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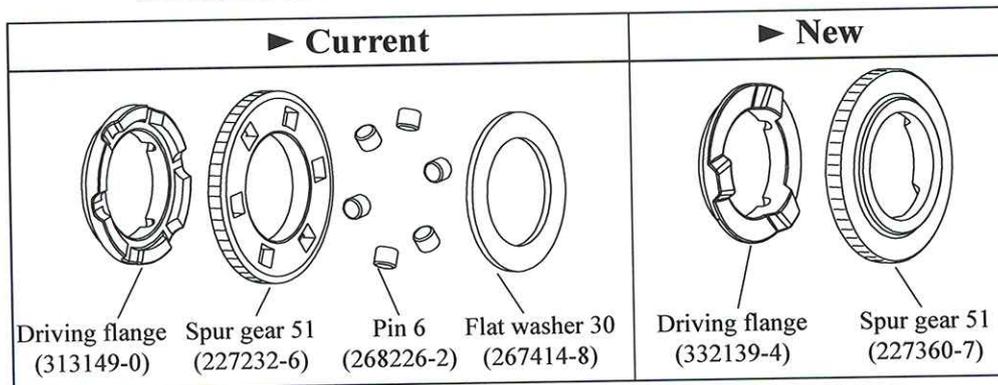
# TECHNICAL INFORMATION

**Subject** ▶ Change of Spur gear 51 and Driving flange  
Elimination of Pin 6 and Flat washer 30

**For Models** ▶ BHR242, BHR243, DHR242, DHR243, HR2300, HR2310T, HR2600, HR2601, HR2610, HR2610T, HR2611F, HR2611FT, HR2621, LXRH01, LXRH02, XRH01, XRH02

**Country** ▶ All countries

**Description** ▶ To improve the durability of Spur gear 51:  
• Spur gear 51 and Driving flange have been changed.  
• Pin 6 (6 pcs.) and Flat washer 30 have been eliminated.  
See below for the details.



## Interchangeability (I/C)

	Item No.	Current part	Q'ty	I/C	New part	Q'ty	Note
①	See below.	Spur gear 51 227232-6	1	No	Spur gear 51 227360-7	1	Interchangeable as a set
②		Driving flange 313149-0	1	No	Driving flange 332139-4	1	
③		Flat washer 30 267414-8	1				
④		Pin 6 268226-2	6				

## Item No.

	①	②	③	④
BHR242	032	031	034	033
BHR243	032	031	034	033
DHR242	032	031	034	033
DHR243	032	031	034	033
HR2300	030	029	032	031
HR2310T	030	029	032	031
HR2600	030	029	032	031
HR2601	030	029	032	031
HR2610	030	029	032	031
HR2610T	030	029	032	031
HR2611F	030	029	032	031
HR2611FT	030	029	032	031
HR2621	030	029	032	031
LXRH01	032	031	034	033
LXRH02	032	031	034	033
XRH01	032	031	034	033
XRH02	032	031	034	033

## Implementation

From February 2015 production