

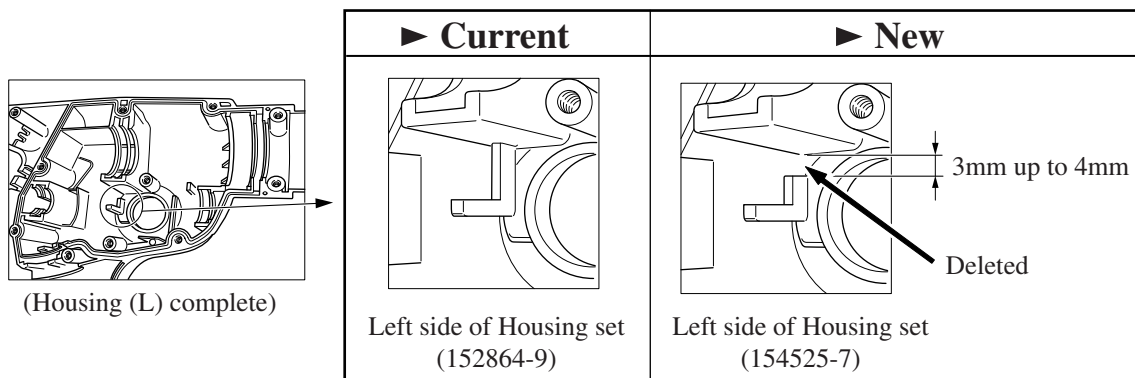
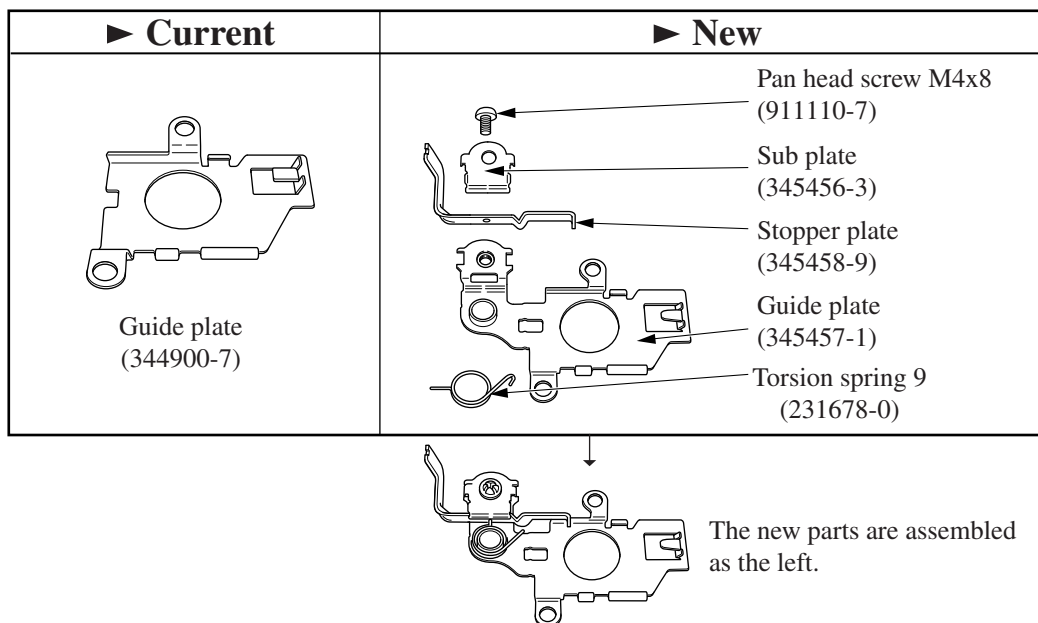
TECHNICAL INFORMATION



71250

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- Subject** ▶ Modification of Housing Set and Guide Plate,
Addition of Stopper Plate, Sub Plate, Torsion Spring 9 and M4x8 Pan Head Screw
- For Models** ▶ BHR200
- Country** ▶ All countries
- Description** ▶ Housing set and Guide plate have been modified.
Stopper plate, Sub plate, Torsion spring 9 and M4x8 pan head screw have been added.
See illustration below for the detail.



Interchangeability(I/C)

| Item No. | Current part | | Q'ty | I/C | New part | | Q'ty | Note |
|----------|-------------------------|--|------|-----|---------------------------------|--|------|-----------------------------|
| 050, 088 | Housing Set 183393-1 | | 1 | No | Housing Set 183891-5 | | 1 | Interchangeable as a set |
| 075 | Guide Plate 344900-7 | | 1 | No | Guide Plate 345457-1 | | 1 | |
| 092 | | | | | Stopper Plate 345458-9 | | 1 | |
| 093 | | | | | Sub Plate 345456-3 | | 1 | |
| 094 | | | | | Torsion Spring 9 231678-0 | | 1 | |
| 095 | | | | | Pan Head Screw M4x8 911110-7 | | 1 | |

Implementation

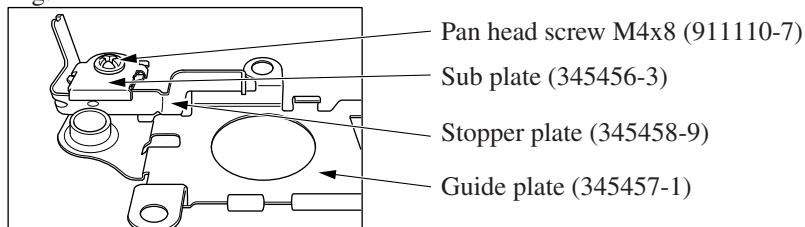
From serial No. 90836E (August, 2004)

Steps to replace the relevant parts

Remove Guide plate, Change plate and Compression spring 4 from machine in advance.

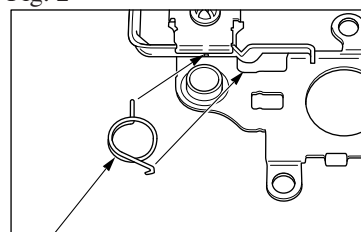
- 1) After putting Stopper plate on the new Guide plate, hold them with Sub plate by screwing M4x8 Pan head screw as Fig. 1.

Fig. 1



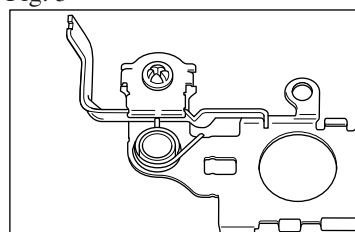
- 2) Insert Torsion spring 9 into the hole of stopper plate as Fig. 2, and then hook it on Guide plate as Fig. 3.

Fig. 2

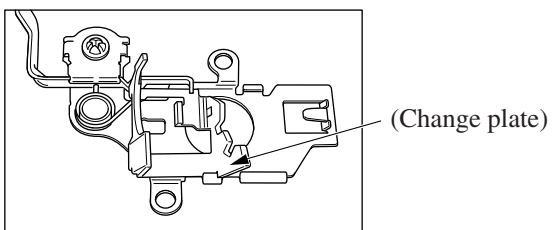


Torsion spring 9
(231678-0)

Fig. 3



- 3) Put Change plate between Stopper plate and Guide plate.



- 4) See Fig. 4.

Pre-set Change lever to "Hammer mode", and then secure them with two 4x12 Tapping screws.

Hook compression spring 4 on Guide plate and Change plate.

Shift Change lever to "Hammer drill mode" so that Change plate does not come out of place.

