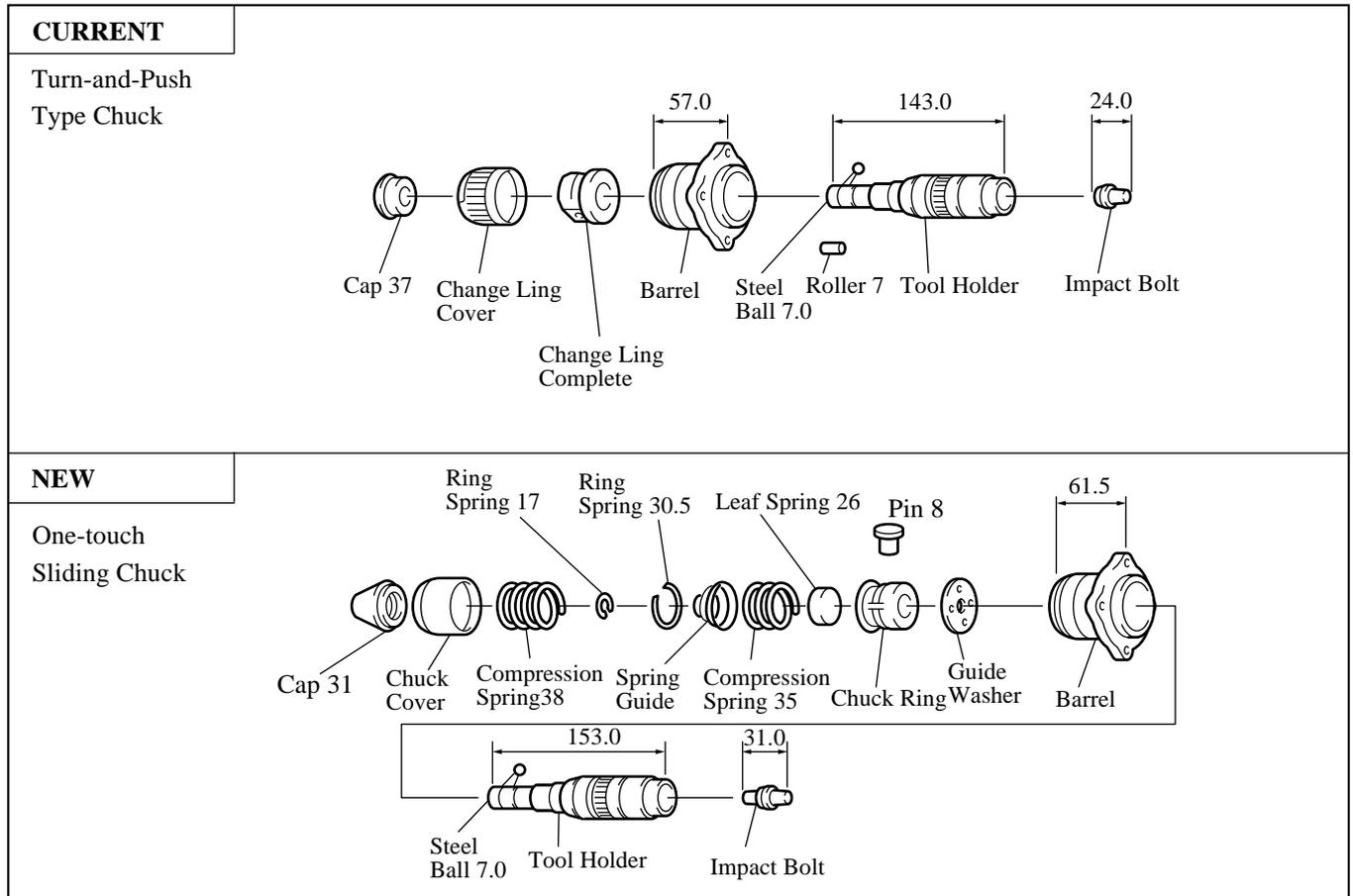


**Subject** ▶ Change of Chuck

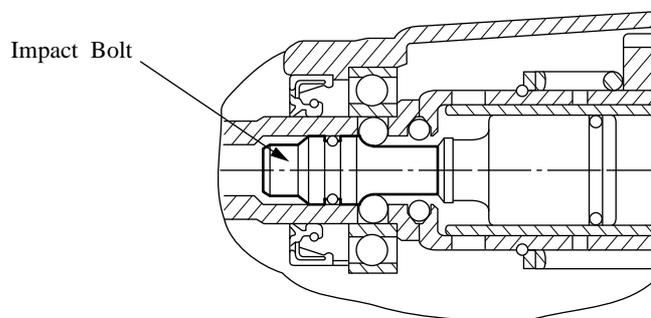
**For Models** ▶ HR2010 (Rotary Hammer 20mm)

**Description** ▶ As illustrated below, Chuck has been changed for improvement of installing bit.



## Note

1) Impact Bolt should be put in the place as illustrated below.



2) Leaf Spring 26 can be removed by retaining ring plier.

3) Steel Ball 7.0 has not been changed.

## Interchangeability(I/C)

Item No.	Curret part	Q'ty	New part	Q'ty	I/C	Note
001	Cap 37 286251-1	1				↑ Interchangeable as a set ↓ The current remains
002	Change Ling Cover 415076-8	1				
003	Change Ling Complete 152470-0	1				
008	Barrel 316781-9	1	Barrel 317102-8	1	No	
073	Roller 7 322517-6	2				
016	Tool Holder 322843-3	1	Tool Holder 323821-6	1	No	
023	Impact Bolt 322739-8	1	Impact Bolt 323818-5	1	No	
001			Cap 31 286248-0	1		↓
002			Chuck Cover 416410-5	1		
079			Compression Spring 38 233203-3	1		
080			Ring Spring 17 231979-6	1		
081			Ring Spring 30.5 231936-4	1		
082			Spring Guide 323819-3	1		
083			Compression Spring 35 233234-2	1		
084			Leaf Spring 26 232190-3	1		
085			Pin 8 256447-8	1		
003			Chuck Ring 323820-8	1		
086			Guide Washer 344690-2	1		

## Implementation

HR2010 : From serial No. 91216E(Oct,1998)