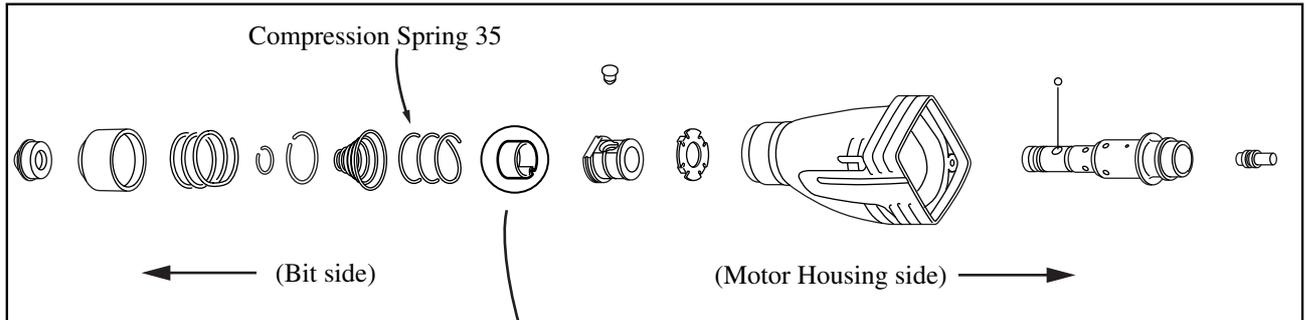
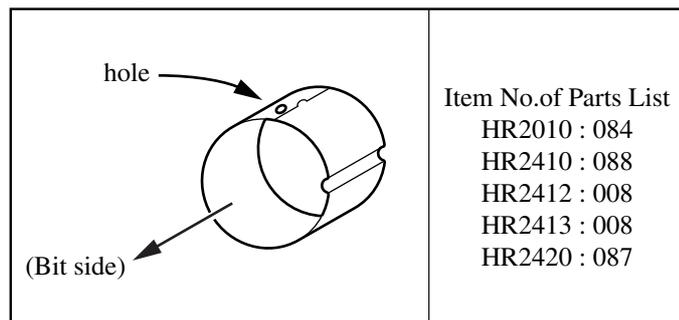


- Subject** ▶ How to Set Leaf Spring 26 in Place When Assembling Chuck
- For Models** ▶ HR2010, HR2410, HR2412, HR2413, HR2420
- Country** ▶ All countries
- Description** ▶ Described below is the correct way of setting Leaf Spring 26 (Part No.232190-3) in place when assembling Chuck of the subject models in repairing.
If Leaf Spring 26 is wrongly set, you might lose the function of "Easy bit change by merely turning chuck".

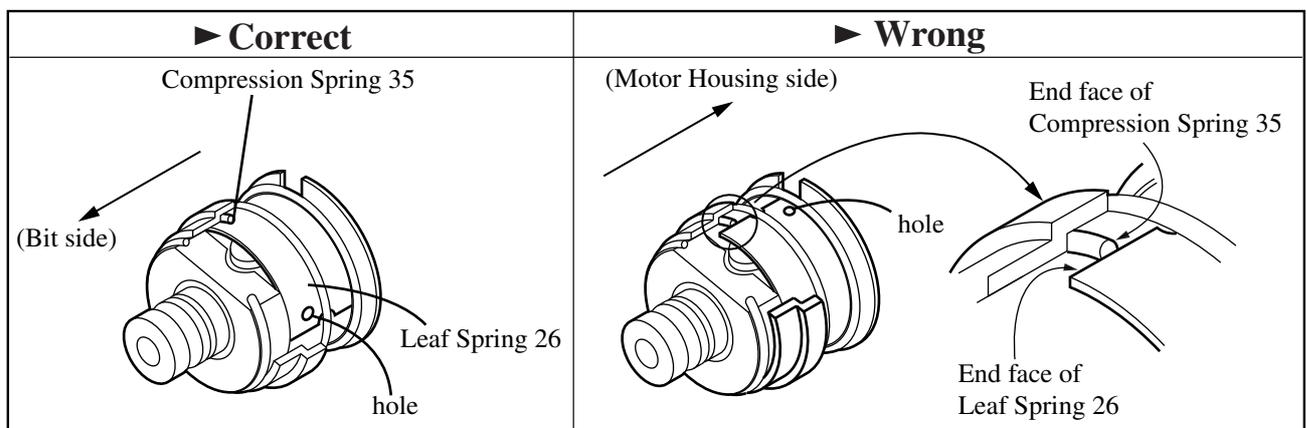
How to Set Leaf Spring 26 in Place in Assembling Chuck



Leaf Spring 26 (Part No.232190-3)



As illustrated above , always set Leaf Spring 26 in place with its hole side facing the Bit side.
And also refer to the following magnified illustration of Correct way.
(All the machines are assembled certainly in this correct way in our factory.)



If Chuck is assembled in the wrong way in repairing - with the hole side of Leaf Spring 26 facing the Motor Housing side, the function of "Easy bit change by merely turning chuck" might be lost due to the interference between the end face of Compression Spring 35 and that of Leaf Spring 26.