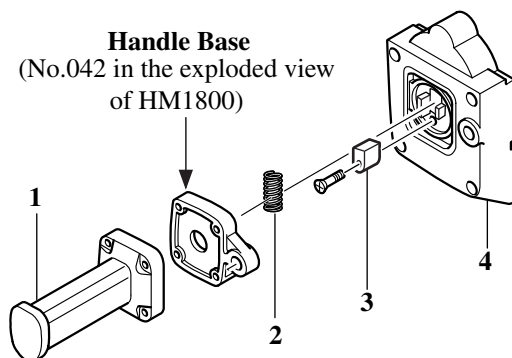


**Subject** ▶ Modifications in Handle Base

**For Models** ▶ HM1800

**Country** ▶ All countries

**Description** ▶ In order to improve Handle Base and Gear Housing Cover in durability against Compression Spring 12, Handle Base has been modified as described below.



1. Side Handle
2. Compression Spring 12
3. Rubber Sleeve
4. Gear Housing Cover

**Note:**

Another Handle Base (No.094 in the exploded view) has been replaced by the new one at the same time.

▶ Current	▶ New
<p>[View from the side of Gear Housing Cover]</p> <p><b>Part No.322847-5</b></p>	<p>See below for detailed information on modifications.</p> <p><b>Part No.324062-7</b></p>
<p>[Cross Section]</p> <p><b>Handle Base</b></p> <ol style="list-style-type: none"> <li>1. Side Handle</li> <li>2. Compression Spring 12</li> <li>3. Rubber Sleeve</li> <li>4. Gear Housing Cover</li> </ol>	<p><b>Modifications:</b></p> <ol style="list-style-type: none"> <li>1) The surface that contacts with the top of Compression Spring 12 has been enlarged (See the encircled area in Cross Section.) in order to disperse more effectively the spring's tension power against Gear Housing Cover.</li> <li>2) The way of heat treatment has been changed for more durable surfaces that receive Compression Spring 12.</li> </ol>

**Interchangeability(I/C)**

Item No.	Current part		Q'ty	I/C	New part		Q'ty	Note
042 094	Handle Base 322847-5		2	←	Handle Base 324062-7		2	

**Note**

Interchangeability mark ; ← means that the new part is substituted for the current.

**Implementation**

From serial No.18055E (Mar.,2000)