

TECHNICAL INFORMATION



91296

February 2011

Subject ▶ Change of Helical gear 35 and Armature

For Models ▶ BCS550

Country ▶ All countries

Description ▶ Helical gear 35 has been replaced with Helical gear 27.
(Gear teeth: from 35 to 27.)

Helical gear 9 (that is the component of Armature) has been replaced with Helical gear 7.
(Gear teeth: from 9 to 7. Hardness: from 78.0 HRA to 76.5 HRA)
Therefore, the part number of Armature has been changed.

Interchangeability(I/C)

Item No.	Current part		Q'ty	I/C	New part		Q'ty	Note
031	Helical gear 35 ----- 226643-2		1	No	Helical gear 27 ----- 227752-0		1	Interchangeable as a set
024	Armature ----- 619202-3		1	No	Armature ----- 619290-0		1	

Implementation

From February 2011 MCC production

Note: The products whose serial Nos. are from 27349K to 27546K have already been implemented.