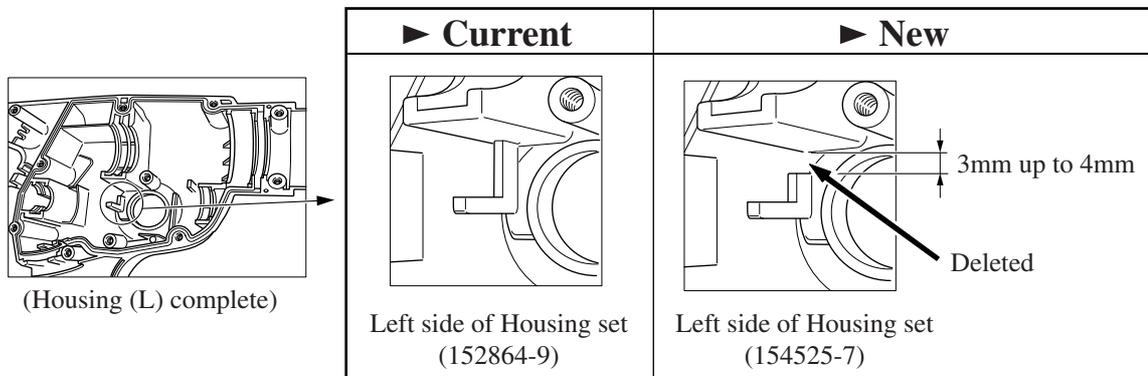
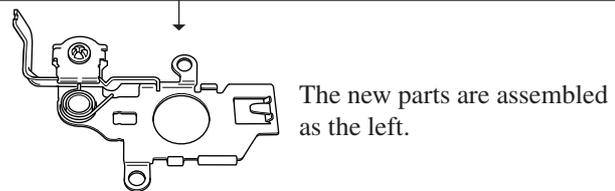
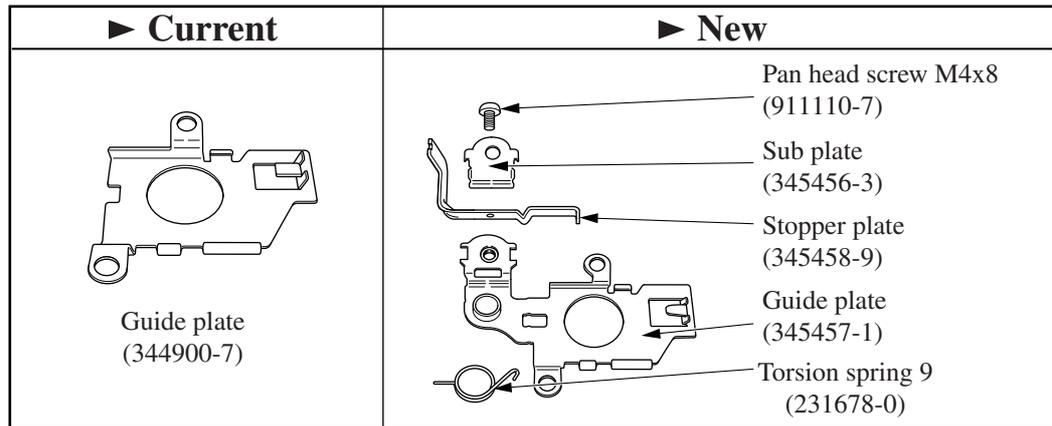


TECHNICAL INFORMATION



71250
(Page 1 of 2)

- Subject** ▶ Modification of Housing Set and Guide Plate,
Addition of Stopper Plate, Sub Plate, Torsion Spring 9 and M4x8 Pan Head Screw
- For Models** ▶ BHR200
- Country** ▶ All countries
- Description** ▶ Housing set and Guide plate have been modified.
Stopper plate, Sub plate, Torsion spring 9 and M4x8 pan head screw have been added.
See illustration below for the detail.



Interchangeability(I/C)

Item No.	Current part		Q'ty	I/C	New part		Q'ty	Note
050, 088	Housing Set 183393-1		1	No	Housing Set 183891-5		1	Interchangeable as a set
075	Guide Plate 344900-7		1	No	Guide Plate 345457-1		1	
092					Stopper Plate 345458-9		1	
093					Sub Plate 345456-3		1	
094					Torsion Spring 9 231678-0		1	
095					Pan Head Screw M4x8 911110-7		1	

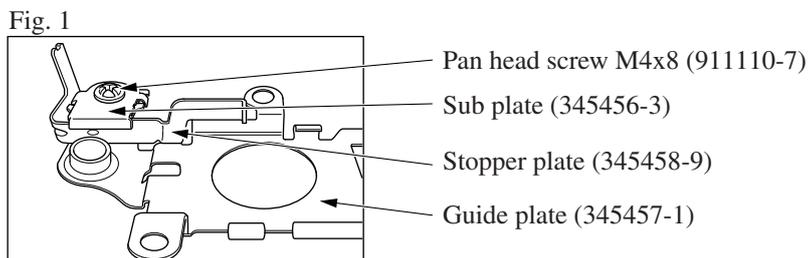
Implementation

From serial No. 90836E (August, 2004)

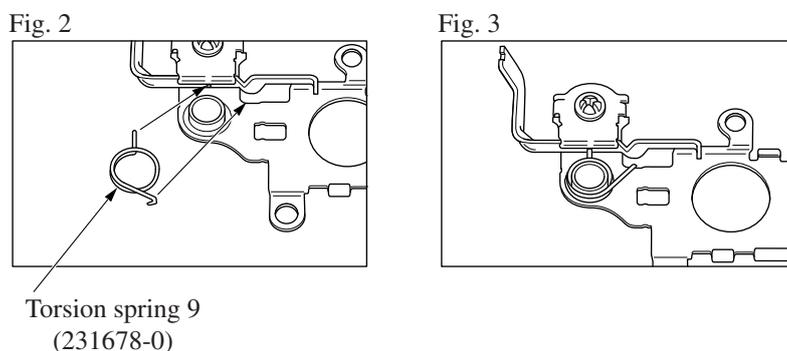
Steps to replace the relevant parts

Remove Guide plate, Change plate and Compression spring 4 from machine in advance.

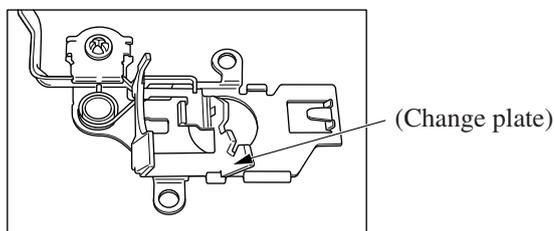
- 1) After putting Stopper plate on the new Guide plate, hold them with Sub plate by screwing M4x8 Pan head screw as Fig. 1.



- 2) Insert Torsion spring 9 into the hole of stopper plate as Fig. 2, and then hook it on Guide plate as Fig. 3.



- 3) Put Change plate between Stopper plate and Guide plate.



- 4) See Fig. 4.

Pre-set Change lever to "Hammer mode", and then secure them with two 4x12 Tapping screws.

Hook compression spring 4 on Guide plate and Change plate.

Shift Change lever to "Hammer drill mode" so that Change plate does not come out of place.

