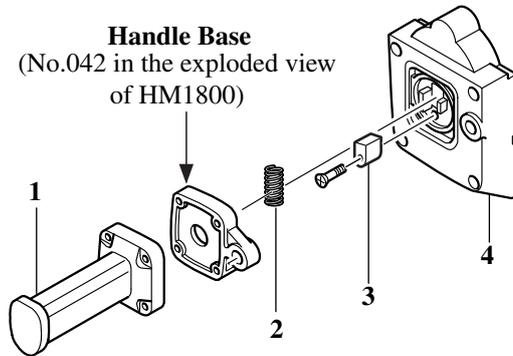


- Subject** ▶ Modifications in Handle Base
- For Models** ▶ HM1800
- Country** ▶ All countries
- Description** ▶ In order to improve Handle Base and Gear Housing Cover in durability against Compression Spring 12, Handle Base has been modified as described below.



1. Side Handle
2. Compression Spring 12
3. Rubber Sleeve
4. Gear Housing Cover

**Note:**  
Another Handle Base (No.094 in the exploded view) has been replaced by the new one at the same time.

▶ Current	▶ New
<p>[View from the side of Gear Housing Cover]</p> <p style="text-align: center;"><b>Part No.322847-5</b></p>	<p style="text-align: center;"><b>Part No.324062-7</b></p> <p>See below for detailed information on modifications.</p>
<p>[Cross Section]</p> <p style="text-align: center;"><b>Handle Base</b></p> <ol style="list-style-type: none"> <li>1. Side Handle</li> <li>2. Compression Spring 12</li> <li>3. Rubber Sleeve</li> <li>4. Gear Housing Cover</li> </ol>	<p><b>Modifications:</b></p> <ol style="list-style-type: none"> <li>1) The surface that contacts with the top of Compression Spring 12 has been enlarged (See the encircled area in Cross Section.) in order to disperse more effectively the spring's tension power against Gear Housing Cover.</li> <li>2) The way of heat treatment has been changed for more durable surfaces that receive Compression Spring 12.</li> </ol>

### Interchangeability(I/C)

Item No.	Current part	Q'ty	I/C	New part	Q'ty	Note
042	Handle Base	2	←	Handle Base	2	
094	322847-5			324062-7		

### Note

Interchangeability mark ; ← means that the new part is substituted for the current.

### Implementation

From serial No.18055E (Mar.,2000)