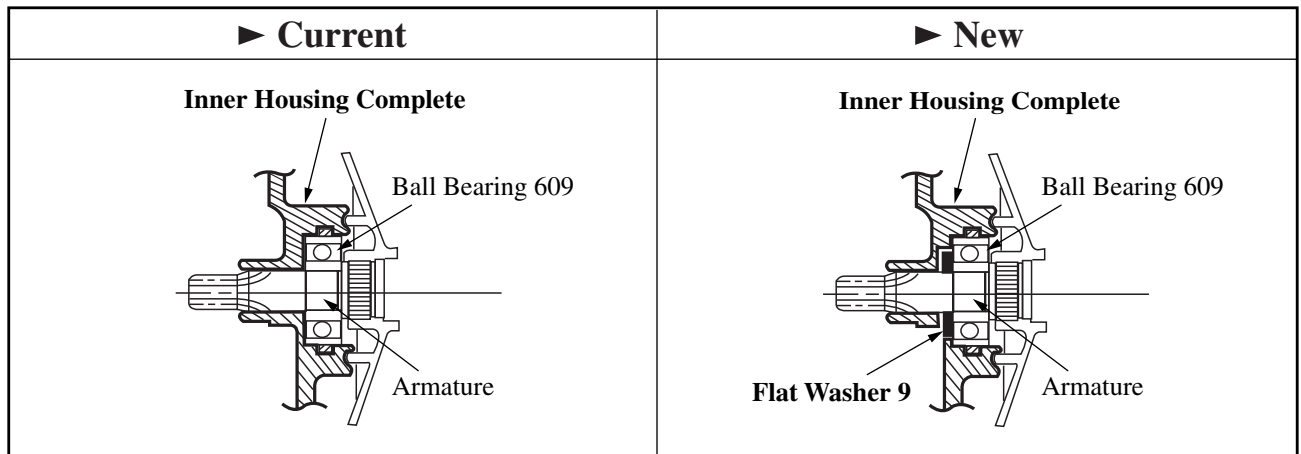


TECHNICAL INFORMATION



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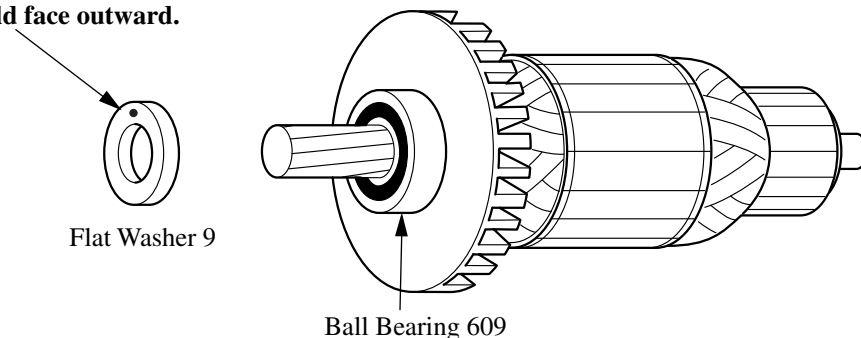
Subject	▶ Addition of Flat Washer 9 and Modification of Inner Housing Complete
For Models	▶ HR2020, HR2021, HR2022, HR2440, HR2441,HR2442, HR2450, HR2451, HR2452, HR2440F HR2450F
Country	▶ All countries
Description	▶ 1. Flat Washer 9 has been added. 2. Inner Housing Complete has been modified so that Flat Washer 9 can be installed.



Note:

Always put Flat Washer 9 onto Ball Bearing 609 so that the marking on the Flat Washer 9 should face outward.
Remove the burr on the Flat Washer 9 if the above work cause them.

Marking should face outward.



Interchangeability(I/C)

Item No.	Current part		Q'ty	I/C	New part		Q'ty	Note
See note below.					Flat Washer 9 267271-4		1	
049	Inner Housing Complete 153287-4		1	←	Inner Housing Complete 153611-1		1	For HR2020, HR2021, HR2022, HR2440, HR2441, HR2442, HR2440F
049	Inner Housing Complete 153367-6		1	←	Inner Housing Complete 153610-3		1	For HR2450, HR2451, HR2452, HR2450F

Interchangeability mark ;

The arrow ← means that the new part can be substituted for the current.

Note

Model	HR2020	HR2021	HR2022	HR2440	HR2441	HR2442	HR2450	HR2451	HR2452	HR2440F	HR2450F
Item No.	079	079	079	079	079	079	091	091	091	080	092

Implementation

To be informed later