



# TECHNICAL BULLETIN

Date: 01/03/2024

## RUPES HLR15

Ibrid Random Orbital Polisher



## DESCRIPTION

### Technical updates on motor body and rotor bearing

- Replace of motor body both for the lower part 31.396/C and the upper part 311.396/C
- New rotor bearing with o-ring (cod 9.579)
- Remove rubber bearing cover (cod 268.400)

Tool looks unchanged from external view.

During the assembly of the tool it is important to fix and tighten the screws of the gearbox first, then tighten the screws of the motor body.



## ADDITIONAL NOTES

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The updates have been applied in production from serial number 2024 10 0001

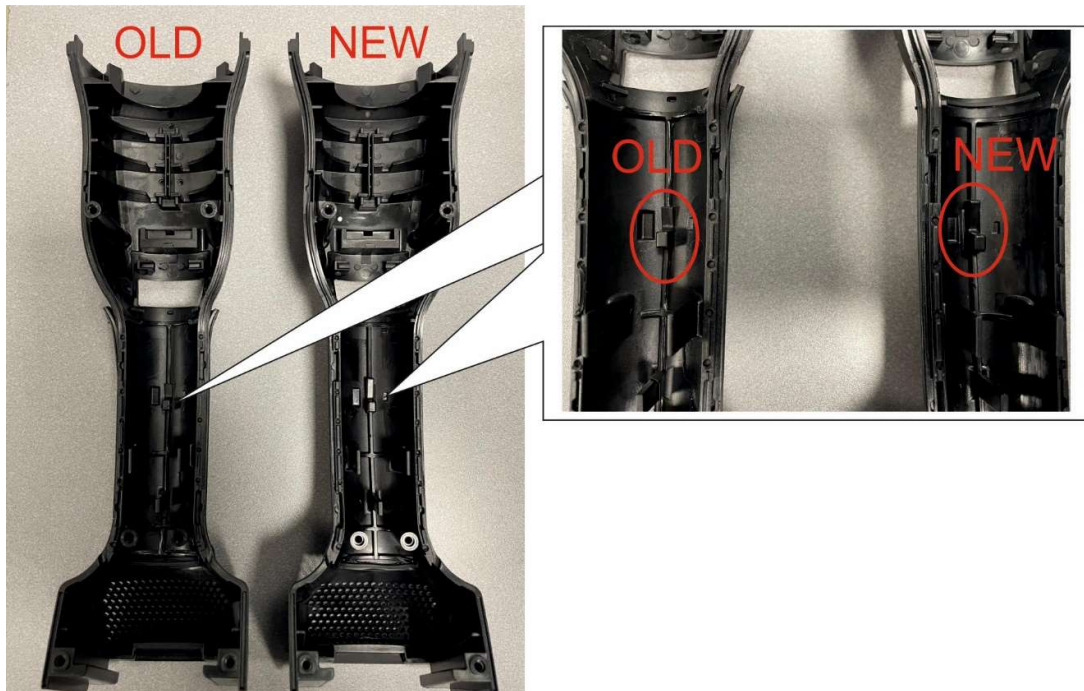
**Tools with serial number from 240502513R to 240503012R do not need these changes since they are already with all latest updates.**

For tools with serial number before **240500469R**, if it needs to replace the complete set of rotor with gear (code 1.397/18V2/C), **only in this case**, it needs to replace also the new electronic module with code 400.397/V2/C.

The difference between the old and new version of the lower motor body 31.396/C:



The difference between the old and new version of the upper motor body 311.396/C:



## UPDATE PART NUMBER

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