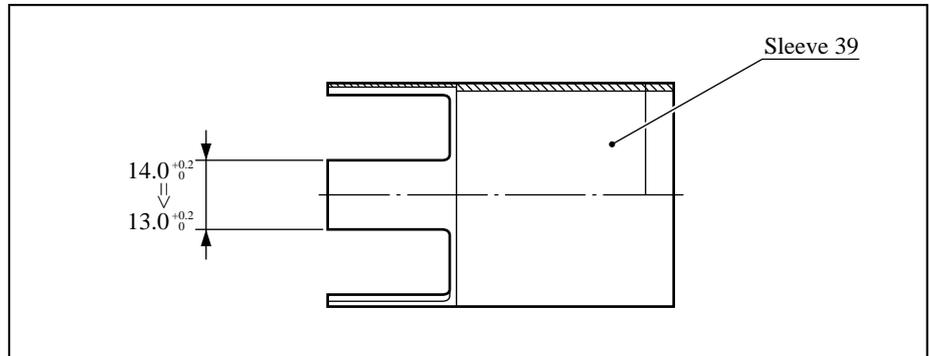


**Subject** ▶ Change of Sleeve 39, Disuse of Cylinder liner assembly

**For Models** ▶ HM1100, HM1100C, HM1140C

**Description** ▶ In order to deal Sleeve 39 as a single item for repair.

1) Change in Sleeve 39



2) Cylinder liner assembly is disused and each components can be dealt as a single item.

Current	New
<p>Cylinder liner assembly (125071-7)</p>	<p>Cylinder liner 34 (322757-6)</p> <p>Sleeve 39 (331486-0)</p> <p>Compression spring 39 (233190-6)</p> <p>Flat washer 39 (267156-4)</p> <p>Ring spring 36 (231971-2)</p>

### Interchangeability(I/C)

Item No.	Current part	Q'ty	I/C	New part	Q'ty	Note
HM1100/HM1100C :028-1/030-1 HM11440C:034	Cylinder liner assembly 125071-7	1				
HM1100/HM1100C :030-2 HM11440C:089				Sleeve 39 331486-0	1	
HM1100/HM1100C :032 HM11440C:091				Flat washer 39 267156-4	1	
HM1100/HM1100C :033 HM11440C:092				Ring spring 36 231971-2	1	
HM1100/HM1100C :031-1 HM11440C:090				Compression spring 39 233190-6	1	
HM1100/HM1100C :028-2 HM11440C:034-1				Cylinder liner 34 322757-6	1	

## Note

Disassembly plan of HM1140C will be modified and re-issued according to the above change.

## Implementation

HM 1100 : No.7685E Since January, 1999

HM 1100C : No 23524E Since January, 1999

HM 1140C : No. Since January, 1999