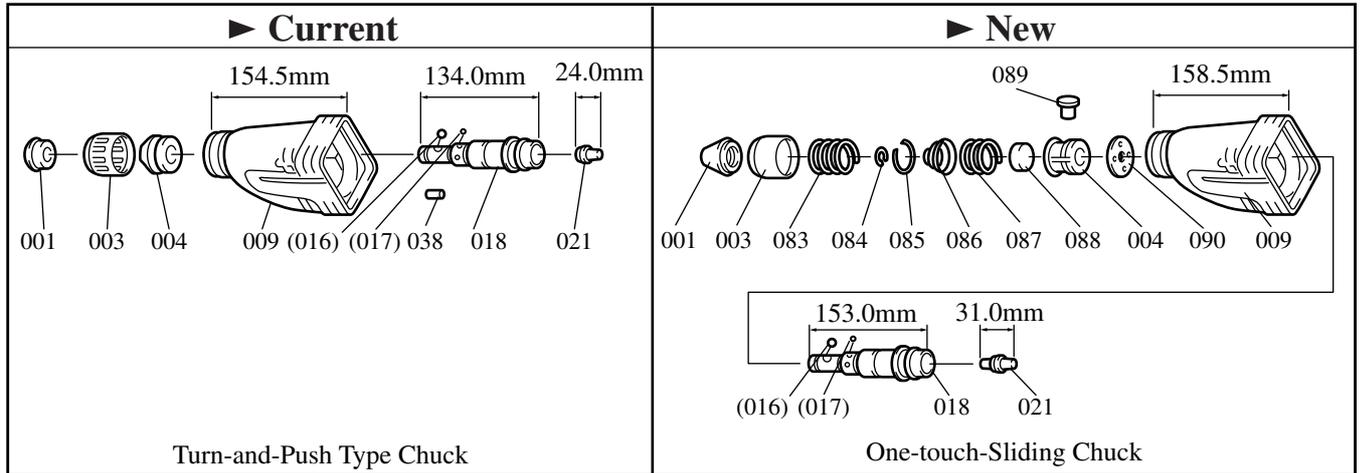


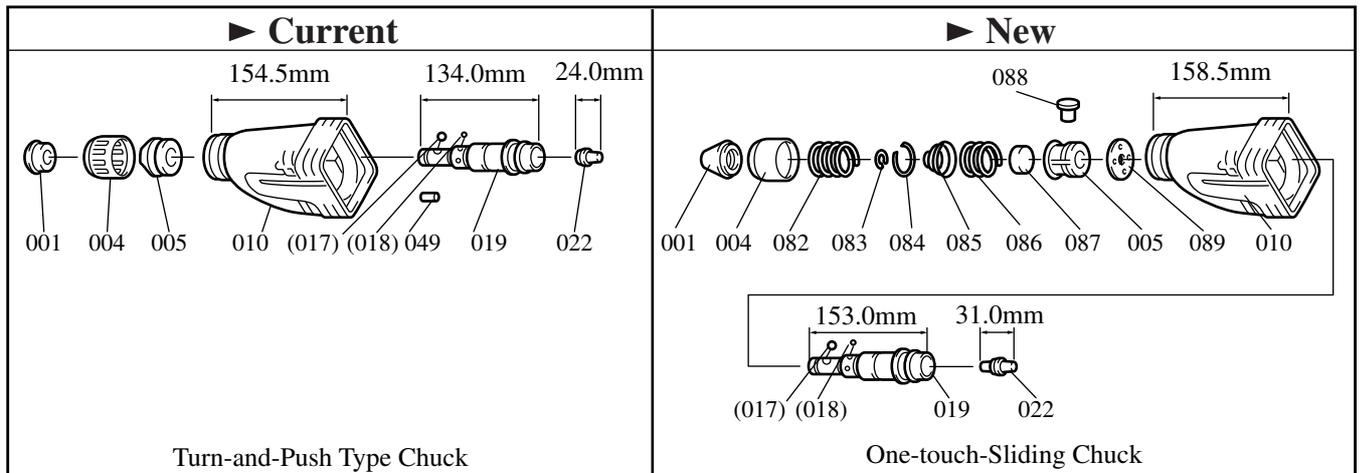
TECHNICAL INFORMATION

- Subject** ▶ Change of Chuck
- For Models** ▶ HR2410, HR2420
- Country** ▶ All countries
- Description** ▶ As illustrated below, Chuck has been changed for improvement of installing bit.

HR2410

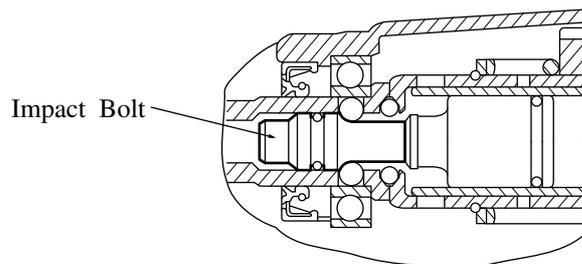


HR2420



Note

Impact Bolt (Item No. 021 for HR2410, 022 for HR2420) should be put in the place as illustrated below.



Leaf Spring 26 (Item No.088 for HR2410, 087 for HR2420) can be removed by retaining ring plier.
Steel Ball 7.0 (Item No.016 for HR2410, 017 for HR2420) and 4 pieces of Steel Ball 5.6 (Item No.017 for HR2410, Item No.018 for HR2420) have not been changed.

Interchangeability(I/C)

Item No.	Current part		Q'ty	New part		Q'ty	Note
001	Cap 37 286251-1		1				The current remains available
HR2410: 003 HR2420: 004	Change Ring Cover 415076-8		1				
HR2410: 004 HR2420: 005	Change Ring Complete 152470-0		1				
HR2410: 009 HR2420: 010	Gear Housing Complete 159759-7		1	Gear Housing Complete 150965-7		1	
HR2410: 038 HR2420: 049	Roller 7 322517-6		2				
HR2410: 018 HR2420: 019	Tool Holder 322744-5		1	Tool Holder 323822-4		1	
HR2410: 021 HR2420: 022	Impact Bolt 322739-8		1	Impact Bolt 323818-5		1	
001				Cap 31 286248-0		1	
HR2410: 003 HR2420: 004				Chuck Cover 416410-5		1	
HR2410: 083 HR2420: 082				Compression Spring 38 233203-3		1	
HR2410: 084 HR2420: 083				Ring Spring 17 231979-6		1	
HR2410: 085 HR2420: 084				Ring Spring 30.5 231936-4		1	
HR2410: 086 HR2420: 085				Spring Guide 323819-3		1	
HR2410: 087 HR2420: 086				Compression Spring 35 233234-2		1	
HR2410: 088 HR2420: 087				Leaf Spring 26 232190-3		1	
HR2410: 089 HR2420: 088				Pin 8 256447-8		1	
HR2410: 004 HR2420: 005				Chuck Ring 323820-8		1	
HR2410: 090 HR2420: 089				Guide Washer 344690-2		1	

Implementation

HR2410: From serial No.307624E (Oct.,1998).....Except China
 From Nov.,1998.....China
 HR2420: From serial No.12261E (Oct.,1998).....Except U.S.A.
 From serial No.12195E (Nov.,1998).....U.S.A.