

T ECHNICAL INFORMATION



PRODUCT

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Models No. ▶ DA3011, DA3011F

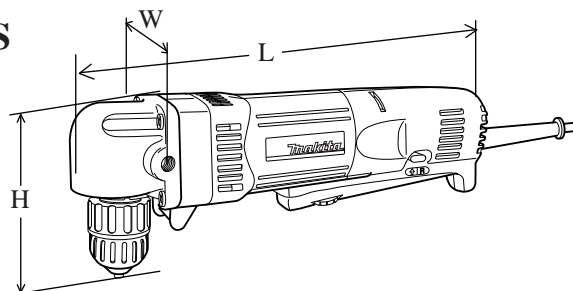
Description ▶ 10mm (3/8") Angle Drill

CONCEPTION AND MAIN APPLICATIONS

The above models have been added to the DA3010 series.

Their features and benefits are ;

- * Equipped with keyless drill chuck.
- * Equipped with higher power 450 W motor
- * DA3011F is equipped with LED job light in addition to the feature of DA3011.



Dimensions : mm (")	
Length (L)	282 (11-1/8)
Height (H)	93 (3-5/8)
Width (W)	61 (2-3/8)

► Specification

Voltage (V)	Current (A)	Cycle (Hz)	Continuous Rating (W)		Max. Output(W)
			Input	Output	
110	4.3	50 / 60	450	220	440
120	4.0	50 / 60	450	220	440
220	2.2	50 / 60	450	220	440
230	2.1	50 / 60	450	220	440
240	2.0	50 / 60	450	220	440

Model No.		DA3011	DA3011F
No load speed : (min - max rpm)		0 - 2,400	
Keyless chuck		Yes	
Chuck ability : mm (")		1.5 - 10 (1/16 - 3/8)	
Drilling capacity : mm (")	in Steel	10 (3/8)	
	in Wood	25 (1)	
Reverse switch		Yes	
LED Job light		Yes	No
Protection from electric shock		by double insulation	
Cord length : m (ft)		2.5 (8.2)	2.0 (6.6) only for Australia
Net weight :Kg (lbs)		1.4 (3.1)	

► Standard equipment

Grip 36 complete 1 pc. (Only for North America, Europe, Oceania, Korea and South Africa)

< Note > The standard equipment for the tool shown may differ from country to country.

► Optional accessories

* Grip 36 complete	* Drill bits for wood working	* Philips bits 2-82	* Slotted bits 5-45
* Drill bits for metal working	9 mm	2-110	6-70
1.5 mm	10.5 mm	2-117	5-82
2 mm	12 mm	2-150	6.35-45
3 mm	15 mm	2-250	8-45
4 mm	* Philips bits 1-65	3-45	8-70
5 mm	2-45	3-65	* + - Bit 2-45
6 mm	2-65	3-110	

► Features and benefits

DA3011, DA3011F

More practical designed body and structure due to

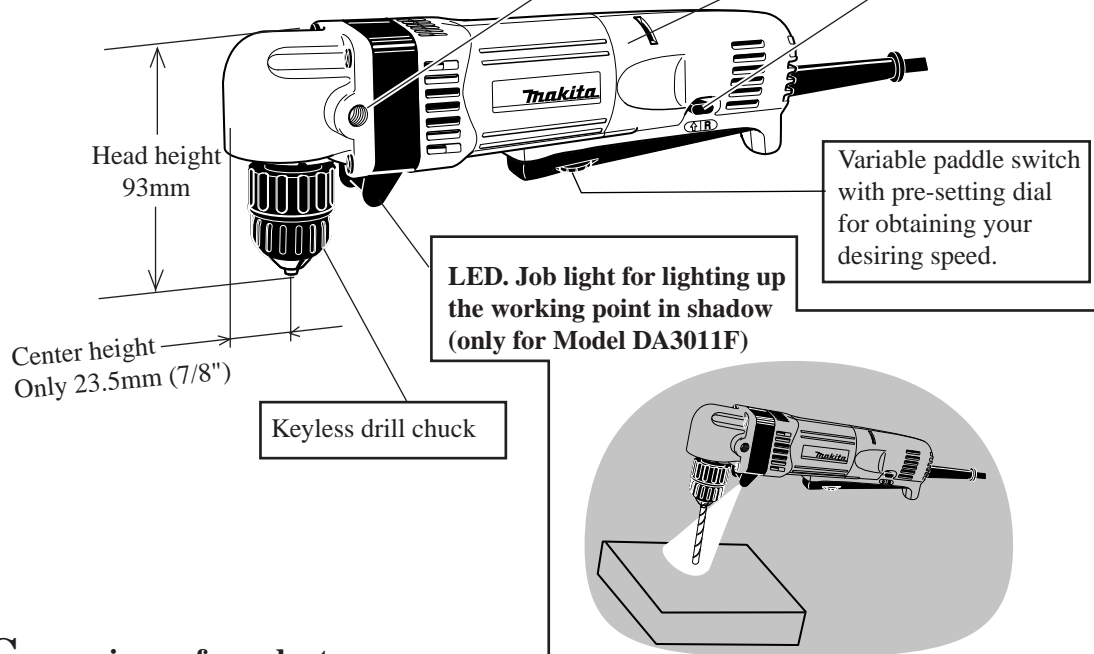
- * Slim and light body, only 1.4 Kg (3.1 lbs)
- * Only 23.5mm (7/8") in center height
- * Push button type reverse switch for easy operation
- * Paddle switch for easy one handed operation

Slim body with small protrusion of brush holder, for easy gripping

Side handle can be installed

Increased power and faster rotating speed provide you very speedy work. See the comparison at page 3.

Push button type reverse switch



► Comparison of products

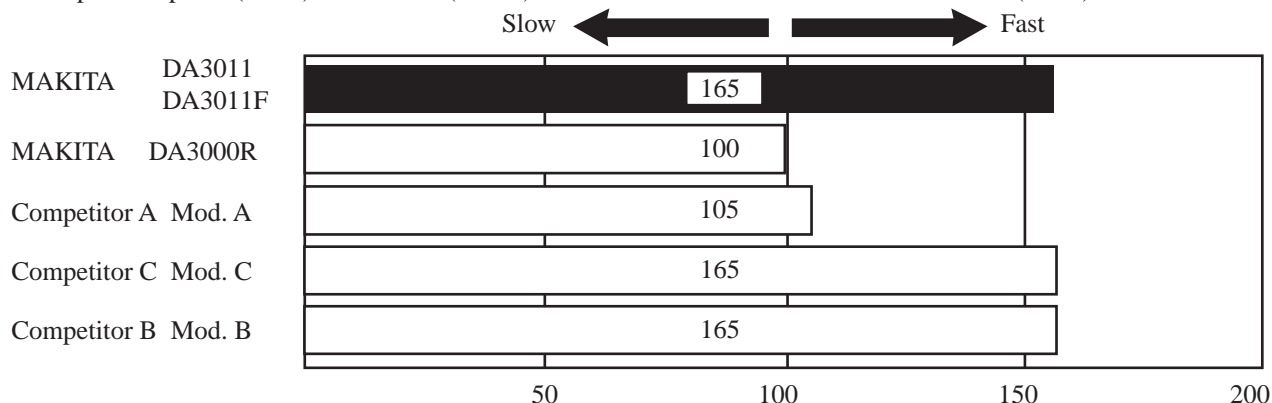
Model No.		MAKITA		Competitor A	Competitor B	Competitor C
		DA3011 / DA3011F	DA3000R	Model A	Model B	Model C
Specifications						
Keyless drill chuck		Yes	No	No	No	No
Chuck ability : mm (")		10 (3/8)	10 (3/8)	10 (3/8)	10 (3/8)	10 (3/8)
Power input : W		450	300	400	500	705
Rated amperage in USA : A		4.0	2.8	3.8	4.6	4.6
No load speed : min - max rpm		0 - 2,400	0 - 1,400	0 - 1,100	500 - 2,300	850 - 2,050
Capacity : mm (")	Steel	10 (3/8)	10 (3/8)	10 (3/8)	10 (3/8)	10 (3/8)
	Wood	25 (1)	15 (5/8)	22 (7/8)	22 (7/8)	25 (1)
Head height : mm (")		93 (3-5/8)	74 (2-15/16)	77 (3)	72 (2-13/16)	100 (3-15/16)
Center height : mm (")		23.5 (7/8)	25 (1)	23 (7/8)	22 (7/8)	25 (1)
LED job light		No / Yes	No	No	No	No
Type of switch	Variable paddle switch with adjusting screw	○	○			
	Variable paddle switch with pre-setting dial			○		
	ON - OFF slide switch with pre-setting dial				○	○
Reverse switch		Yes	Yes	Yes	Yes	No
Side grip		Yes	No	No	Yes	Yes
Dimensions	Length : mm (")	282 (11-1/8)	270 (10-5/8)	298 (11-3/4)	290 (11-3/8)	275 (10-7/8)
	Width : mm (")	61 (2-3/8)	76 (3)	59 (2-5/16)	76 (3)	67 (2-5/8)
	Height : mm (")	93 (3-5/8)	87 (3-7/16)	83 (3-1/4)	80 (3-1/8)	100 (3-15/16)
Net weight : Kg (lbs)		1.4 (3.1)	1.6 (3.5)	1.6 (3.5)	1.5 (3.3)	1.8 (4.0)

Numbers in chart below are relative values when setting MAKITA DA3000R 's capacity as 100.

Comparison of drilling speed

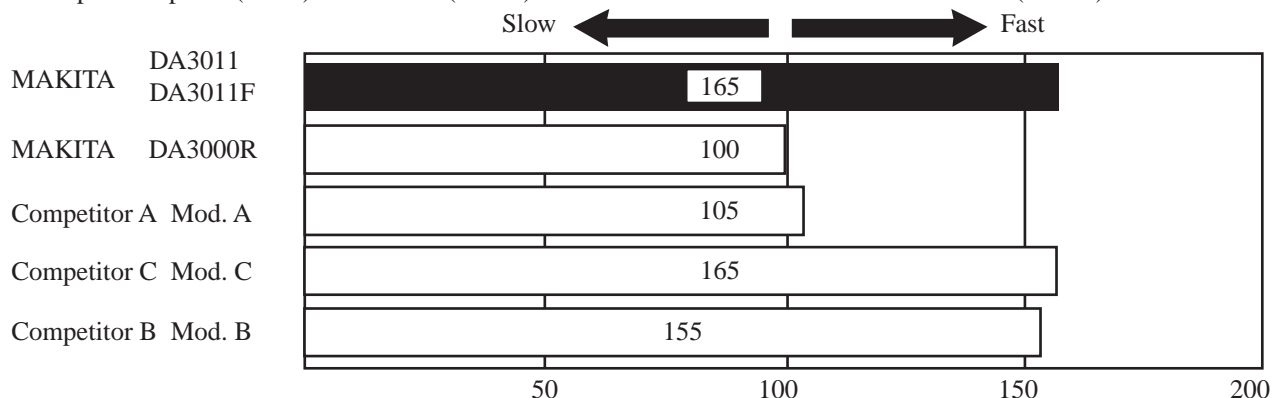
Testing conditions

* Work piece : Spruce (wood) with 38mm (1-1/2") in thickness * Diameter of drill bit : 15mm (9/16")



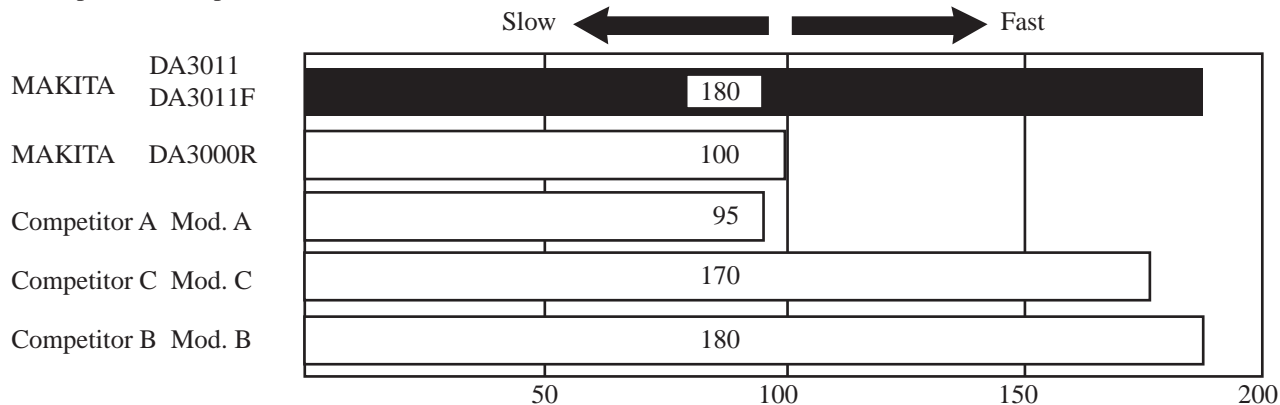
Testing conditions

* Work piece : Spruce (wood) with 38mm (1-1/2") in thickness * Diameter of drill bit : 21mm (13/16")



Testing conditions

* Work piece : Steel plate with 3.2mm (1/8") in thickness * Diameter of drill bit : 6.5mm (1/4")

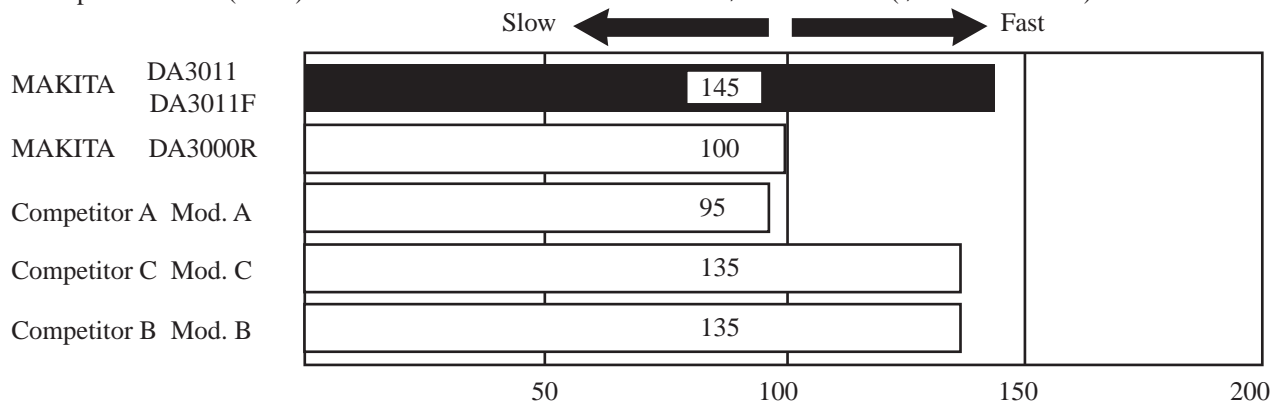


Comparison of fastening speed

Testing conditions

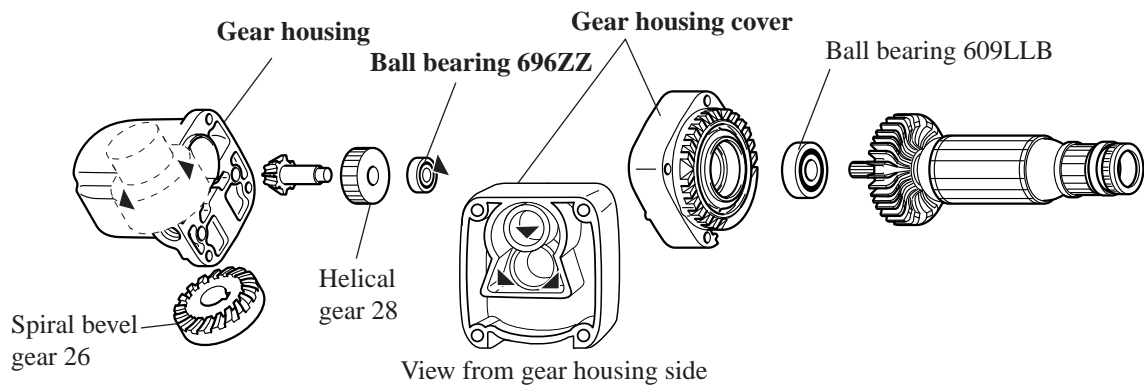
* Work piece : Lauan (wood)

* Size of screw to be fastened : Ø 4.1 x 38mm (Ø 5/32" x 1-1/2")



< 1 > Lubrication

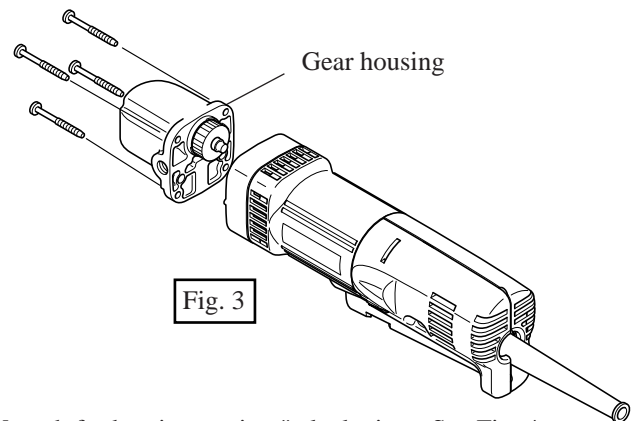
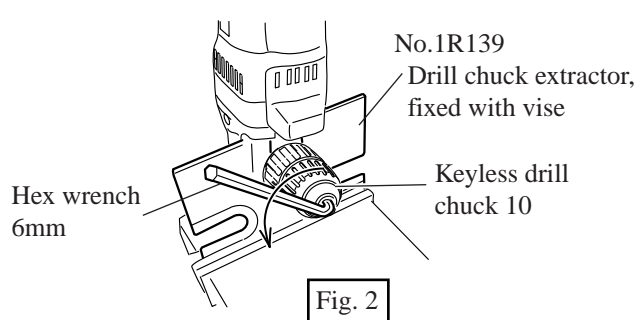
Apply MAKITA grease FA. No.2 to the following portions marked with black triangle to protect parts and product from unusual abrasion.



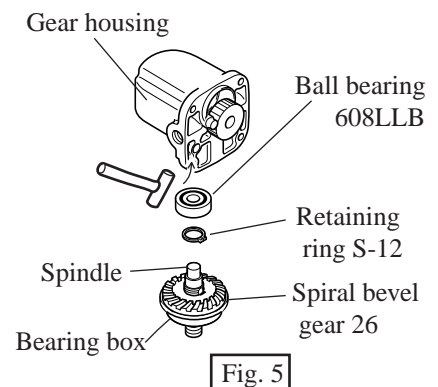
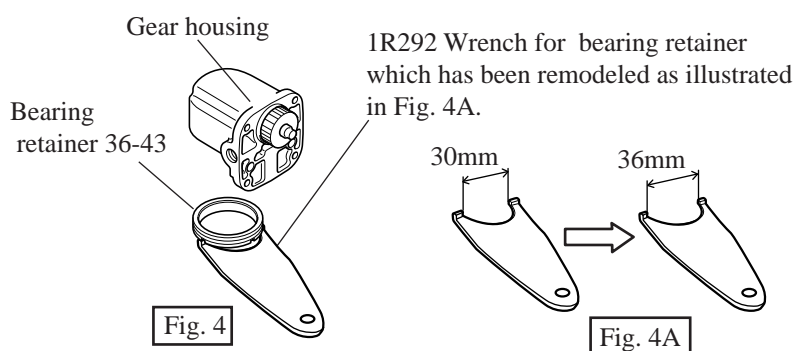
The parts	The portion to be lubricated	Volume of grease
Gear housing	in the space for spiral bevel gear 26	7.0g (0.25 oz.)
Ball bearing 696ZZ	to the surface of ball bearing 609LLB side	Apply so thick that the grease reaches ball bearing 609LLB, when ball bearing 696ZZ is mounted to gear housing cover.
Gear housing cover	in the space for helical gear 28	3.5g (0.12 oz.)

< 2 > Disassembling gear housing (Model DA3011 and DA3011F)

- (1) Fix No.1R139 "Drill chuck extractor " with vise. Lock spindle with the "Drill chuck extractor ". Grip hex wrench with keyless drill chuck 10. Strike the hex wrench with hammer so that the keyless drill chuck turns anti-clockwise. See Fig. 2.
- (2) Separate gear housing from motor housing by unscrewing 4 pcs. of tapping screws 4x10. See Fig. 3.



- (3) Remove bearing retainer by turning with No.1R292 "Wrench for bearing retainer" clockwise. See Fig. 4. And then, remove gear section by striking the edge of gear housing with plastic hammer. See Fig. 5. Remove retaining ring S-12 from the spindle. See Fig. 5. If ball bearing 608LLB comes with gear section in this step, first of all, remove ball bearing 608LLB.



- (4) Spiral bevel gear 26 can be separated from the shaft of drill chuck S-10 by hand. And then remove bearing box.
See Fig. 6. Be careful, not to lose key 4 in this step.
- (5) And remove ball bearing 6001DDW from spindle with 1R269 "Bearing extractor". See Fig. 7.

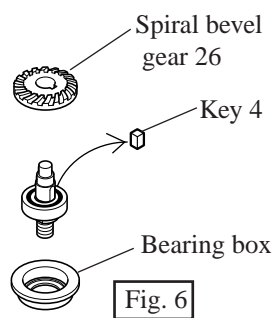


Fig. 6

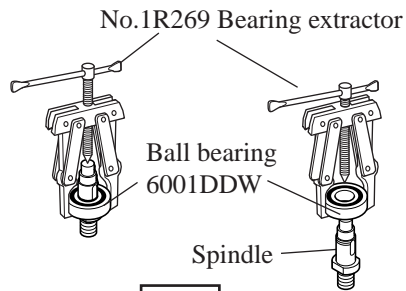


Fig. 7

- (6) Remove gear unit (spiral bevel gear 9, ball bearing 608LLB, sleeve 8 and helical gear 28) from gear housing.
See Fig. 7.
- (7) Put the gear unit (spiral bevel gear 9, ball bearing 608LLB, sleeve 8 and helical gear 28) on 1R036 "Bearing setting plate".
Press 1R280 "Round bar for arbor" put on the gear shaft, with arbor press. So spiral bevel gear 9 can be separated from helical gear 28. See Fig. 8.

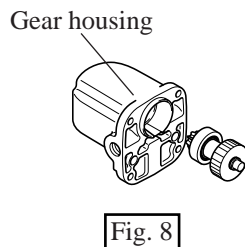


Fig. 8

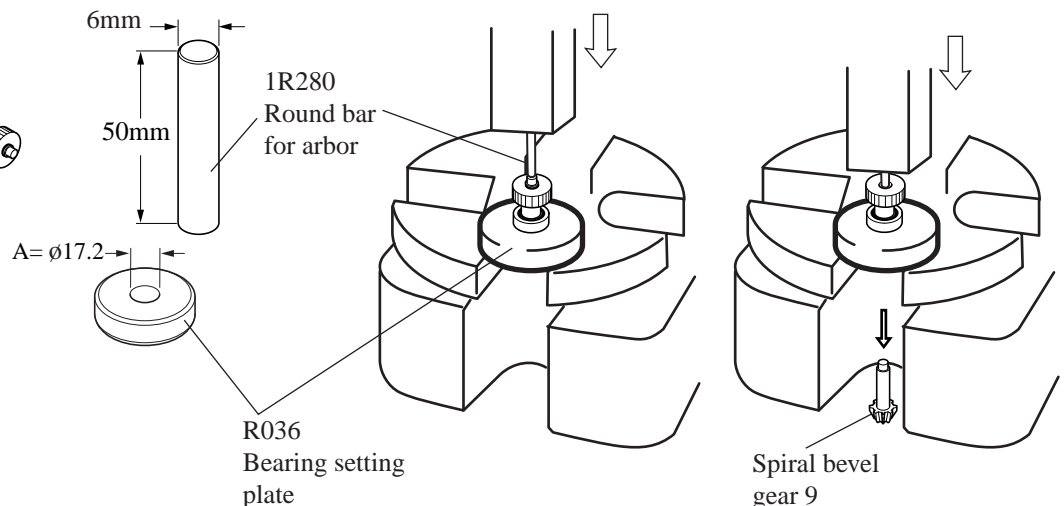


Fig. 9

< 3 > Assembling gear housing (Model DA3011 and DA3011F)

- (1) Mount ball bearing 608LLB to the shaft of spiral bevel gear 9 See Fig. 9.
- (2) Mount sleeve 8 and helical gear 28 to the shaft of spiral bevel gear 9 See Fig. 10.

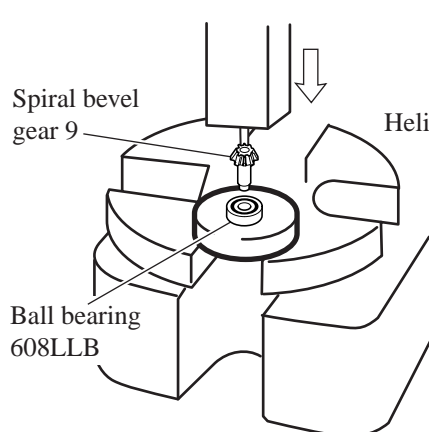


Fig. 9

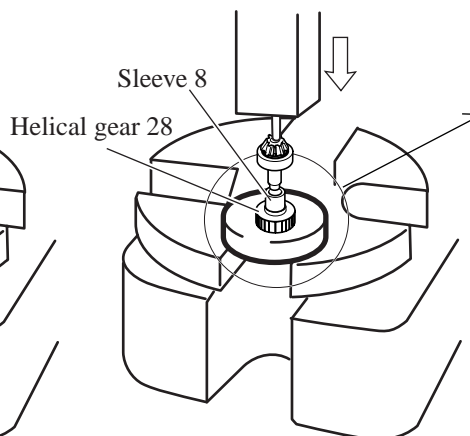
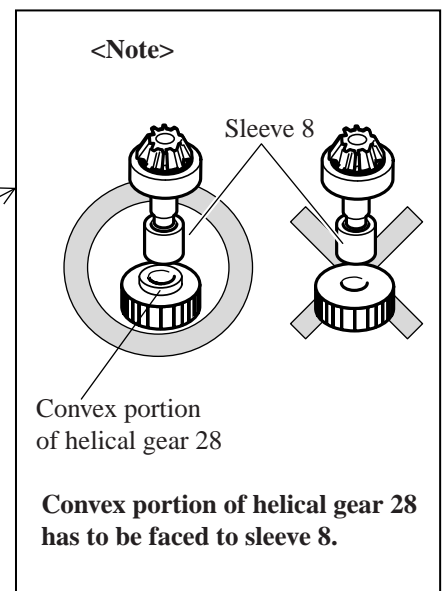
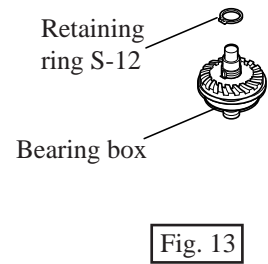
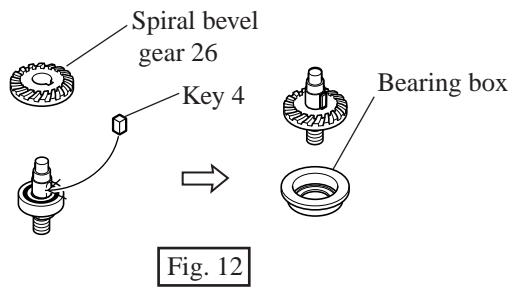
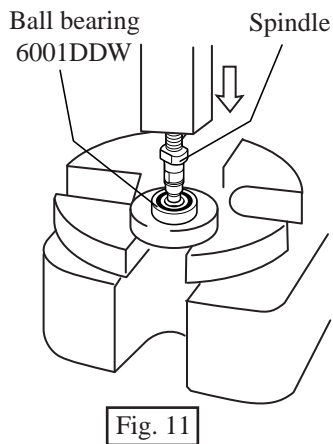


Fig. 10



(3) Mount ball bearing 6001DDW to spindle by pressing spindle with arbor press. See Fig. 11.

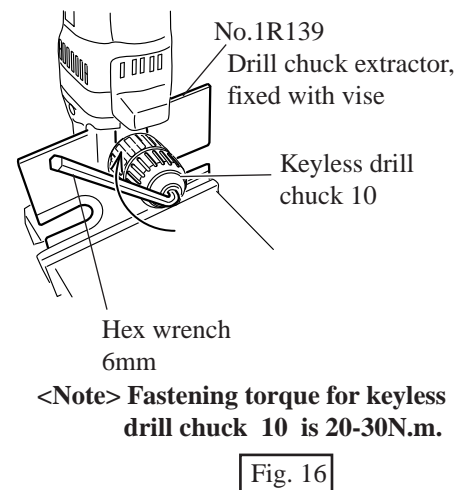
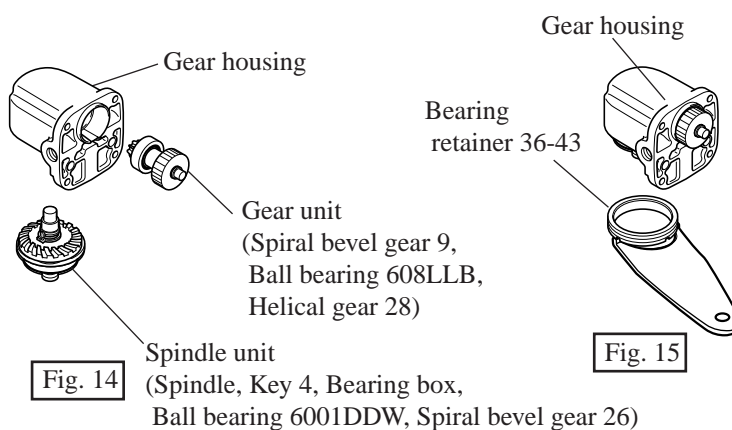
(4) Mount key 4 to the groove of spindle, and mount helical gear 26 to the shaft with your hand. See Fig. 12.



(6) Mount Spindle unit and gear unit to gear housing. See Fig. 14.

(7) Mount bearing retainer 36-43 by turning with wrench for bearing retainer anti clockwise. See Fig. 15.

(8) For mounting keyless drill chuck 10, fix No.1R139 "Drill chuck extractor " with vise.
Lock spindle with the "Drill chuck extractor ". Grip hex wrench with keyless drill chuck 10.
And turn the hex wrench clockwise. See Fig. 16.



< 4 > Removing LED circuit

(1) Remove the following parts from motor housing. See Fig. 17.

- * Gear housing
- * Gear housing cover
- * Armature
- * Baffle plate
- * Rear cover set
- * Pair of carbon brushes

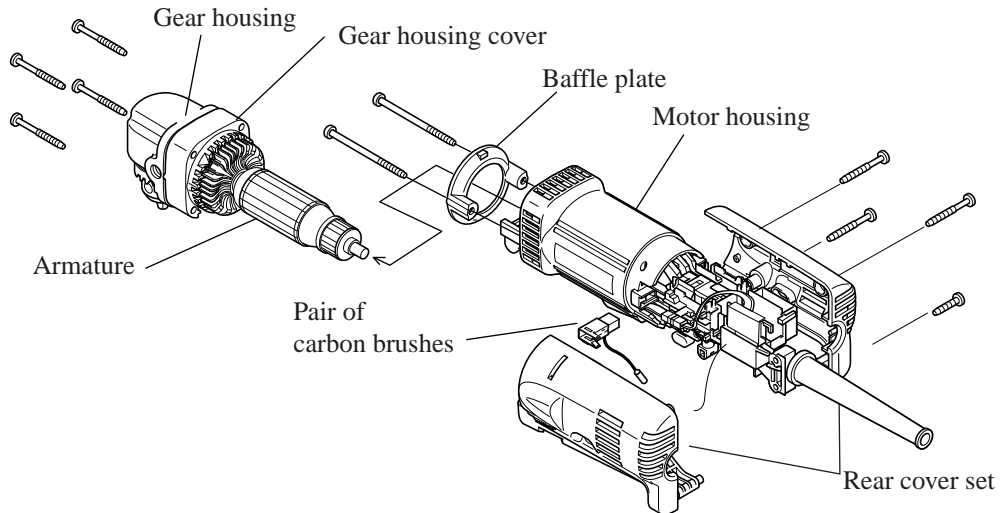


Fig. 17

(2) Disconnect the connector of LED circuit from the same of power supply circuit. See Fig. 18.

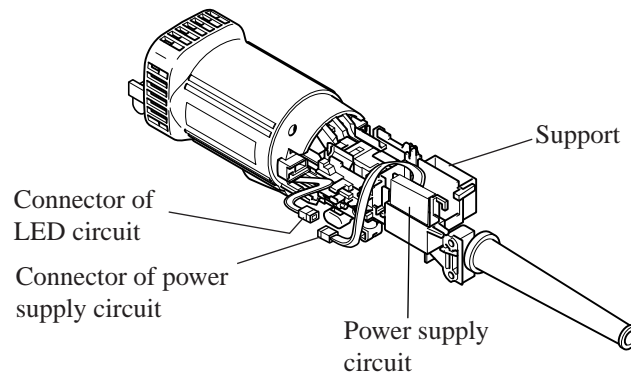


Fig. 18

(3) Remove support unit (support, switch and power supply circuit). And then, remove field from motor housing. LED circuit can be pull out from motor housing. See Fig. 19.

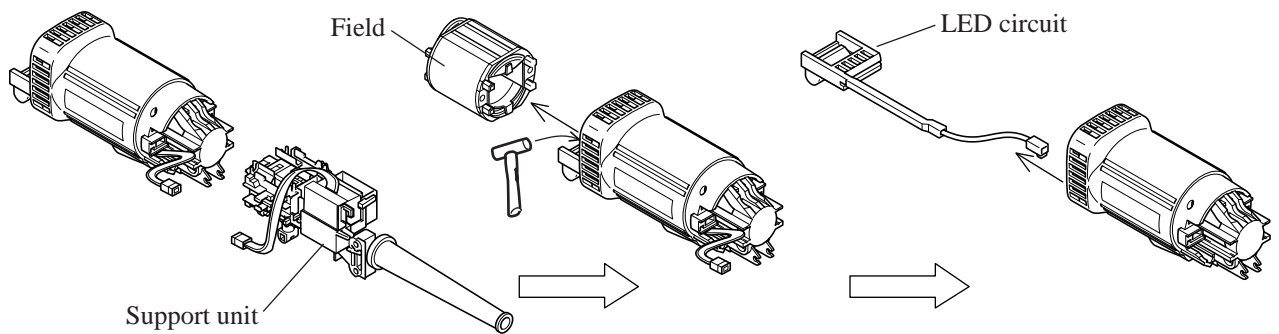
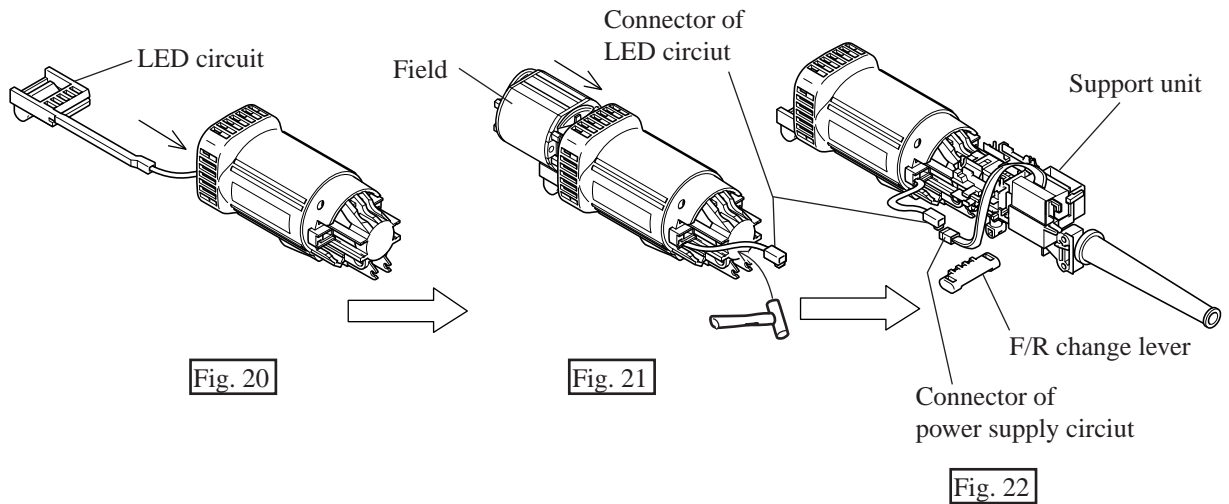


Fig. 19

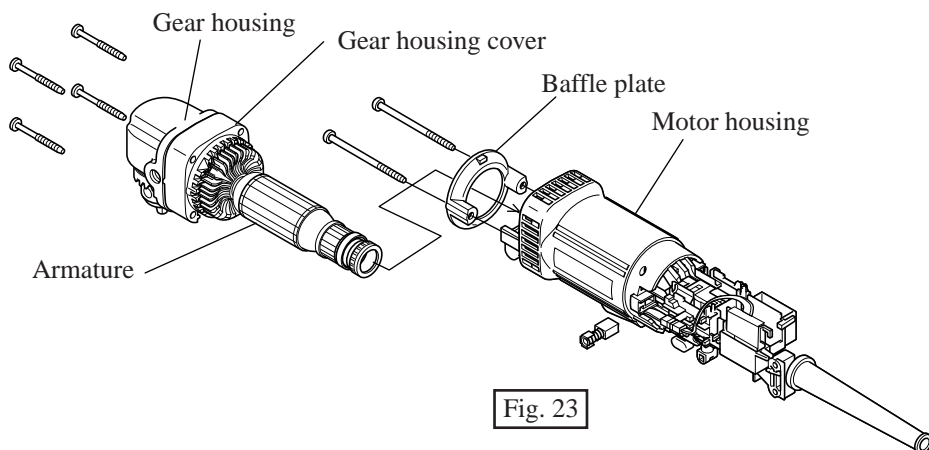
< 5 > Mounting LED circuit

- (1) Mount LED circuit to motor housing, and pull out its lead wire and connector from the rear of motor housing. See Fig. 20.
- (2) Insert field into motor housing by striking the rear side of motor housing with plastic hammer. See Fig. 21.
- (3) Mount support unit (support, switch and power supply circuit), and connect it with field. Connect the connector of LED circuit with the same of power supply circuit. See Fig. 22.

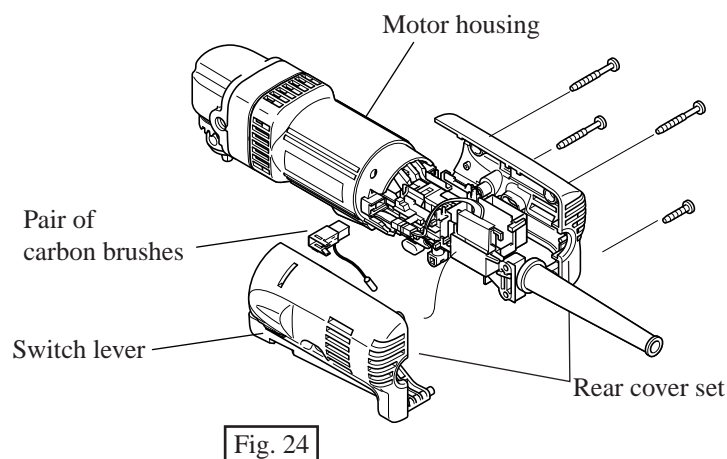
<Note> Do not forget to mount F/R change lever to switch in this step.



- (4) Mount baffle plate. And then, mount armature, gear housing and gear housing cover to motor housing. See Fig. 23.

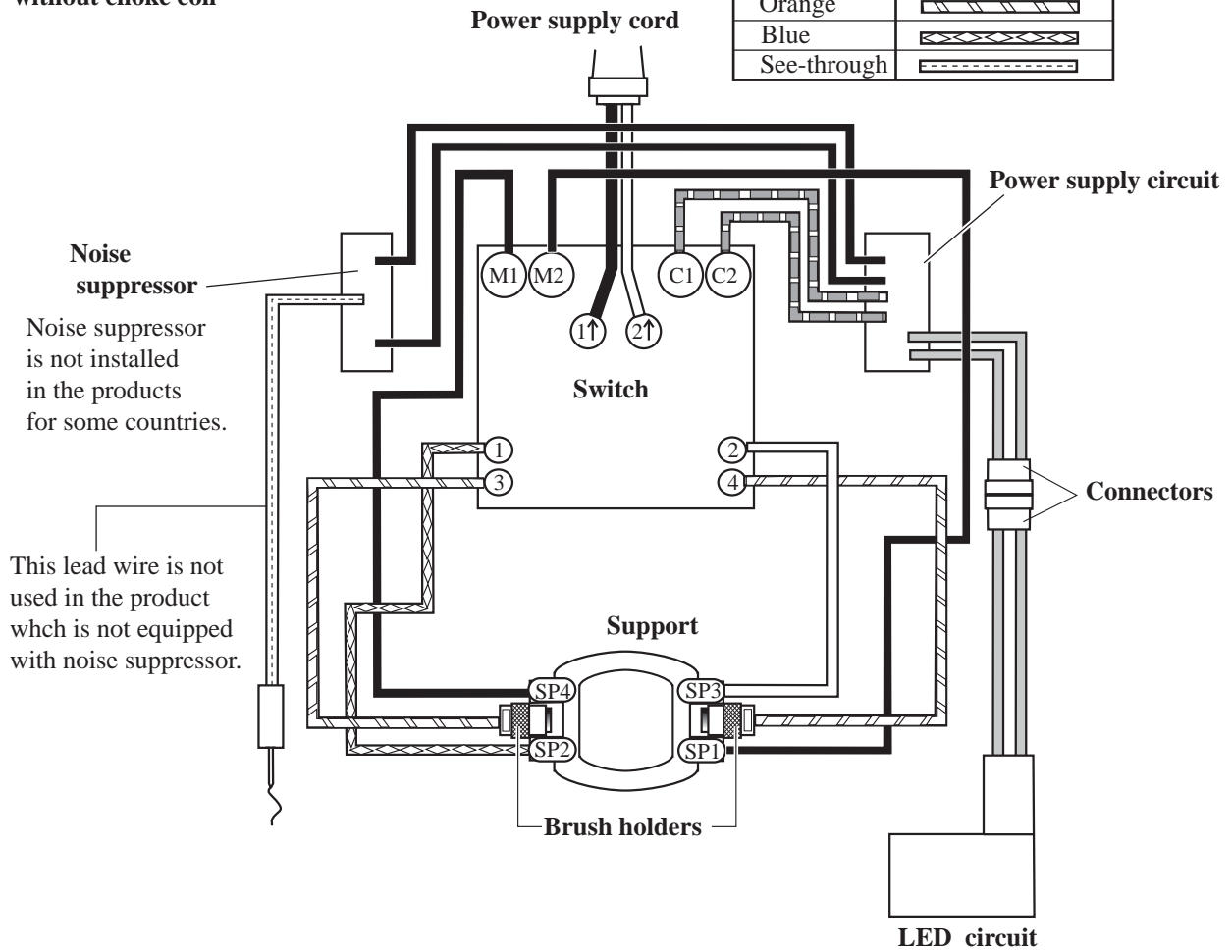


- (5) Mount pair of carbon brush. And then, mount rear cover set. See Fig. 24.

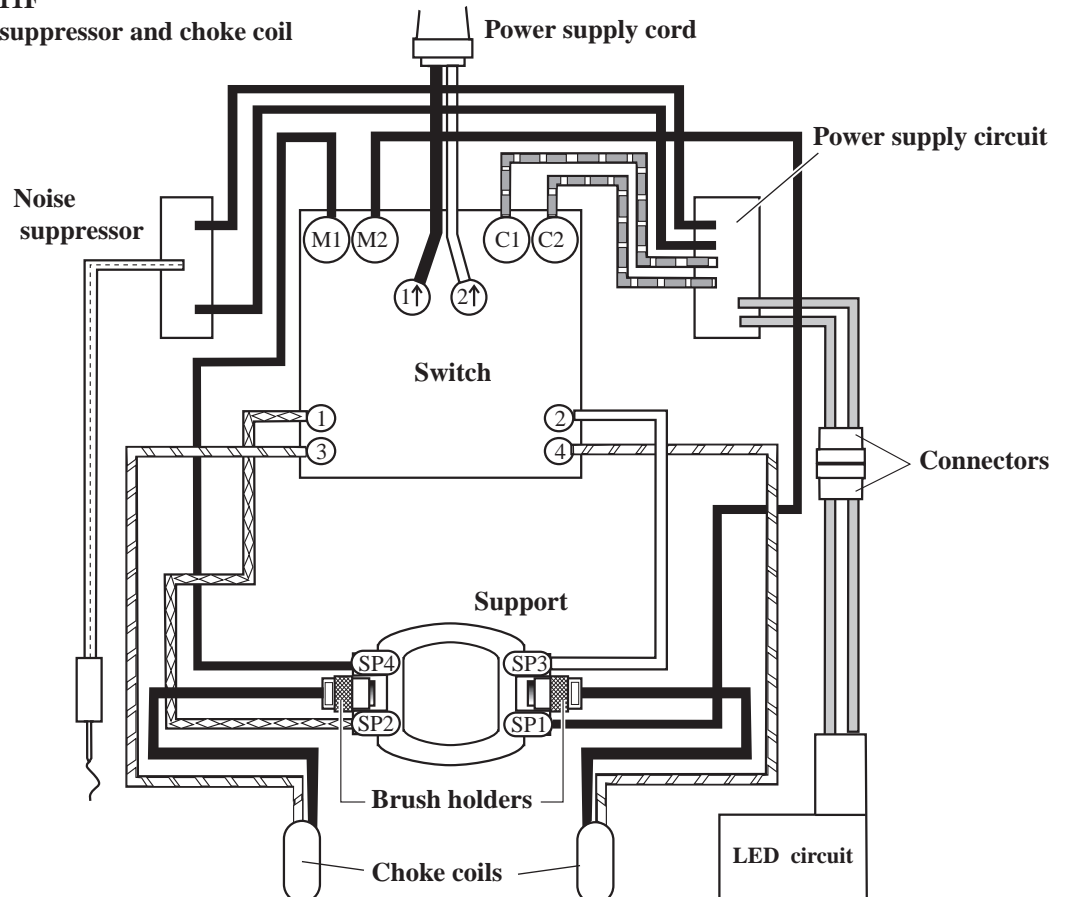


► **Circuit diagram**

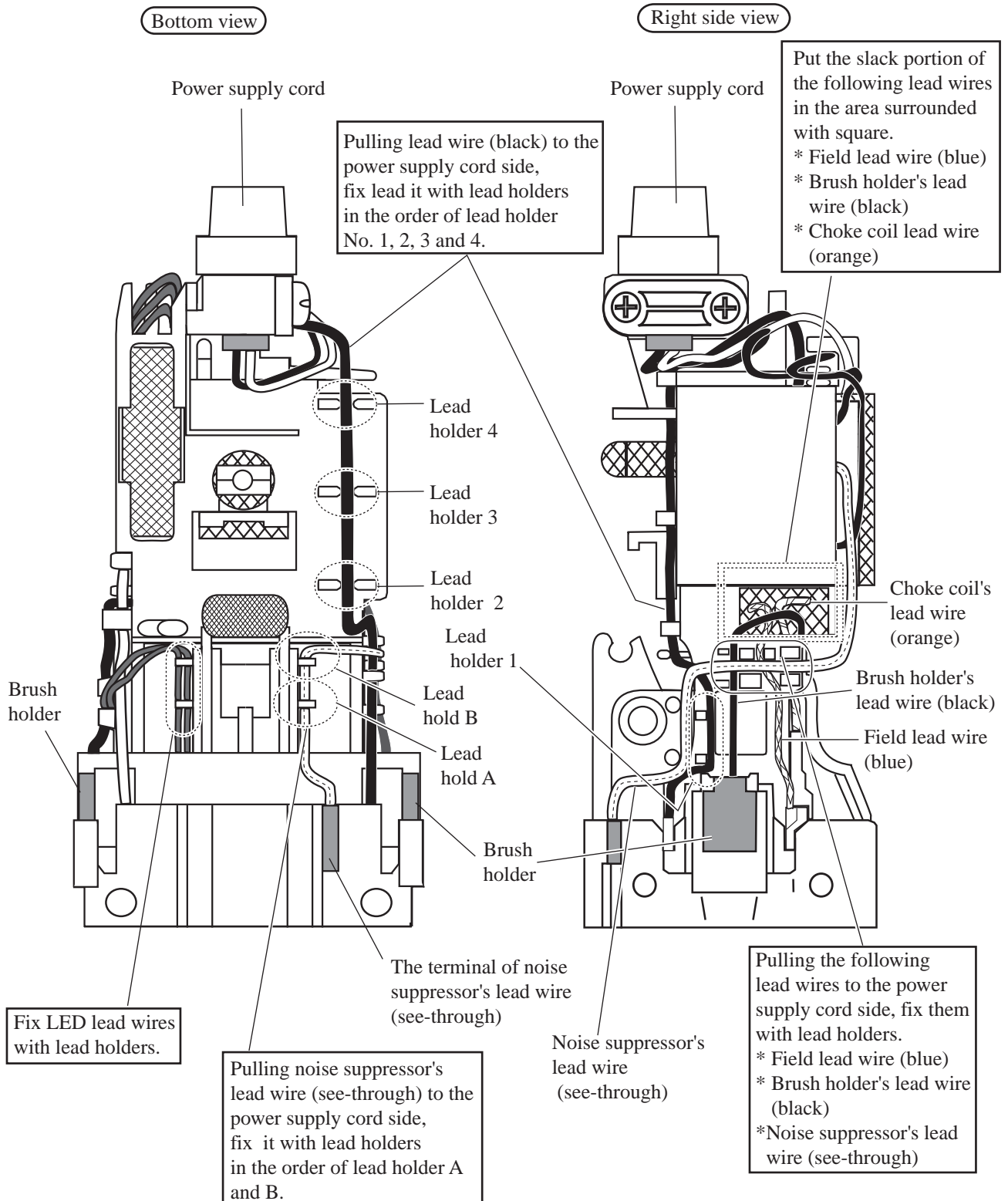
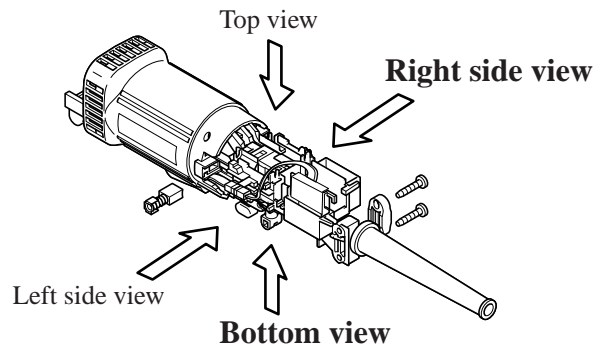
DA3010F and DA3011F
with light and noise suppressor,
without choke coil



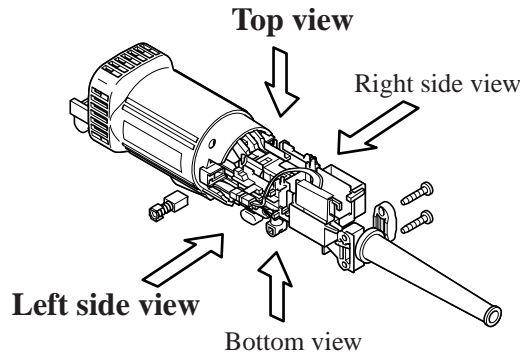
DA3010F and DA3011F
with light and noise suppressor and choke coil



DA3010F and DA3011F

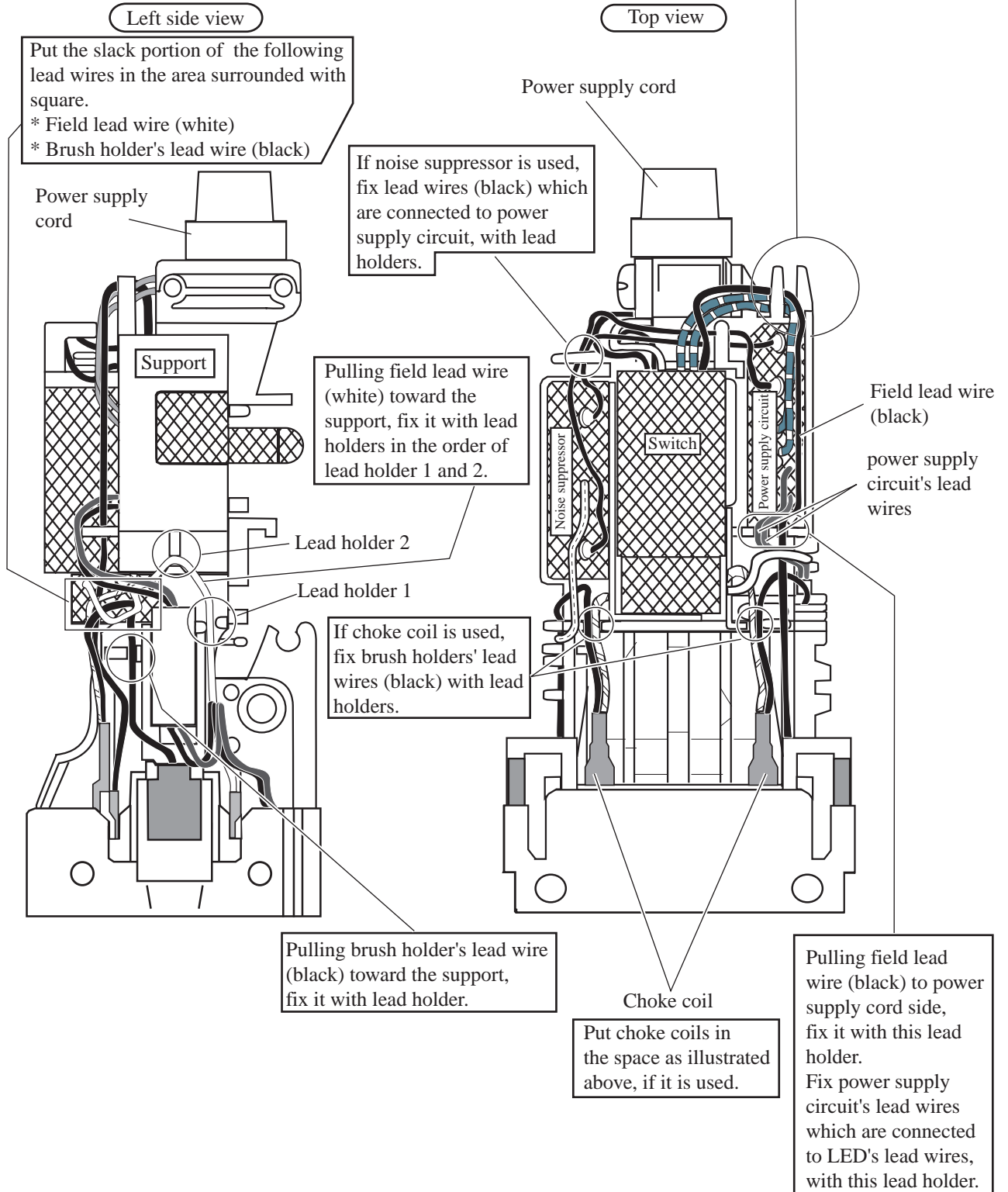








DA3010F and DA3011F



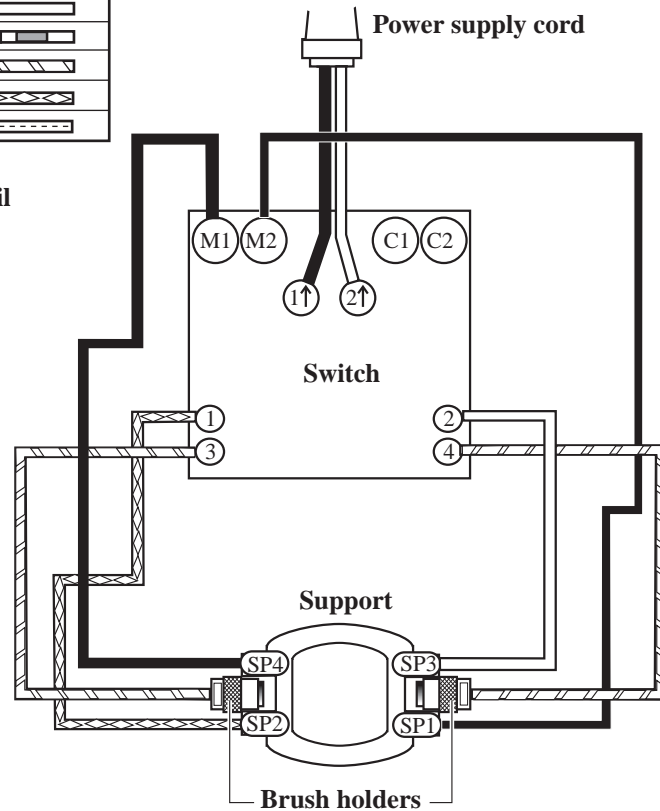
For fixing the lead wires, take the following step.

1. Fix two lead wires (red) of power supply circuit with lead holder, pulling them to power supply cord side.
2. Fix field lead wire (black) with lead holder, pulling them to power supply cord side.

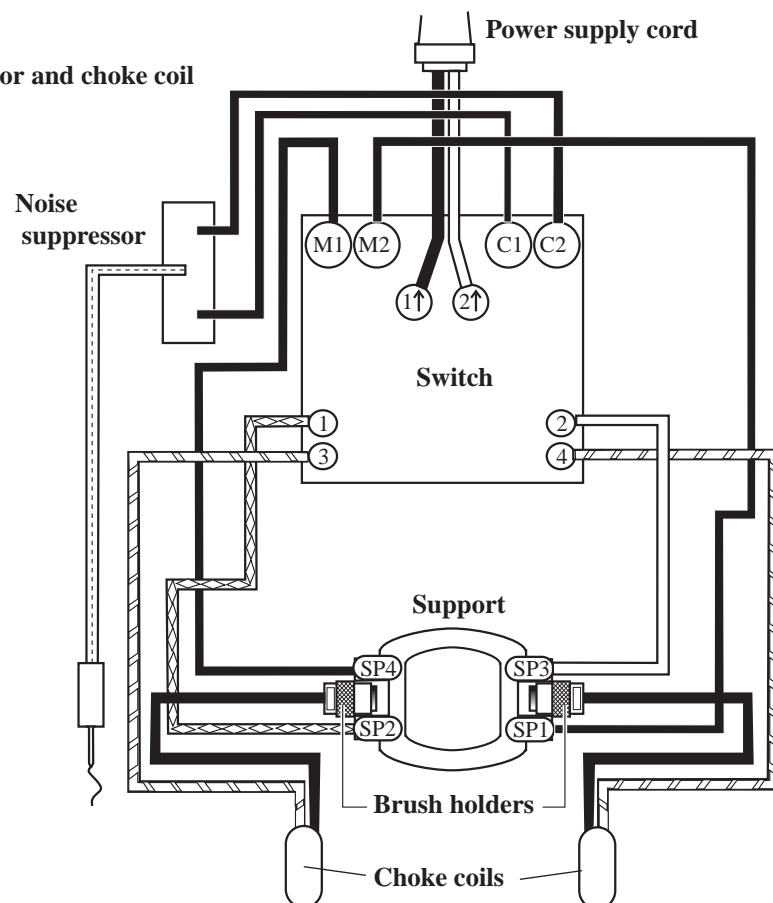


Color index of lead wires	
Black	
White	
Red	
Orange	
Blue	
See-through	

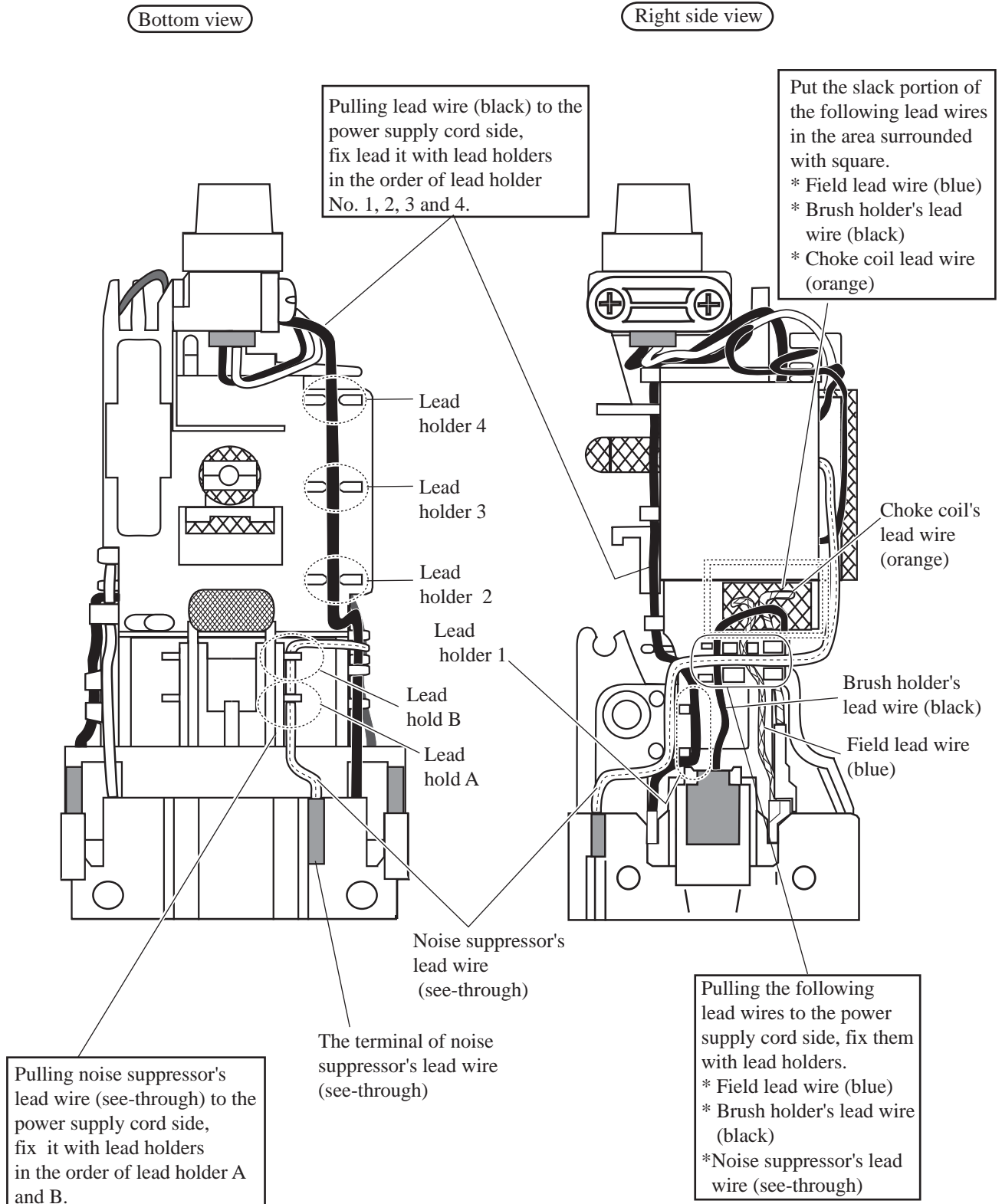
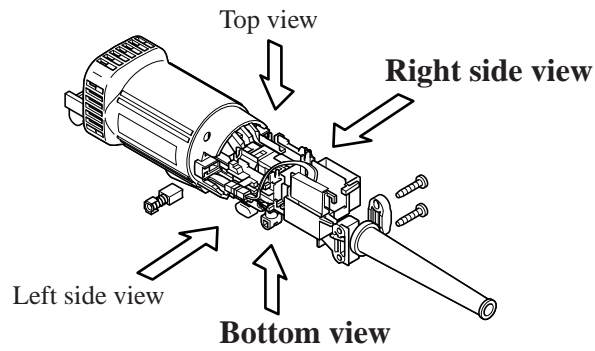
DA3010 and DA3011
without light, noise suppressor and choke coil



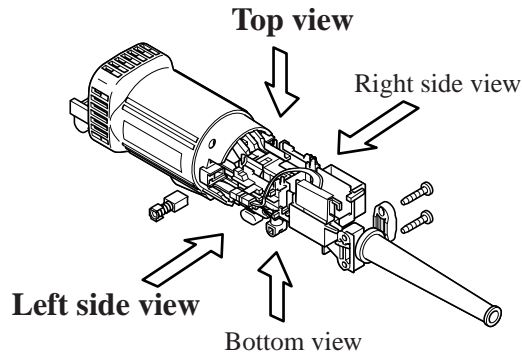
DA3010 and DA3011
without light, with noise suppressor and choke coil



DA3010 and DA3011



DA3010 and DA3011



Left side view

Top view

Put the slack portion of the following lead wires in the area surrounded with square.

- * Field lead wire (white)
- * Brush holder's lead wire (black)

Fix field lead wire (black) with lead holders, pulling them to power supply cord side.

If noise suppressor is used, fix lead wires (black) which are connected to switch, with lead holders.

Lead holder 2

Lead holder 1

Pulling field lead wire (white) toward the support, fix it with lead holders in the order of lead holder 1 and 2.

If choke coil is used, fix brush holders' lead wires (black) with lead holders.

Choke coil

Brush holder

Choke coil

Put choke coils in the space as illustrated above, if it is used.

