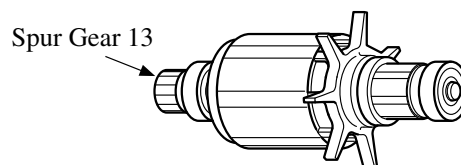


TECHNICAL INFORMATION



67176

- Subject** ▶ Change of Spur Gear 13 (a constituent part of Armature)
- For Models** ▶ 6207D, 6217D, 6237D, 6317D, 6337D, 6347D
- Country** ▶ All countries
- Description** ▶ Spur Gear 13 (a constituent part of Armature) has been changed as shown below. Consequently, the part No. for Armature has been changed.



Armature

	► Current	► New
Material	AISI 12L14H	SCM435L
Heat treatment	Carburizing	Complete Hardening
Interference of press fitting	18 - 36 micron	13 - 31 micron

Interchangeability(I/C)

Item No.	Current part		Q'ty	I/C	New part		Q'ty	Note
016	Armature 619078-8		1	Yes	Armature 619117-4		1	For 6207D
016	Armature 619079-6		1	Yes	Armature 619116-6		1	For 6217D, 6317D
016	Armature 619080-1		1	Yes	Armature 619115-8		1	For 6237D, 6337D
016	Armature 619082-7		1	Yes	Armature 619118-2		1	For 6347D

Implementation

To be informed later