

- Subject** ▶ Change of Commutator and Insulation Washer
- For Models** ▶ HM1100, HM1100C
- Country** ▶ All countries
- Description** ▶ Commutator of Armature Assembly has been changed for further improvement of its durability. Insulation Washer has been changed consequently.

1) Change of Commutator

	▶ Current	▶ New
220V-240V	<p>1.2 mm (1/16")</p> <p>ø 14 mm (9/16")</p>	<p>2.4 mm (3/32")</p> <p>ø 12mm (15/32")</p>
115V	<p>1.3 mm (1/16")</p> <p>ø 14 mm (9/16")</p>	<p>2.4 mm (3/32")</p> <p>ø 12mm (15/32")</p>

2) Change of Insulation Washer

▶ Current	▶ New
<p>ø 13.7 mm (9/16")</p>	<p>ø 11.7 mm (15/32")</p>

Interchangeability(I/C)

Item No.	Current part	Q'ty	I/C	New part	Q'ty	Note
056	Armature Assembly 220/240V 510028-5	1	Yes	Armature Assembly 220/240V 510028-5	1	For HM1100 220V~240V countries
056	Armature Assembly 115V 516286-1	1	Yes	Armature Assembly 115V 516286-1	1	For HM1100C 115V countries
056	Armature Assembly 220/240V 516288-7	1	Yes	Armature Assembly 220/240V 516288-7	1	For HM1100C 220V~240V countries
055	Insulation Washer 681643-3	1	No	Insulation Washer 681651-4	1	For HM1100
055	Insulation Washer 681637-8	1	No	Insulation Washer 681650-6	1	For HM1100C

Note

The Part Nos. for Armature Assemblies remain the same.

Implementation

HM1100: From serial No. 5350E (Nov., 1997)
 HM1100C: From serial No. 16976E (Oct., 1997)