

- Subject** ▶ Change of Armature
- For Models** ▶ HR2410, HR2412, HR2413, HR2420
- Country** ▶ Argentina, Brazil, Chile, European Countries, Bhutan, Cyprus, Kuwait, Saudi Arabia (220V), Turkey, Algeria, Reunion, South Africa, China, Hong Kong, Korea, Singapore, Thailand, Philippines, Australia, New Zealand
- Description** ▶ To lengthen the service life of Carbon Brushes, Armature has been changed as described below.

1) All countries and areas where machines with 220V or over are used except European countries, Australia, New Zealand, Korea, South Africa, China, Hong Kong

Both Armature for replacement and Armature initially assembled in machines have been changed.

2) European countries, Australia, New Zealand, Korea, South Africa, China, Hong Kong

Armature for replacement only has been changed. But Armature initially assembled in machines remains unchanged as their Standards do not approve the new Armature yet.

(Note)

As for HR2410 and HR2412 for China and Hong Kong, we will apply use of new Armature to their Standards.

Interchangeability(I/C)

Item No.	Current part	Q'ty	I/C	New part	Q'ty	Note
See the note 1 below.	Armature A'ssy 220V 517143-6	1	←	Armature A'ssy 220V 517403-6	1	See the note 2 below.
	Armature A'ssy 240V 517144-4	1	←	Armature A'ssy 240V 517404-4	1	For HR2410, HR2420 with 240V
	Armature A'ssy 220V 518846-5	1	←	Armature A'ssy 220V 517403-6	1	For HR2410, HR2412 for China, Hong Kong

Interchangeability mark ;

The arrow ← means that the new part can be substituted for the current.

Note

1. Item No. for Armature Assembly

For Model	HR2410	HR2412	HR2413	HR2420
Item No.	051	066	066	061

2. For HR2410, HR2412, HR2413, HR2420 for all countries and areas where machines with 220V are used except China and Hong Kong

Implementation

Armature for replacement

Ready to receive your order

Armature initially assembled in machines

To be informed later