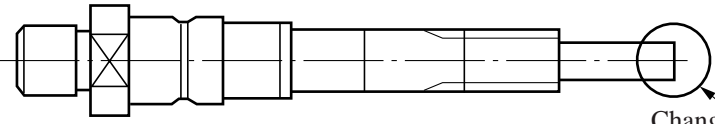
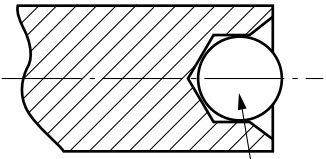
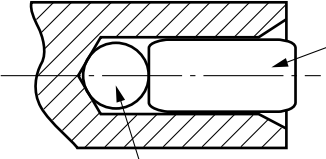


Subject ▶ Change of Spindle and Set Value Change of Current Limiter at Controller

For Models ▶ 8406C

Description ▶ As illustrated below, Spindle and Controller have been changed for improvement of endurance.

Spindle thrust bearing portion		 <p>Changed portion</p>	
		CURRENT	NEW
		 <p>Steel ball 4.8</p>	 <p>Pin 4 Steel ball 3.5</p>
Set Value of Current Limiter at Controller	High Voltage Region	approx. 28A	approx. 13A Note) already changed since Jan., '96 for U.K.
	Low Voltage Region	approx. 35A	already changed to approx. 29A for U.K.: already changed since Jan., '96 for other countries : already changed since Jun., '97

Interchangeability(I/C)

Item No.	Current part		Q'ty	I/C	New part		Q'ty	Note
2	Spindle 322582-5		1	No	Spindle 323842-8		1	Interchangeable as a set
22	Steel ball 4.8 216002-8		1	No	Steel ball 3.5 216001-0		1	The current remains available
85					Pin 4 256251-5		1	
80	Controller 200/220/240V 631166-1		1	<=	Controller 200/220/240V 631207-3		1	

Note

Interchangeability mark :<= means that the new part can be substituted for the current.

Implementation

8406C : From serial No.8306E(July, 1998)

Change only for Germany will be effective after stock finished