

**Subject** ▶ Change of Armature Assembly

**For Models** ▶ 9523NB, 9523NBH, 9524NB, 9525NB, 9526NB, 9526NBH, 9526PB, 9526PBH, 9527NB, 9527PB, 9528NB, 9528PB

**Country** ▶ All countries

**Description** ▶ 1) The way of varnishing on Armature Assemblies have been changed as illustrated below.  
 2) The following three armature assemblies without fan have been eliminated and replaced by those which include fan;  
 Part No.510031-6 (100V), Part No.510032-4 (115V), Part No.510033-2 (220/240V)

▶ Current	▶ New
Way of varnishing: Conventional varnish coating as illustrated below	Way of varnishing: Zig-zag varnish coating as illustrated below
<p>varnishing to protect fusing part</p> <p>surface varnishing</p>	<p>varnish to protect fusing part</p> <p>zig-zag varnishing</p>

## Interchangeability(I/C)

Item No.	Current part	Q'ty	I/C	New part	Q'ty	Note
011	Armature Ass'y 100V 517170-3	1	←	Armature Ass'y 100V 517305-6	1	Machines manufactured in U.K. 9526NB, 9526PB, 9527NB, 9527PB, 9528NB, 9528PB
011	Armature Ass'y 115V 517171-1	1	←	Armature Ass'y 115V 517306-4	1	Machines manufactured in Japan 9527NB
	Armature Ass'y 220V 517173-7	1	←	Armature Ass'y 220V 517308-0	1	Machines manufactured in U.K. 9526NB, 9526PB, 9527NB, 9527PB, 9528NB, 9528PB
	Armature Ass'y 240V 517174-5	1	←	Armature Ass'y 240V 517309-8	1	Machines manufactured in China 9526NB
011	Armature Ass'y 100V 517165-6	1	←	Armature Ass'y 100V 517300-6	1	Machines manufactured in Japan 9523NB
011	Armature Ass'y 115V 517166-4	1	←	Armature Ass'y 115V 517301-4	1	Machines manufactured in Japan 9523NB, 9524NB Machines manufactured in China 9523NB, 9523NBH, 9524NB, 9525NB
011	Armature Ass'y 220/240V 517168-0	1	←	Armature Ass'y 220/240V 517303-0	1	Machines manufactured in Japan 9523NB, 9524NB Machines manufactured in China 9523NB, 9524NB, 9525NB
011	Armature Ass'y 100V 510031-6	1				↑ 9523NB, 9524NB, 9525NB For repairing, please use the new armature assemblies listed above, on which fan is installed. ↓
	Armature Ass'y 115V 510032-4	1				
	Armature Ass'y 220/240V 510033-2	1				

## Note

Interchangeability mark ; ← means that the new part is substituted for the current.

See next page for "Implementation".

## Implementation

Machines manufactured in Japan;  
9524NB : From serial No.1099E (Dec.,1998)

Machines manufactured in U.K. ;  
Around Dec.,1998

Machines manufactured in China;  
Around Jan.,1999

To be informed later of serial No. of the machines manufactured in U.K. and China.