

Subject ▶ Change of Spindle and Set Value Change of Current Limiter at Controller

For Models ▶ 8406C

Description ▶ As illustrated below, Spindle and Controller have been changed for improvement of endurance.

Spindle thrust bearing portion			
	CURRENT	NEW	
	<p style="text-align: center;">Steel ball 4.8</p>	<p style="text-align: center;">Steel ball 3.5</p>	
Set Value of Current Limiter at Controller	High Voltage Region	approx. 28A	approx. 13A
	Low Voltage Region	approx. 35A	already changed to approx. 29A for U.K.: already changed since Jan., '96 for other countries : already changed since Jun., '97

Interchangeability(I/C)

Item No.	Current part		Q'ty	I/C	New part		Q'ty	Note
2	Spindle 322582-5		1	No	Spindle 323842-8		1	Interchangeable as a set
22	Steel ball 4.8 216002-8		1	No	Steel ball 3.5 216001-0		1	The current remains available
85					Pin 4 256251-5		1	
80	Controller200/220/240V 631166-1		1	<=	Controller200/220/240V 631207-3		1	

Note

Interchangeability mark :<= means that the new part can be substituted for the current.

Implementation

8406C : From serial No.8306E(July, 1998)

Change only for Germany will be effective after stock finished