

T ECHNICAL INFORMATION



PRODUCT

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Model No. ▶ 9566C / 9566CV

Description ▶ 150mm (6") Angle grinders

CONCEPT AND MAIN APPLICATIONS

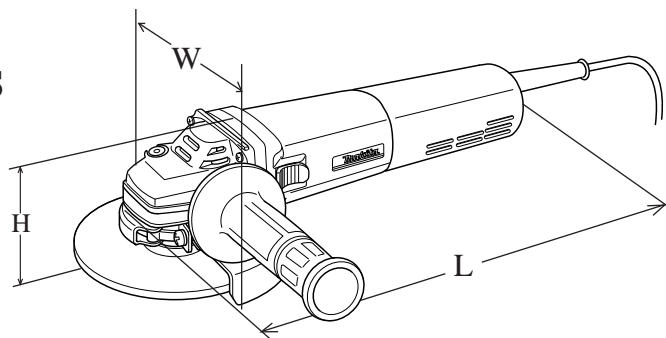
Model 9566C and 9566CV are 150mm (6") version of 1,400W class models 9565C and 9565CV.

The features of 9566C

- * Equipped with electronic for soft start, current limiter and speed control
- * "Super Joint System-SJS".

The features of 9566CV

- * Pre-setting dial for speed control is added to the 9566C's features.



Dimensions : mm (")	
Length (L)	299 (11-3/4)
Width (W)	169 (6-5/8)
Height (H)	103 (4-1/16)

► Specification

Voltage (V)	Current (A)	Cycle (Hz)	Continuous Rating (W)		Max. Output(W)
			Input	Output	
120	12.0	50 / 60	1,400	840	1,800
220	6.7	50 / 60	1,400	840	2,100
230	6.4	50 / 60	1,400	840	2,100
240	6.1	50 / 60	1,400	840	2,100

Model No.		9566C	9566CV
Wheel size : mm (")	Diameter	150 (6)	
	Hole diameter	22.23 (7/8)	
	Thickness	6 (1/4)	
No load speed : min.-1 = rpm.		10,000 9,000 for USA, Brazil, Switzerland	4,000 - 10,000 4,000 - 9,000 for USA, Brazil, Switzerland
Safety clutch		Yes (SJS system)	
Electronic	Current limiter	Yes	Yes
	Pre-setting dial for speed control	No	Yes
	Soft starter	Yes	Yes
	Constant speed	Yes	Yes
Cord length : m (ft)		2.5 (8.2)	
* Net weight : kg (lbs)		2.4 (5.3)	

* Net weight : without wheel and grip

► Standard equipment

- * Lock nut wrench 1 pc.
- * Depressed center wheel 150 - 36 1 pc.
- * Grip 36 1 pc.

< Note > The standard equipment for the tool shown may differ from country to country.

► Optional accessories

- * Depressed center wheel 150 - 24
- * Depressed center wheel 150 - 36
- * Abrasive disc 150 - 24
- * Abrasive disc 150 - 30
- * Abrasive disc 150 - 50
- * Abrasive disc 150 - 80
- * Abrasive disc 150 - 120
- * Rubber pad
- * Lock nut 16 - 48
- * Wire cup brush 90
- * Super flange 47 (only for DIN type spindle thread)
- * Diamond wheel 150
- * Head cover

► Features and benefits

Electronic limiter

stops the electric current when accidental over load on the machine, and protects motor from burning. And when the machine will be freed from the load, restart the motor automatically. At this time, the soft starter functions for suppression of starting shock.

Electronic controller

for keeping constant rpm. even under loaded condition, and for suppressing starting shock.

High sealed gear housing
to prevent leaking of grease

Tough Cord guard
excellent in flexibility
to protect power supply cord
from disconnection.

Adjustable wheel
cover's position

Wheel cover's position can be
adjusted without any tool.

"Super Join System - SJS"

provides you the following
benefits.

- * Smooth and comfortable grinding work.
- * Suppression of shock by accidental wheel lock during work.
- * Prevention of damage on gear coming from accidental wheel lock.

High power and
tough motor
1,400W

Speed control
dial for 9566CV
for getting optimum rotating
speed to suit various work piece.

**150mm (6") wheel can
be attached**

All ball bearings are firmly
protected from dust.

► Comparison of products for USA, Brazil and Switzerland

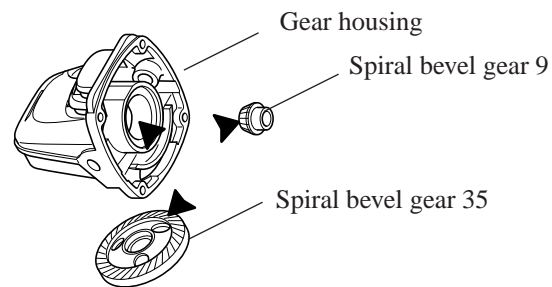
Model No. Specifications		MAKITA			Competitor A
		9566C / CV	9565C / CV	9016B	Model A
Assorted wheel		Grinding wheel	Grinding wheel	Grinding wheel	Grinding wheel
Wheel size	Diameter : mm (")	150 (6)	125 (5)	150 (6)	150 (6)
	Arbor : mm (")	22 (7/8)	22 (7/8)	22 (7/8)	22 (7/8)
Power input (W)		1,400	1,400	1,050	1,200
No load speed : min -1= rpm		9,000/4,000 - 9,000	10,500/2,800 - 10,500	9,000	9,100
Shock absorbing system		Yes (SJS)	Yes (SJS)	No	No
Electronic for	Soft start	Yes	Yes	No	Yes
	Constant speed	Yes	Yes	No	Yes
	Current limiter	Yes	Yes	No	Yes
	Speed control	No/Yes	No/Yes	No	No
Auto Cut-out brush		Yes (one side)	Yes (one side)	No	Yes (both sides)
Protection from electric shock		by double insulation	by double insulation	by double insulation	by double insulation
Cord length : m (ft)		2.5 (8.2)	2.5 (8.2)	2.5 (8.2)	2.5 (8.2)
Dimensions	Length : mm(")	299 (11-3/4)	299 (11-3/4)	381 (15)	299 (11-3/4)
	Width : mm(")	169 (6-5/8)	139 (5-1/2)	169 (6-5/8)	166 (6-1/2)
	Height : mm(")	103 (4-1/16)	103 (4-1/16)	119 (4-11/16)	106(4-3/16)
Net weight : kg (lbs) w/o wheel and grip		2.4 (5.3)	2.2 (4.9)	3.0 (6.617)	2.4 (5.3)
Standard equipments	Grinding wheel	○	○	○	
	Grip	○	○	○	○
	Lock nut wrench	○	○	○	○

Specifications		Model No.		MAKITA		Competitor A	Competitor B	Competitor C	Competitor D
		Single speed		9566C	9565C	Model A	Model B		Model D
		Variable speed		* 9566CV	* 9565CV			Model C	
Assorted wheel			Grinding wheel	Grinding wheel	Grinding wheel	Grinding wheel	Grinding wheel	Grinding wheel	
Wheel size	Diameter : mm (")		150 (6)	125 (5)	150 (6)	150 (6)	150 (6)	150 (6)	
	Arbor : mm (")		22.23 (7/8)	22.23 (7/8)	22.23 (7/8)	22.23 (7/8)	22.23 (7/8)	22.23 (7/8)	
Power input (W)			1,400	1,400	1,400	1,500	1,400	1,200	
No load speed : min -1= rpm			10,000	11,000	9,300	8,500	6,000 - 9,000	7,000	
			* 4,000 - 10,000	* 2,800 - 11,000					
Shock absorbing system			Yes (SJS)	Yes (SJS)	No	No	Yes (Clutch)	No	
Electronic for	Soft start		Yes	Yes	Yes	Yes	Yes	Yes	
	Constant speed		Yes	Yes	Yes	Yes	Yes	Yes	
	Current limiter		Yes	Yes	Yes	Yes	No	Yes	
	Speed control dial		No	No	No	No	Yes	No	
			* Yes	* Yes					
Auto Cut-out brush			Yes (one side)	Yes (one side)	Yes (both sides)	Yes (one side)	Yes (one side)	Yes (both sides)	
Protection from electric shock			by double insulation	by double insulation	by double insulation	by double insulation	by double insulation	by double insulation	
Cord length : m (ft)			2.5 (8.2)	2.5 (8.2)	2.5 (8.2)	2.5 (8.2)	2.5 (8.2)	2.5 (8.2)	
Dimensions	Length : mm (")		299 (11-3/4)	299 (11-3/4)	299 (11-3/4)	323 (12-3/4)	300 (11-3/4)	310 (12-1/4)	
	Width : mm (")		169 (6-5/8)	139 (5-1/2)	166 (6-1/2)	168 (6-5/8)	169 (6-5/8)	163 (6-3/8)	
	Height : mm (")		103 (4-1/16)	103 (4-1/16)	106 (4-3/16)	110 (4-5/16)	112 (4-3/8)	103 (4-1/16)	
** Net weight : kg (lbs)			1.8 (4.0)	1.8 (4.0)	1.85 (4.1)	2.0 (4.4)	1.9 (4.2)	2.1 (4.6)	
Standard equipments	Grinding wheel		○	○			○		
	Grip		○	○	○	○	○	○	
	Lock nut wrench		○	○	○	○		○	

** Net weight : w/o wheel, grip, wheel cover, flange and lock nut

< 1 > Lubrication

Apply MAKITA grease SG. No.0 to the following portions marked with black triangle to protect parts and product from unusual abrasion.



< 2 > Disassembling spiral bevel gear 9 and armature

- (1) Remove tapping screw 4x18 and separate rear cover from motor housing.
And remove carbon brush as illustrated in Fig. 1.
- (2) Remove tapping screw 4x28 and detach gear housing from motor housing.
And remove armature with gear housing cover as illustrated in Fig. 1.
- (3) Disassemble retaining ring S-6 and flat washer 6 from armature shaft as illustrated in Fig. 1A.
- (4) Grip spiral bevel gear 9 with your gloved hand, and pull off spiral bevel gear 9 with turning anti-clockwise.
Then, flat washer 12 and lock spring 12 can be separated from armature shaft together with spiral bevel gear 9 as illustrated in Fig. 1B.
- (5) Disassemble spiral bevel gear 9 with No. 1R269 "Bearing extractor" as illustrated in Fig. 1C, if it is difficult to disassemble with hand.

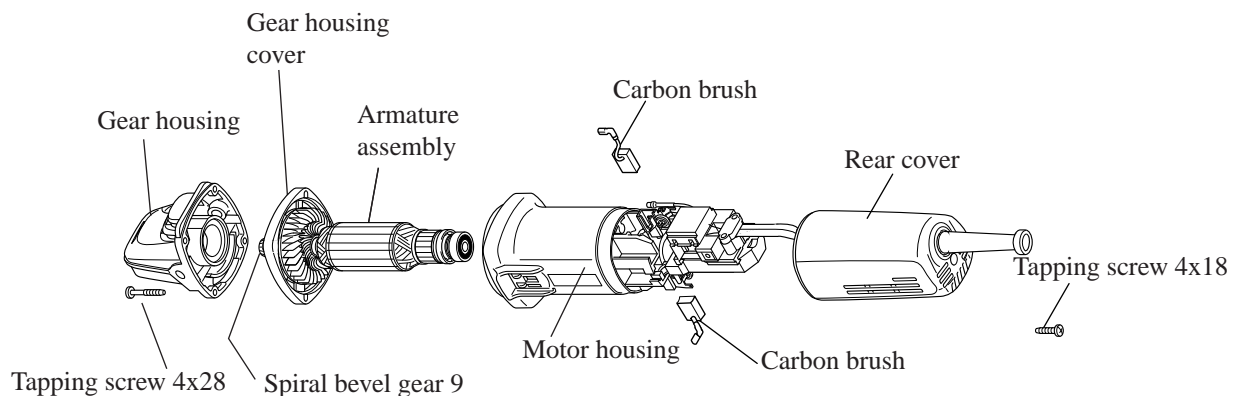


Fig. 1

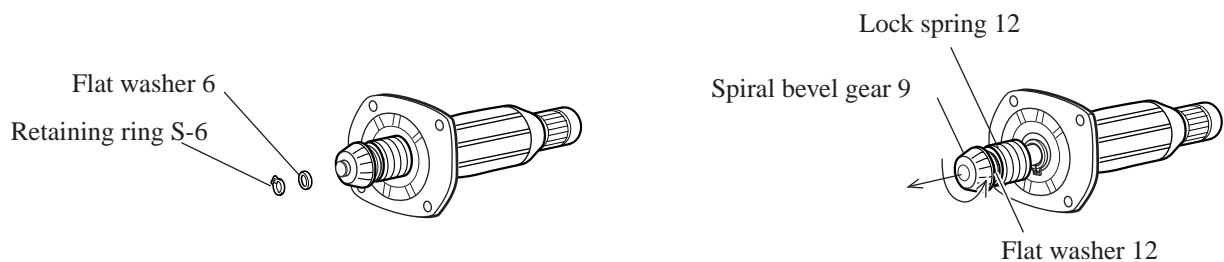


Fig. 1A

Fig. 1B

1R269 Bearing extractor

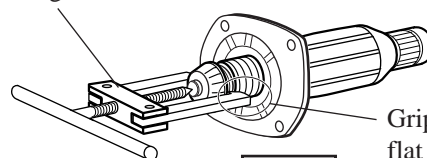


Fig. 1C

Gripping spiral bevel gear 9 together with flat washer 12, disassemble them from armature shaft.

- (6) Take off retaining ring S-12 from armature shaft as illustrated in Fig. 1D. And disassemble armature from gear housing cover with No. 1R045 "Gear extractor (large)" as illustrated in Fig. 1E.

Retaining ring S-12

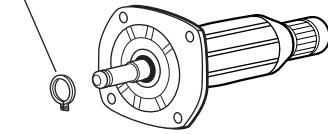


Fig. 1D

No. 1R045 Gear extractor (large)

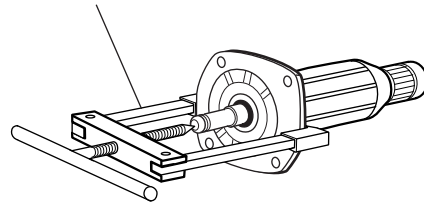


Fig. 1E

< 3 > Assembling spiral bevel gear 9 and armature

- (1) Put gear housing over on No.1R217 "ring 22", and assemble armature to gear housing cover by pressing with arbor press as illustrated in Fig 2.
- (2) Assemble retaining ring S-12 to armature shaft. And then, assemble lock spring 12 and flat washer 12 to armature shaft as illustrated In Fig. 2A.
- (3) Assemble spiral bevel gear 9 to armature shaft with turning clock wise as illustrated in Fig. 2B.
- (4) Assemble flat washer 6. And then, fix the parts on armature shaft with retaining ring S-6 as illustrated in fig. 2C.

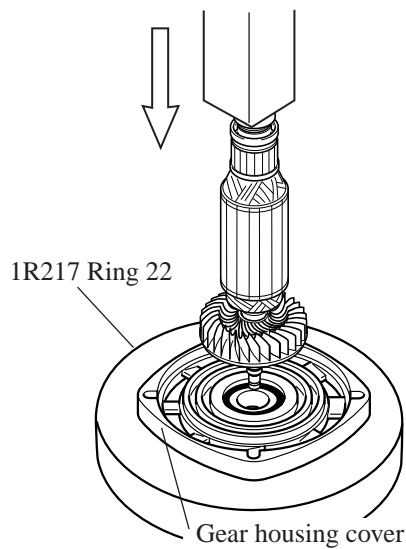


Fig. 2

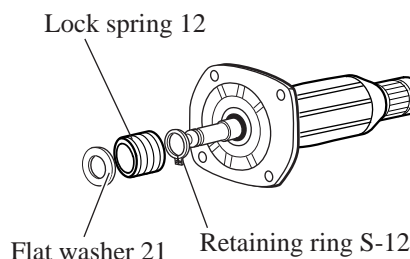


Fig. 2A

Spiral bevel gear 9

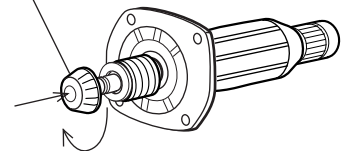


Fig. 2B

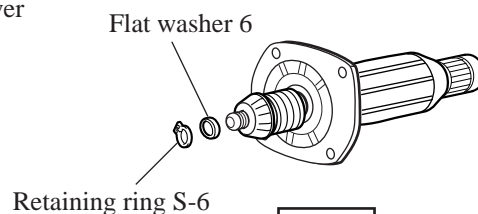


Fig. 2C

< Note in assembling >

When replacing spiral bevel gear 9 with new one, also retaining ring S-6 and flat washer 6 have to be replaced with new ones.

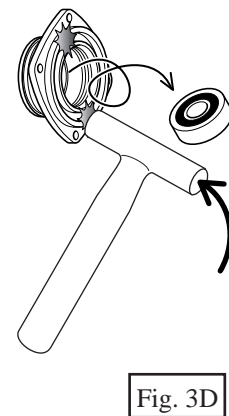
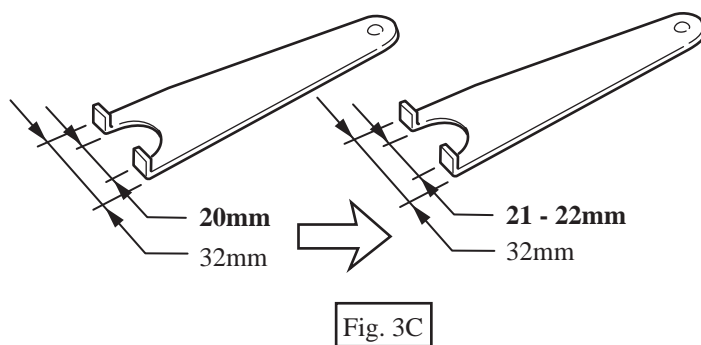
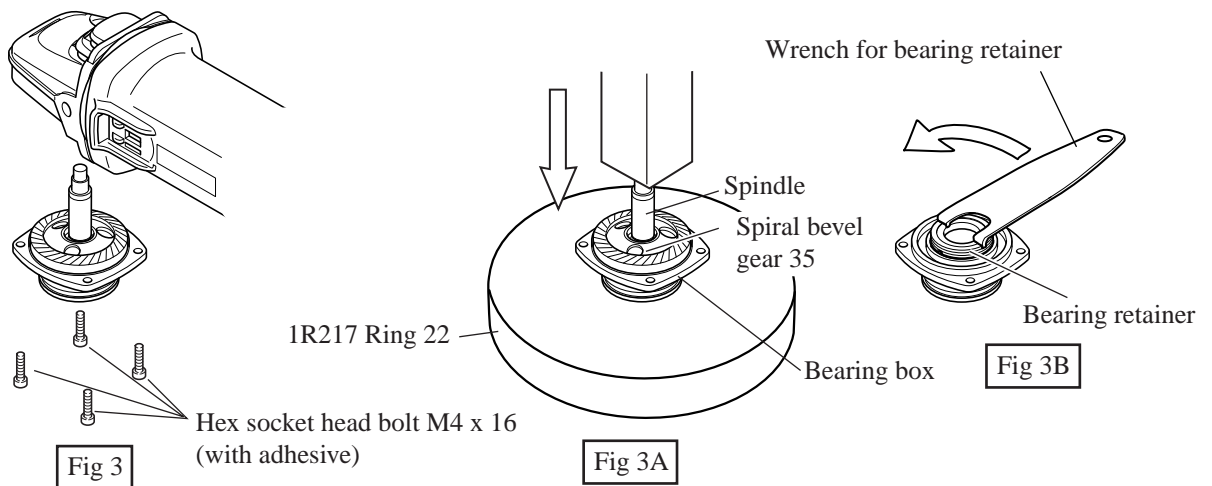
< 4 > Disassembling gear section

- (1) Separate gear section by unscrewing 4 pcs. of hex socket head bolts M4 x 16 as illustrated in Fig 3.
It is recommended to unscrew hex socket head bolts M4 x 16 with impact driver, because they are adhesive bolts.
- (2) Put gear section on No.1R217 "Ring 22". And disassemble spindle from spiral bevel gear 35 by pressing with arbor press as illustrate in Fig. 3A.
- (3) Disassemble bearing retainer by turning anti-clockwise as illustrate in Fig. 3B.

< Note >

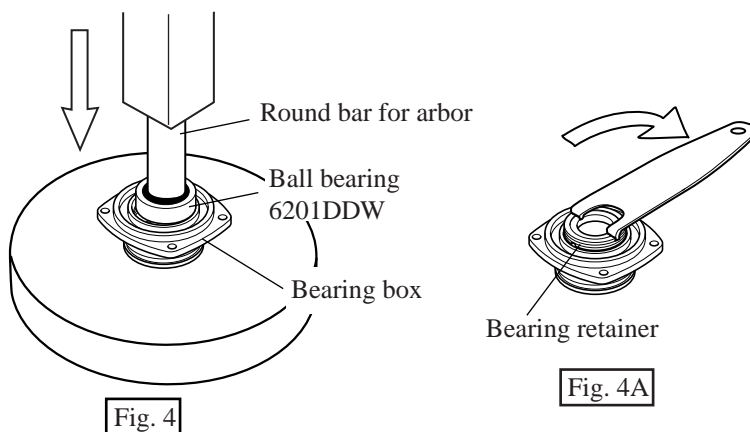
For disassembling bearing retainer, remodel No.1R043 "Wrench for bearing retainer" by expanding the distance between the spikes from 20mm to 21 or 22mm as illustrated in Fig. 3C.

- (4) Disassemble ball bearing 6201DDW by slightly hitting the edge of bearing box with plastic hammer as illustrate in Fig. 3D.



< 5 > Assembling gear section

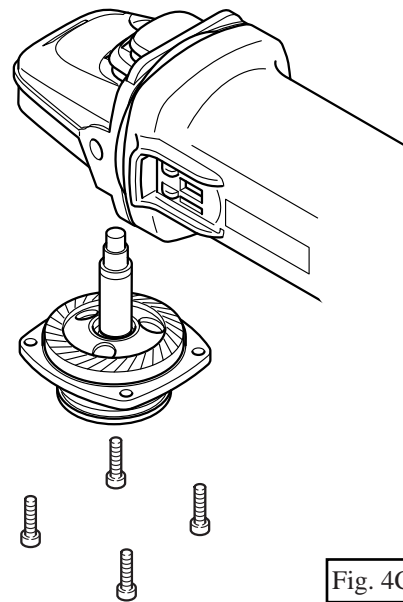
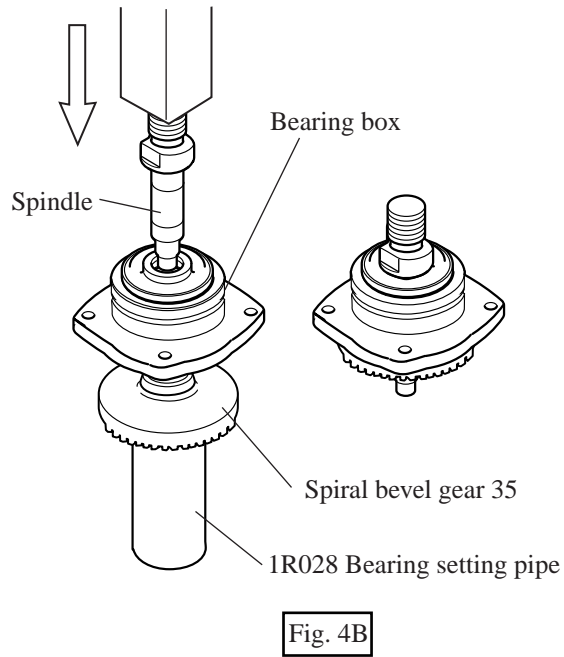
- (1) Assemble ball bearing 6201DDW to bearing box by pressing with arbor press as illustrated in Fig. 4.
- (2) Assemble bearing retainer to bearing box by turning clockwise as illustrated in Fig. 4A.



- (4) Supporting spiral bevel gear 35 with 1R028 "Bearing setting pipe", assemble spindle to spiral bevel gear 35 by pressing with arbor press as illustrated in Fig. 4B.
- (5) Assemble the gear section to gear housing by fastening with 4 pcs. of hex socket head bolts M4 x 16 as illustrated in Fig. 4C.

< Note in assembling >

The hex socket head bolts M4 x 16 are adhesive ones. The used hex socket head bolts have to be replaced with fresh ones.



< 6 > Attaching carbon brush

Connect the receptacle of carbon brush with the terminal of brush holder by pushing in the direction of the arrow, as illustrated in Fig. 5.

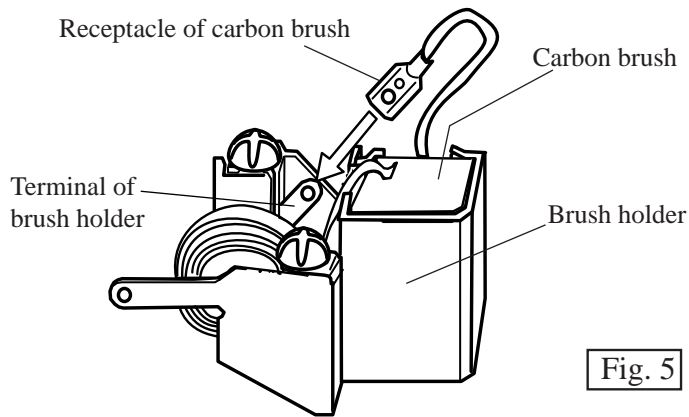


Fig. 5

Push the receptacle of carbon brush until it stops as illustrated in Fig. 4A.

Completely attached receptacle of carbon brush

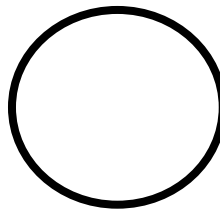
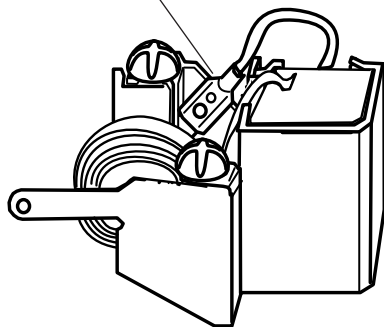


Fig. 5A

Incompletely attached receptacle of carbon brush

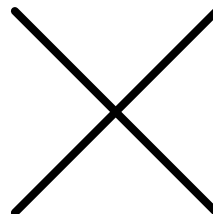
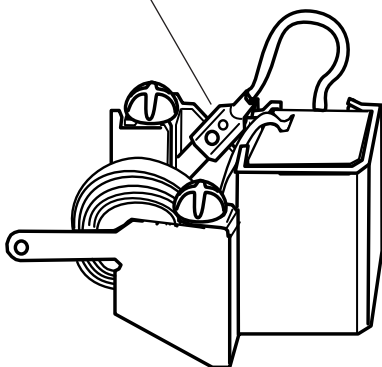
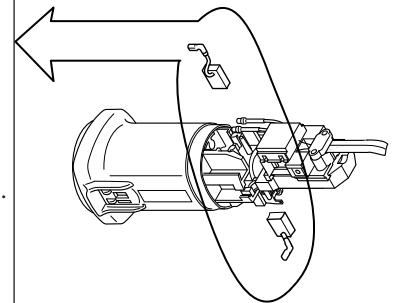
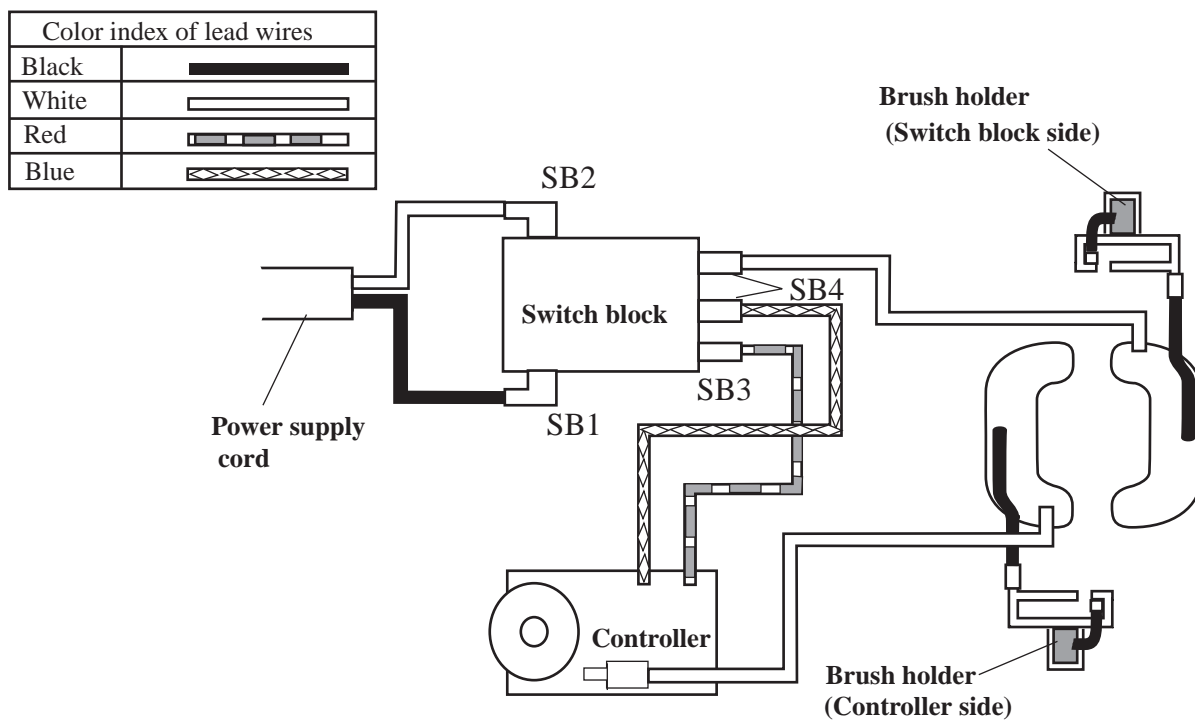


Fig. 5B



► Circuit diagram



► Wiring diagram

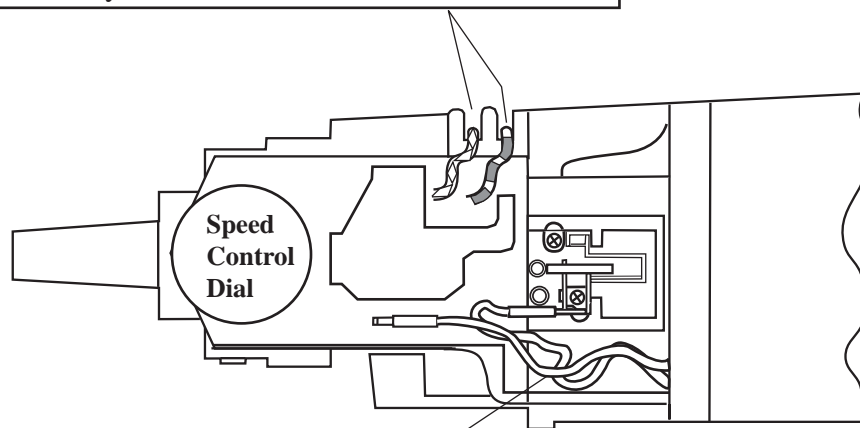
Model 9566C,CV

with electronic features

Model 9566C : without speed control dial

Model 9566CV : with speed control dial

Put the lead wires of controller in the lead holder so that they are not slacken.



Be careful not to loosen the lead wires of field in motor housing. Put the loosened lead wires in the above place.

Model 9566C,CV

with electronic features

Put lead wires of power supply cord by strain relief as illustrated in Fig. 8.

Do not loosen the lead wires of filed in motor housing. Put the loosened ones in the place as illustrated in Fig.8.

Fix lead wires of controller with lead holder.

Put the slack part of controller's lead wire in the place as illustrated in Fig.8.

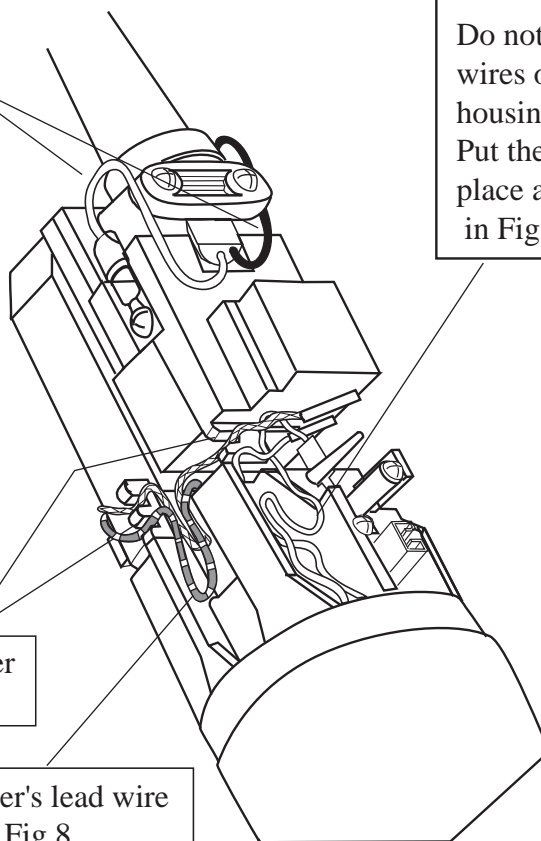


Fig. 8