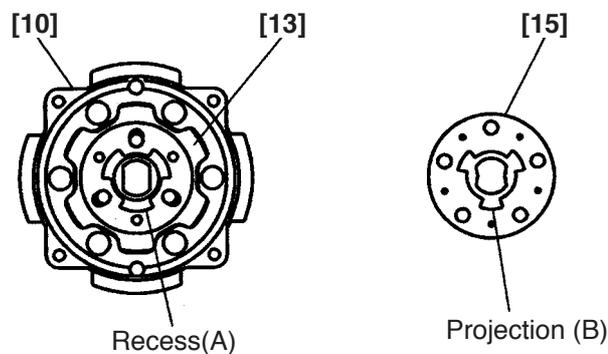


Fig. 7

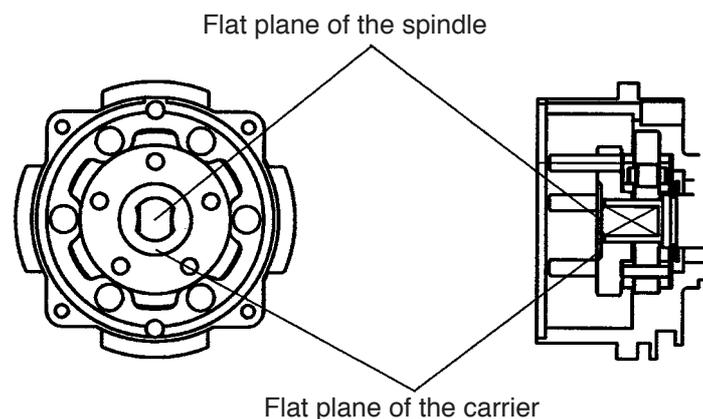


Fig. 8

- ④ Pay attention to the mounting direction of the Ring Gear [14], Slide Ring Gear [21], Pinion (C) [22] and Pinion (B) [24] (see Fig. 5).
- ⑤ Mount the Front Case [10] to the Rear Case [18] so that the concave portion of the Front Case [10] aligns with the protrusion of the Rear Case [18] (see Fig. 12).
- ⑥ Fit the protrusion of Washer (B) [27] in the concave portion of the Rear Case [18] and turn it clockwise viewing from the armature until it contacts the Rear Case [18] (see Fig. 9).

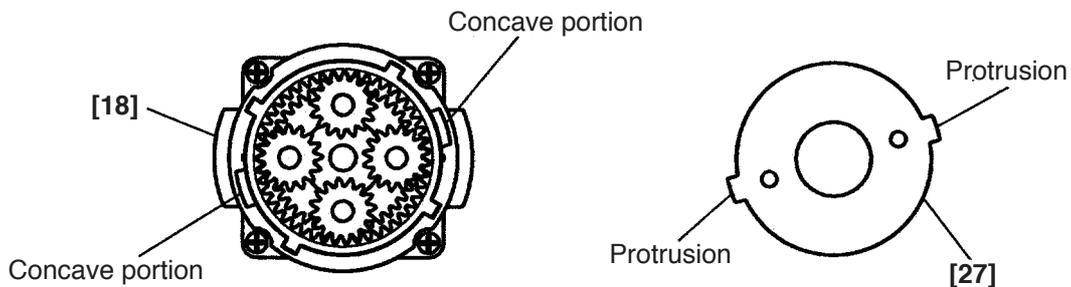


Fig. 9

(4) Reassembly of the armature unit

(a) Mounting the Motor Spacer [28]

Mount the Motor Spacer [28] to the Armature and Pinion Set [29]. If it is too hard to mount, support the Motor Spacer [28] and press down the rear end of the armature shaft of the Armature and Pinion Set [29] with a hand press.

(b) Mounting the Magnet [30]

Mount the Magnet [30] to the Armature and Pinion Set [29] so that the notch of the Magnet [30] faces the rear of the Armature and Pinion Set [29]. Hold each part securely as the Armature and Pinion Set [29] may be attracted to the Magnet [30] by the strong magnetic force (see Fig. 10).

(Note) Be careful that the ball bearing and the washer at the rear of the Armature and Pinion Set [29] may come off due to the magnetic force of the Magnet [30].

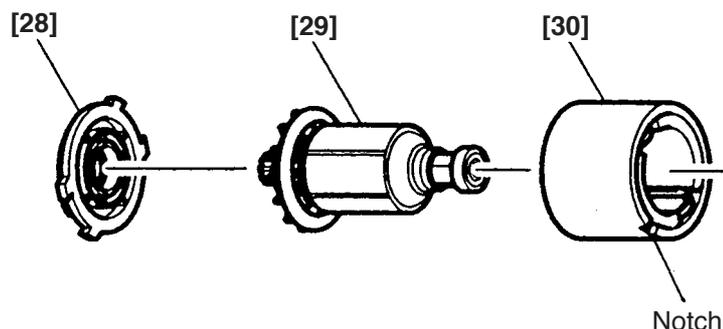


Fig. 10

(5) Reassembly of the drive unit

- (a) Fit the protrusion of the Motor Spacer [28] in the concave portion of the Rear Case [18] engaging the pinion of the Armature and Pinion Set [29] with Planet Gear (A) Set (4 pcs.) [25]. Turn it fully clockwise viewing from the rear of the Armature and Pinion Set [29] (see Fig. 11).

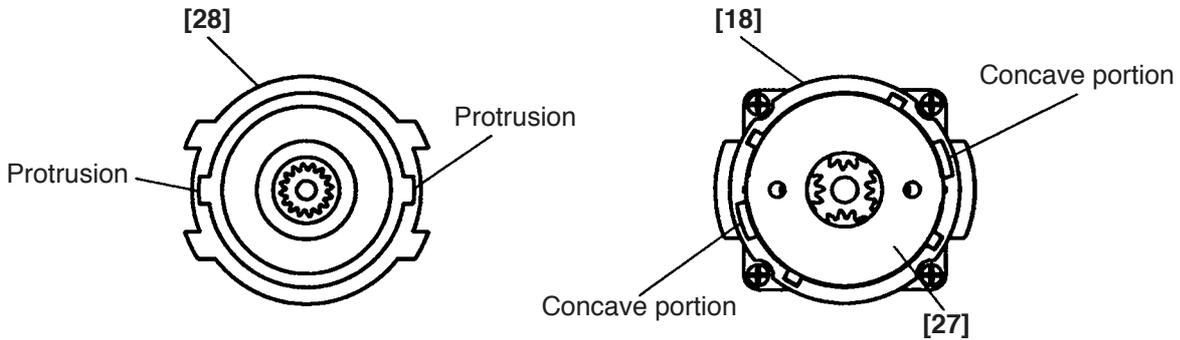


Fig. 11

- (b) Mounting the Shift Arm [19] and the Shift Knob [39] (see Fig. 12).

- ① Mount the Shift Arm [19] to the protruded side of the Rear Case [18]. At this time, insert the protrusion of the Shift Arm [19] into the hole of the Rear Case [18] and check that the protrusion is inserted into the groove of the Slide Ring Gear [21] that is mounted in the Rear Case [18] (see Fig. 5).
- ② Insert the Shift Arm [19] into the groove of the Shift Knob [39] facing "LOW" indication on the Shift Knob [39] backward.

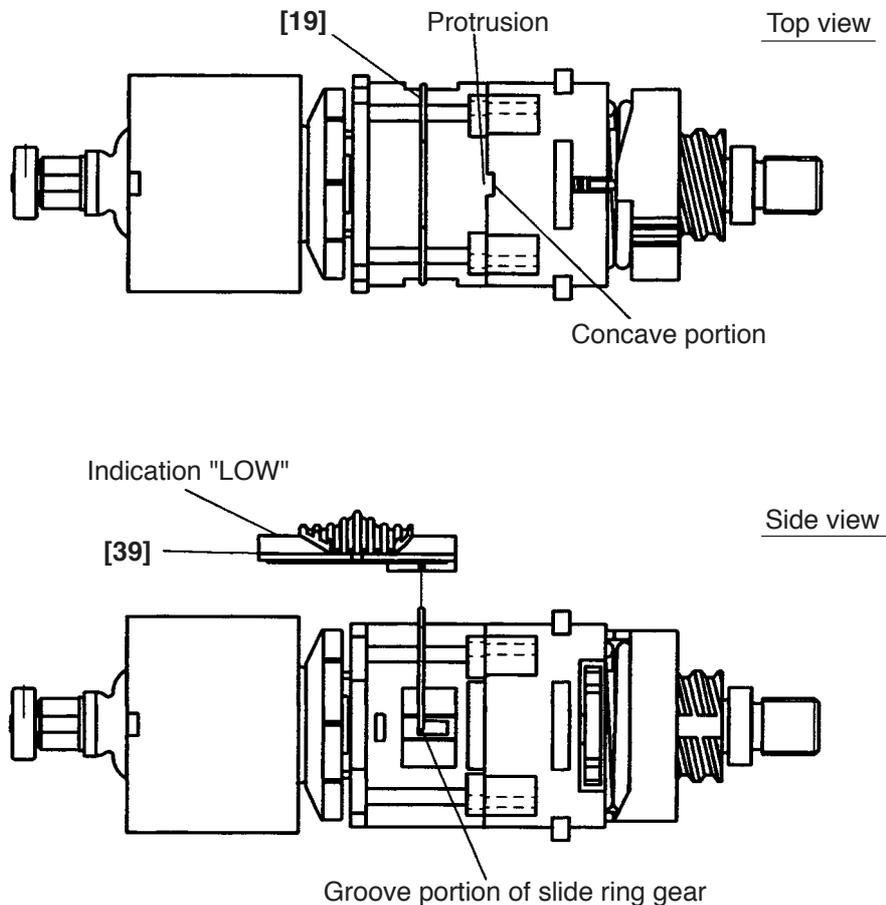


Fig. 12

(c) Mounting the Click Spring [11] and the Front Cap [4].

① Mount the Click Spring [11] to the Front Case [10].

② Mount the Front Cap [4].

Check that the protrusion of the Click Spring [11] is inserted into the groove inside the Front Cap [4].

(6) Reassembly of the main unit

(a) Mount the power supply unit and the drive unit that were reassembled in the above procedure to Housing (A) [36]. At this time, align the protrusions of the Brush Block [31], Front Case [10] and Motor Spacer [28] with the concave portions of Housing (A) [36], the notch of the Magnet [30] with the protrusion of Housing (A) [36], and the groove of the Front Cap [4] with the protrusion of Housing (A) [36] (see Fig. 13).

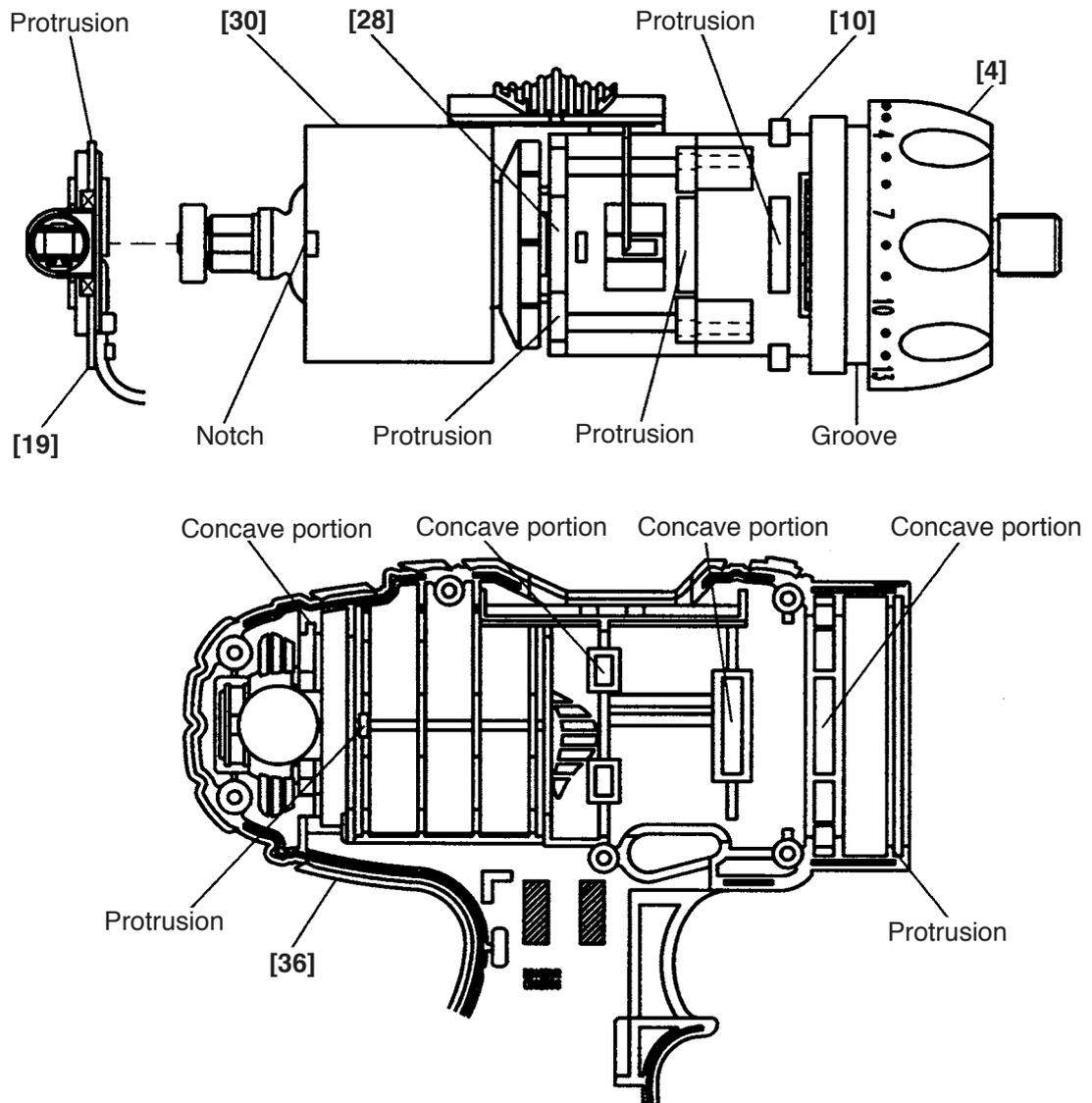


Fig. 13

- (b) Mount the DC-Speed Control Switch **[42]** that was not mounted in the above step (a) to Housing (A) **[36]**. Mount the Pushing Button **[41]** to Housing (A) **[36]**. Check that the protrusion of the forward/reverse changeover lever of the DC-Speed Control Switch **[42]** is inserted into the groove of the Pushing Button **[41]**.
- (c) Mount the Strap **[52]** to Housing (A) **[36]**.
- (d) Align Housing (A) **[36]** with Housing (B) **[36]** and secure with ten Tapping Screws (W/Flange) D3 x 16 (Black) **[34]**.
- (e) Verify proper operation of the Front Cap **[4]** and the Shift Knob **[39]**. When the reassembly procedure up to step (e) is completed, ensure that the number "1" through the drill mark "◀" on the Front Cap **[4]** are in alignment with the triangle mark on Housing (A). (B) Set **[36]** respectively and the Front Cap **[4]** turns moderately. If the number "1" or the drill mark "◀" on the Front Cap **[4]** cannot reach the triangle mark on Housing (A). (B) Set **[36]**, correctly reinstall the Front Cap **[4]** referring to step (2) or (5) (c) as it is improperly mounted. Verify proper operation of the Shift Knob **[39]**. Check that the speed changes between high and low properly by shifting the Shift Knob **[39]**. If the speed cannot change properly or moderately, correctly reinstall the Shift Knob **[39]** referring to step (3) (b) or (5) (b) as it is improperly mounted.
- (7) Mounting the Drill Chuck 13VLRK-N (W/O Chuck Wrench) **[2]**  
Mount the Drill Chuck 13VLRK-N (W/O Chuck Wrench) **[2]** to the spindle and tighten the Special Screw (Left Hand) M6 x 23 **[1]**.
- (8) Mounting the Carbon Brushes 5 x 6 x 11.5 **[32]**  
Mount the two Carbon Brushes 5 x 6 x 11.5 **[32]** to the Brush Block **[31]** and secure the two Brush Caps **[33]** to the Brush Block **[31]**. Check that the claws of the Carbon Brushes 5 x 6 x 11.5 **[32]** are properly inserted into the brush tubes.
- (9) Reassembly of the Hook Ass'y **[48]**  
Check that the V-Lock Nut M5 **[49]** is mounted to the Hook Ass'y **[48]**. Mount the Hook Spring **[53]** and secure it with the Special Screw (A) M5 **[54]**. Make sure to mount the Hook Spring **[53]** with its larger diameter side pointing inward the housing.
- (10) Other precautions in reassembling  
After completion of reassembly, check that the rotating direction of the Drill Chuck 13VLRK-N (W/O Chuck Wrench) **[2]** matches the position of the Pushing Button **[41]**. When the Pushing Button **[41]** is pressed from the (R) side, the rotating direction of the Drill Chuck 13VLRK-N (W/O Chuck Wrench) **[2]** should be clockwise as viewed from behind. Switch on and off the Models DS 18DMR and DS 14DMR using the battery. Then turn the Drill Chuck 13VLRK-N (W/O Chuck Wrench) **[2]** by hand in forward and reverse direction to check that the spindle lock properly works in either direction within a half rotation. Check that the runout of the Drill Chuck 13VLRK-N (W/O Chuck Wrench) **[2]** is 0.8 mm or less at the position 110 mm away from the tip of the chuck using a 12-mm dia. test bar.

(11) Screw tightening torque

Special Screw (Left Hand) M6 x 23 [1].....	3.92 – 4.9 N·m (40 – 50 kgf·cm)
Drill Chuck 13VLRK-N (W/O Chuck Wrench) [2] .....	17.6 – 21.6 N·m (180 – 220 kgf·cm)
Screw Set D3 x 12 [20] .....	0.62 – 0.94 N·m (6 – 10 kgf·cm)
Brush Cap [33] .....	0.68 – 0.88 N·m (7 – 9 kgf·cm)
Tapping Screw (W/Flange) D3 x 16 (Black) [34] .....	1.0 – 1.6 N·m (10 – 16 kgf·cm)
Special Screw (A) M5 [54].....	1.47 – 2.45 N·m (15 – 25 kgf·cm)

**10-2. Precaution in Disassembly and Reassembly of Battery Charger**

Please refer to the Technical Data and Service Manual for precautions in disassembly and reassembly of the Battery Chargers UC 14YFA, UC 24YFA and UC 24YJ.

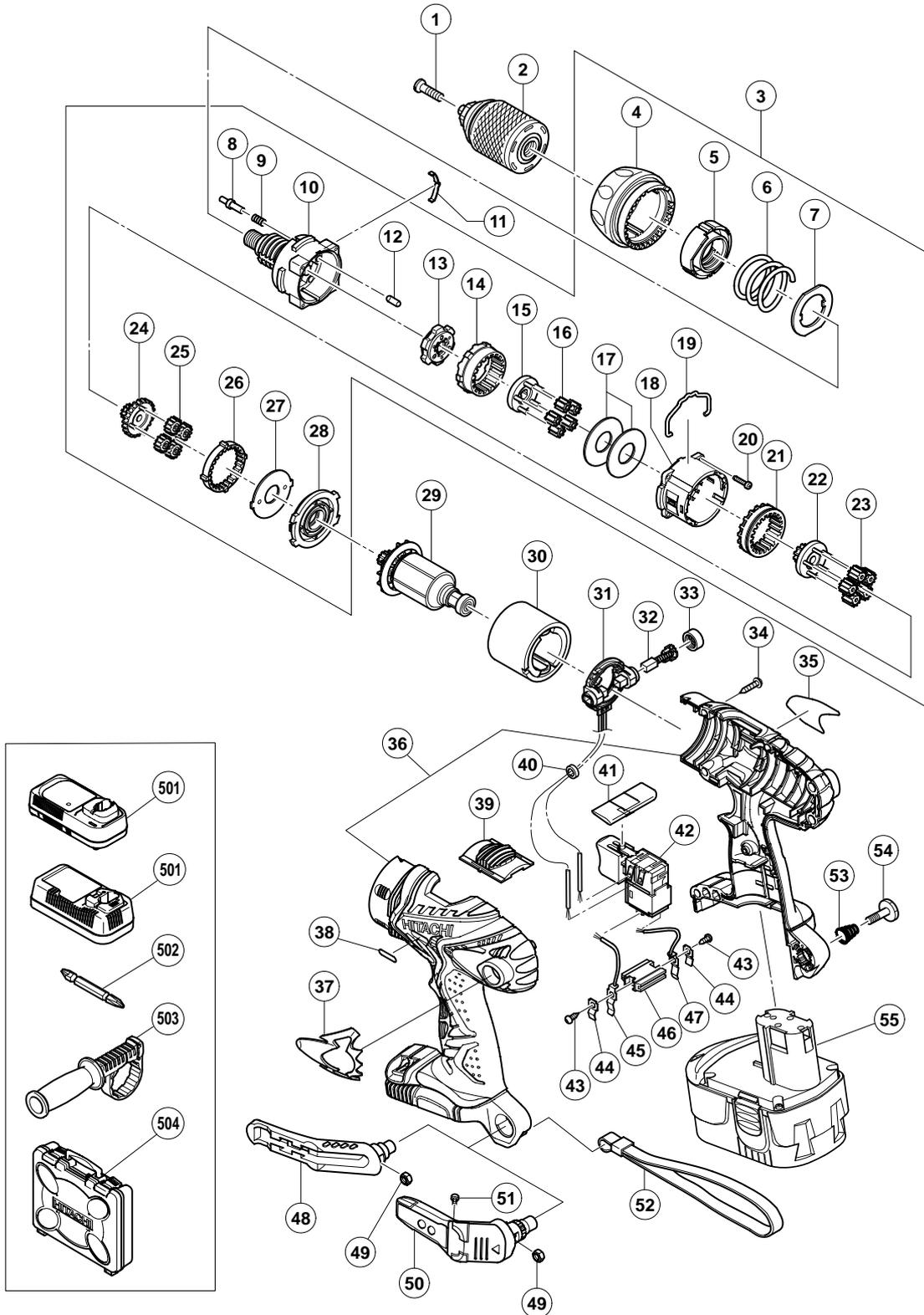
### 11. STANDARD REPAIR TIME (UNIT) SCHEDULES

MODEL	Variable		10	20	30	40	50	60
	Fixed							
(DS 18DMR) (DS 14DMR)		Work Flow						
	General Assembly			Housing (A),(B) Set  Armature and Pinion Set Magnet Brush Block DC-Speed Control Switch Shift Knob				
				Gear Box Ass'y				
		Drill Chuck (Keyless)			Front Cap Nut Spring Front Case Lock Ring Ring Gear Carrier Planet Gear (C) Set Rear Case Shift Arm Slide Ring Gear Pinion (C) Planet Gear (B) Set Pinion (B) Planet Gear (A) Set First Ring Gear			
		Hook Ass'y						

## ELECTRIC TOOL PARTS LIST

**CORDLESS DRIVER DRILL**  
**Model DS 18DMR**

**2004 • 5 • 15**  
**(E1)**



**PARTS**

DS 18DMR

ITEM NO.	CODE NO.	DESCRIPTION	NO. USED	REMARKS
1	311-959	SPECIAL SCREW (LEFT HAND) M6X23	1	
2	323-000	DRILL CHUCK 13VLRK-N (W/O CHUCK WRENCH)	1	
3	322-969	GEAR BOX ASS'Y	1	INCLUD. 4-10, 12-28
4	322-991	FRONT CAP	1	
5	322-974	NUT	1	
6	323-228	SPRING	1	
7	322-973	THRUST WASHER	1	
8	322-972	STOPPER	2	
9	322-971	STOPPER SPRING	2	
10	322-970	FRONT CASE	1	
11	323-231	CLICK SPRING	1	
12	322-975	PIN SET (6 PCS.)	6	
13	322-976	LOCK RING	1	
14	322-977	RING GEAR	1	
15	322-978	CARRIER	1	
16	322-979	PLANET GEAR (C) SET (5 PCS.)	5	
17	322-980	WASHER (A)	2	
18	322-981	REAR CASE	1	
19	322-990	SHIFT ARM	1	
20	315-817	SCREW SET D3X12 (6 PCS.)	4	
21	322-983	SLIDE RING GEAR	1	
22	322-982	PINION (C)	1	
23	322-984	PLANET GEAR (B) SET (5 PCS.)	5	
24	322-985	PINION (B)	1	
25	322-987	PLANET GEAR (A) SET (4 PCS.)	4	
26	322-986	FIRST RING GEAR	1	
27	322-988	WASHER (B)	1	
28	322-989	MOTOR SPACER	1	
29	360-657	ARMATURE AND PINION SET	1	
30	322-996	MAGNET	1	
31	322-993	BRUSH BLOCK	1	
32	999-054	CARBON BRUSH 5X6X11.5 (1 PAIR)	2	
33	319-918	BRUSH CAP	2	
34	313-687	TAPPING SCREW (W/FLANGE) D3X16 (BLACK)	10	
35		NAME PLATE	1	
36	322-998	HOUSING (A).(B) SET	1	
37	322-999	PLATE (A)	1	
38		HITACHI LABEL	1	
39	322-992	SHIFT KNOB	1	
40	323-229	FERRITE CORE	1	EXCEPT FOR NZL, AUS, USA, CAN
41	322-997	PUSHING BUTTON	1	
42	322-994	DC-SPEED CONTROL SWITCH	1	
43	958-715	TAPPING SCREW D4X10	2	
44	996-118	HOLDER SPRING	2	
45	323-003	TERMINAL	1	
46	320-997	TERMINAL PIECE	1	
47	322-995	TERMINAL	1	
* 48	320-287	HOOK ASS'Y	1	INCLUD. 49
49	320-288	V-LOCK NUT M5	1	
* 50	321-918	HOOK ASS'Y (W/LIGHT)	1	INCLUD. 49, 51 FOR USA, CAN
* 51	321-672	TAPPING SCREW D2X6	2	FOR USA, CAN

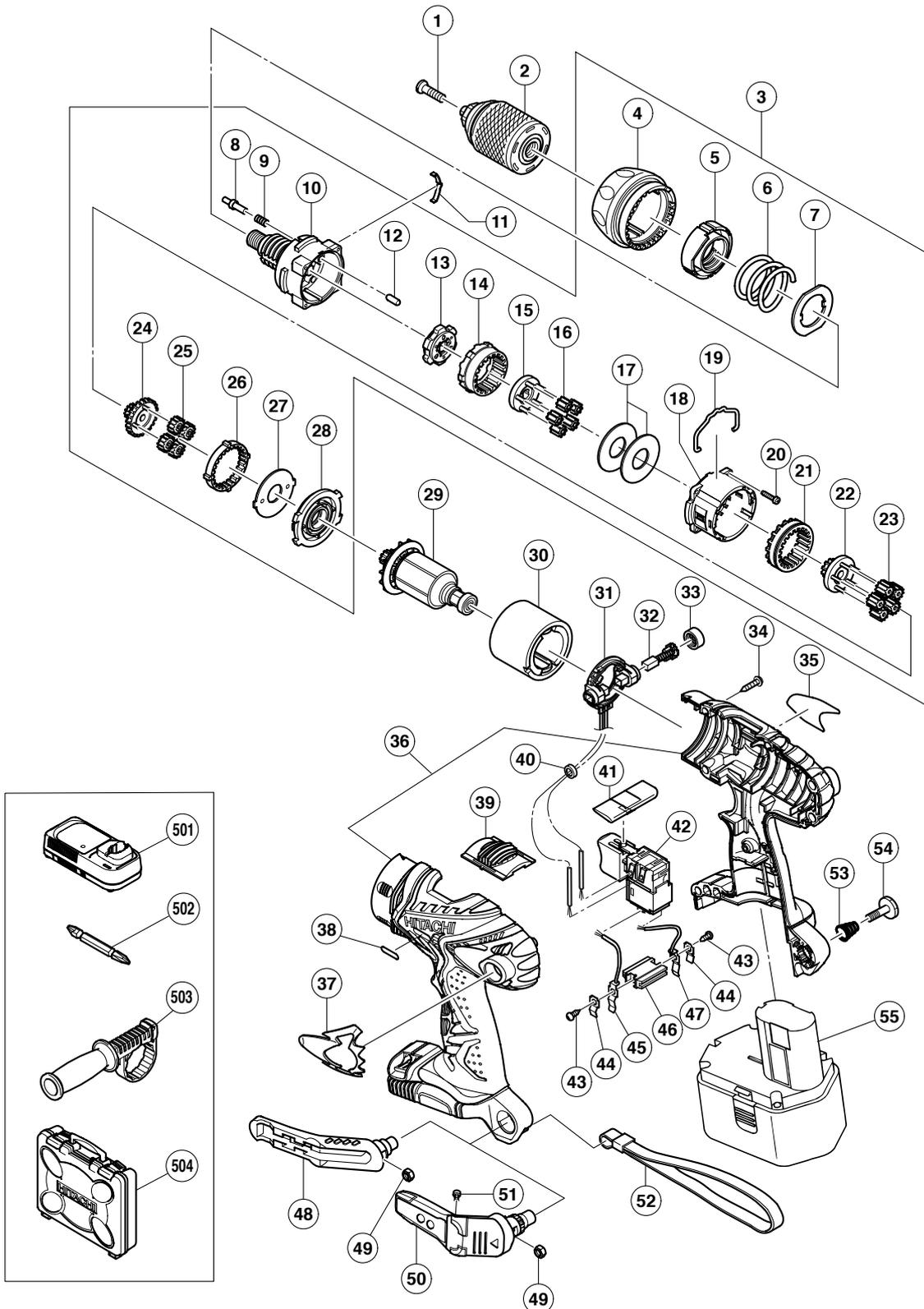




## ELECTRIC TOOL PARTS LIST

■ CORDLESS DRIVER DRILL  
Model DS 14DMR

2004 · 5 · 15  
(E1)



**PARTS**

DS 14DMR

ITEM NO.	CODE NO.	DESCRIPTION	NO. USED	REMARKS
1	311-959	SPECIAL SCREW (LEFT HAND) M6X23	1	
2	323-000	DRILL CHUCK 13VLRK-N (W/O CHUCK WRENCH)	1	
3	322-969	GEAR BOX ASS'Y	1	INCLUD. 4-10, 12-28
4	322-991	FRONT CAP	1	
5	322-974	NUT	1	
6	323-228	SPRING	1	
7	322-973	THRUST WASHER	1	
8	322-972	STOPPER	2	
9	322-971	STOPPER SPRING	2	
10	322-970	FRONT CASE	1	
11	323-231	CLICK SPRING	1	
12	322-975	PIN SET (6 PCS.)	6	
13	322-976	LOCK RING	1	
14	322-977	RING GEAR	1	
15	322-978	CARRIER	1	
16	322-979	PLANET GEAR (C) SET (5 PCS.)	5	
17	322-980	WASHER (A)	2	
18	322-981	REAR CASE	1	
19	322-990	SHIFT ARM	1	
20	315-817	SCREW SET D3X12 (6 PCS.)	4	
21	322-983	SLIDE RING GEAR	1	
22	322-982	PINION (C)	1	
23	322-984	PLANET GEAR (B) SET (5 PCS.)	5	
24	322-985	PINION (B)	1	
25	322-987	PLANET GEAR (A) SET (4 PCS.)	4	
26	322-986	FIRST RING GEAR	1	
27	322-988	WASHER (B)	1	
28	322-989	MOTOR SPACER	1	
29	360-658	ARMATURE AND PINION SET	1	
30	322-996	MAGNET	1	
31	322-993	BRUSH BLOCK	1	
32	999-054	CARBON BRUSH 5X6X11.5 (1 PAIR)	2	
33	319-918	BRUSH CAP	2	
34	313-687	TAPPING SCREW (W/FLANGE) D3X16 (BLACK)	10	
35		NAME PLATE	1	
36	323-002	HOUSING (A).(B) SET	1	
37	322-999	PLATE (A)	1	
38		HITACHI LABEL	1	
39	322-992	SHIFT KNOB	1	
* 40	323-229	FERRITE CORE	1	EXCEPT FOR NZL, AUS, USA, CAN
41	322-997	PUSHING BUTTON	1	
42	322-994	DC-SPEED CONTROL SWITCH	1	
43	958-715	TAPPING SCREW D4X10	2	
44	996-118	HOLDER SPRING	2	
45	323-003	TERMINAL	1	
46	320-997	TERMINAL PIECE	1	
47	322-995	TERMINAL	1	
* 48	320-287	HOOK ASS'Y	1	INCLUD. 49
49	320-288	V-LOCK NUT M5	1	
* 50	321-918	HOOK ASS'Y (W/LIGHT)	1	INCLUD. 49, 51 FOR USA, CAN
* 51	321-672	TAPPING SCREW D2X6	2	FOR USA, CAN





