



TECHNICAL BULLETIN

Date: 01/03/2024

RUPES HLR21

Ibrid Random Orbital Polisher



DESCRIPTION

Technical updates on motor body and rotor bearing

- Replace of motor body both for the lower part 31.396/C and the upper part 311.396/C
- New rotor bearing with o-ring (cod 9.579)
- Remove rubber bearing cover (cod 268.400)

Tool looks unchanged from external view.

During the assembly of the tool it is important to fix and tighten the screws of the gearbox first, then tighten the screws of the motor body.



ADDITIONAL NOTES

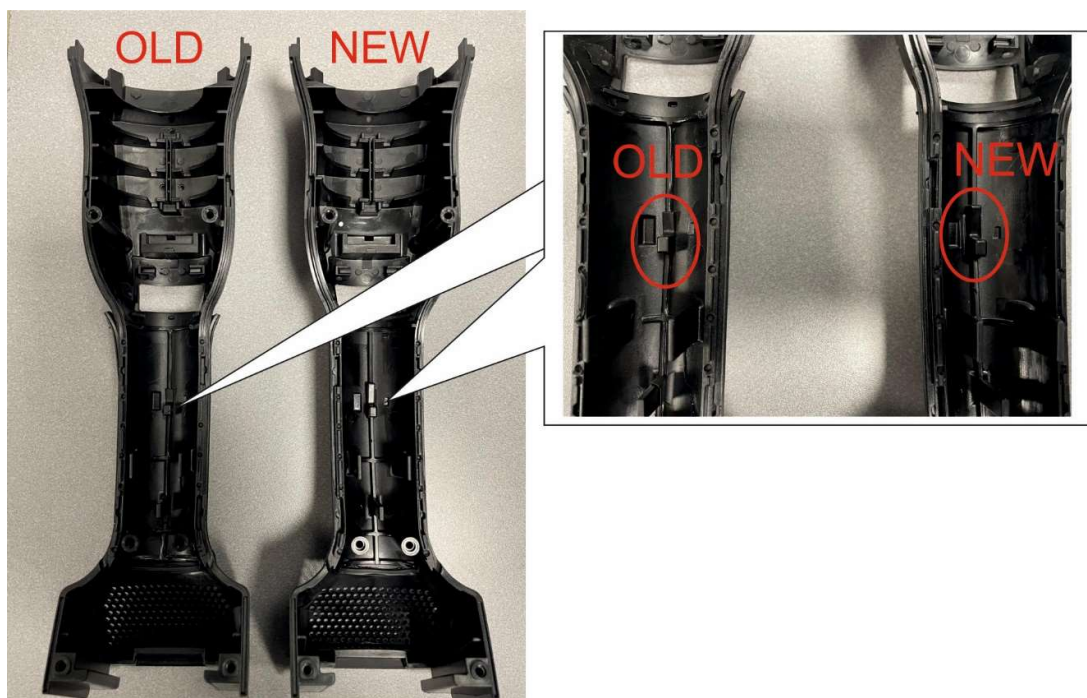
The updates have been applied in production from serial number 2024 10 0001

Tools with serial number from 240503240R al 240503739R do not need these changes since they are already with all latest updates.

The difference between the old and new version of the lower motor body 31.396/C:



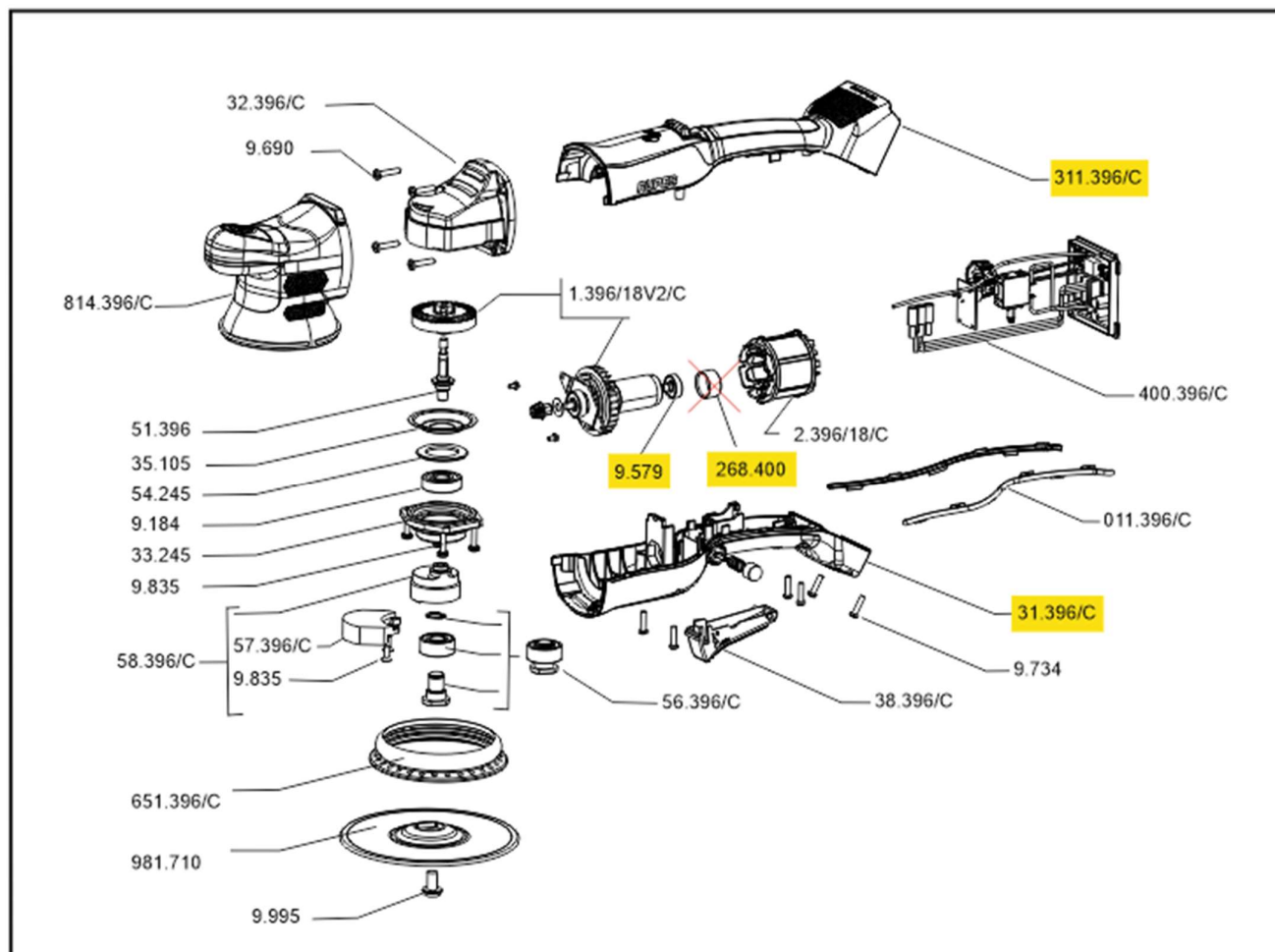
The difference between the old and new version of the upper motor body 311.396/C:



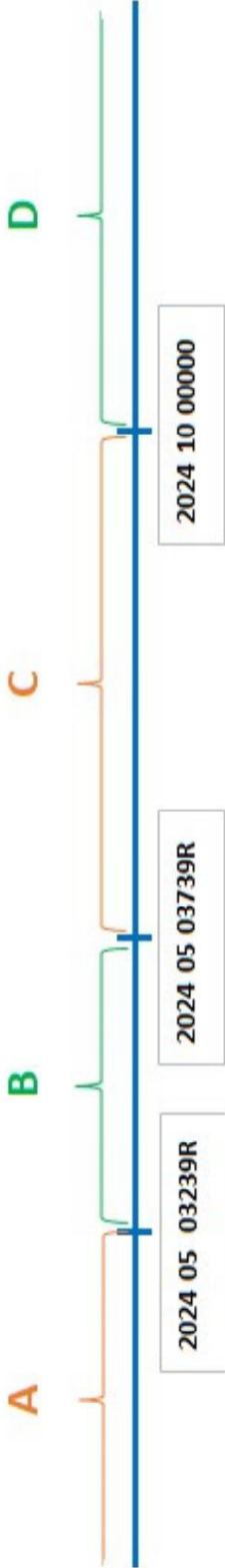
UPDATE PART NUMBER

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HLR21



CPR21	Seriennummer	Aktualisierungen
A	Vor 2024 05 03239R	Muss ersetzt werden: 31.396/C 311.396/C 9.579
B	Von 2024 05 03240R bis 2024 05 03739R sind keine Updates erforderlich	
C	Von 2024 05 03740R bis 2024 10 0000	Muss ersetzt werden: 31.396/C 311.396/C 9.579
D	Ab 2024 10 0001	keine Updates erforderlich.