

# TECHNICAL INFORMATION



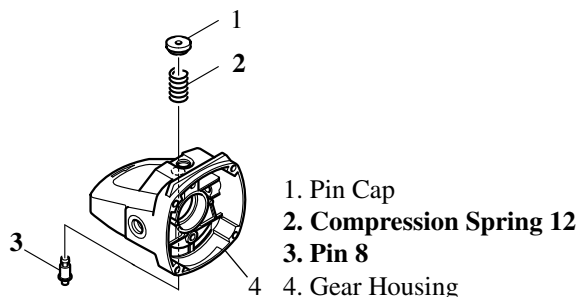
60766A

**Subject** ▶ Modifications of Parts Concerning Spindle Lock Function

**For Models** ▶ 9060L, 9067, 9067L, 9067S, 9069, 9069S, 9617, 9617L

**Country** ▶ All countries

**Description** ▶ For smoother action of Pin 8;  
 1) Compression Spring 8 has been replaced by the new one that has higher stretching power.  
 2) Pin 8 has been made longer as illustrated below.



## 1) Replacement of Compression Spring 12

	▶ Current	▶ New
Part No.	233089-5	233292-8
Winding direction	Left	Right

## 2) Modification of Pin 8

▶ Current	▶ New
<p><b>Cross section</b></p> <p>Pin 8 (Part No.256452-5)</p>	<p>Pin 8 (Part No. remains unchanged.)</p>

## Interchangeability(I/C)

Item No.	Current part		Q'ty	I/C	New part		Q'ty	Note
002	Compression Spring 12 233089-5		1	←	Compression Spring 12 233292-8		1	See Note below.
See below	Pin 8 256452-5		1	Yes	Pin 8 256452-5		1	Part number remains unchanged.

## Item No. of Pin 8

9060L	9067	9067L	9067S	9069	9069S	9617	9617L
039	043	043	043	043	043	007	007

## Note

- Interchangeability mark ; ← means that the new part is substituted for the current.
- The current Compression Spring 12 remains available as a replacement part for the following models :  
 HR2410, HR2412, HR2413, HR2420, HR2431, 5901B, 5902B, 6830, 6831DW, 6832  
 9015A, 9015B, 9015DB, 9016B, 9016DB

## Implementation

### Machines manufactured in Japan

9067 : From serial No.28021E (May, 2000)  
 9067L : From serial No.38284E (Apr., 2000)  
 9069 : From serial No.109718E (May, 2000)  
 The others : From your order received by us  
 in/after July,2000.

### Machines manufactured in China

9060L : From serial No.1021K (Nov., 2000)  
 9067 : From serial No.23501K (June, 2000)  
 9067L : From initial production (Nov., 2000)  
 9067S : From serial No.2289K (Aug., 2000)  
 9069 : Compression Spring 12 / From serial No.129075K (June, 2000)  
 Pin 8 / From serial No.128332K (June, 2000)  
 9069S : From serial No.35970K (June, 2000)