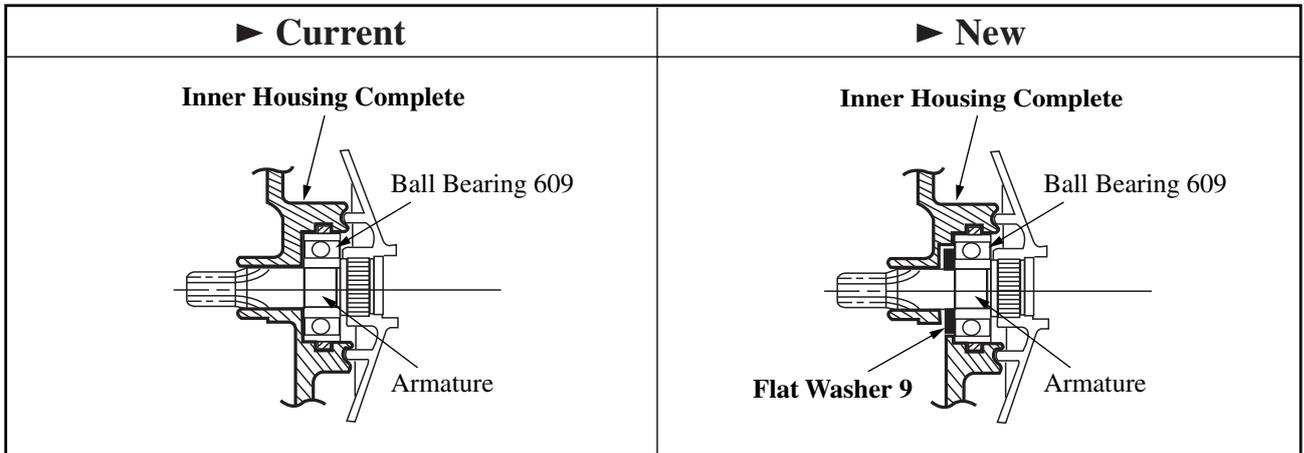


# T ECHNICAL INFORMATION



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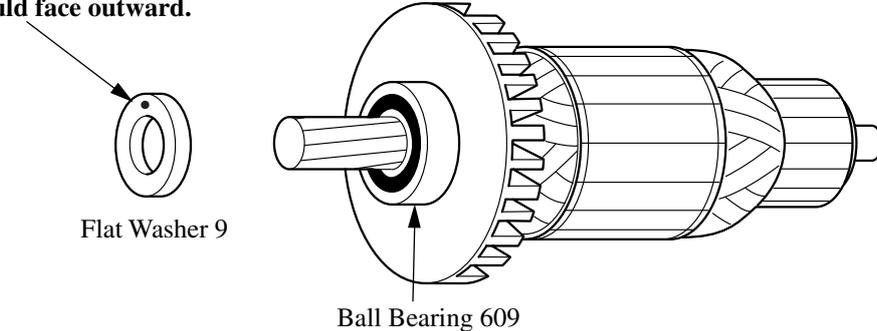
- Subject** ▶ Addition of Flat Washer 9 and Modification of Inner Housing Complete
- For Models** ▶ HR2020, HR2021, HR2022, HR2440, HR2441, HR2442, HR2450, HR2451, HR2452, HR2440F, HR2450F
- Country** ▶ All countries
- Description** ▶ 1. Flat Washer 9 has been added.  
2. Inner Housing Complete has been modified so that Flat Washer 9 can be installed.



Note:

Always put Flat Washer 9 onto Ball Bearing 609 so that the marking on the Flat Washer 9 should face outward. Remove the burr on the Flat Washer 9 if the above work cause them.

Marking should face outward.



## Interchangeability(I/C)

Item No.	Current part	Q'ty	I/C	New part	Q'ty	Note
See note below.				Flat Washer 9 267271-4	1	
049	Inner Housing Complete 153287-4	1	←	Inner Housing Complete 153611-1	1	For HR2020, HR2021, HR2022, HR2440, HR2441, HR2442, HR2440F
049	Inner Housing Complete 153367-6	1	←	Inner Housing Complete 153610-3	1	For HR2450, HR2451, HR2452, HR2450F

### Interchangeability mark ;

The arrow ← means that the new part can be substituted for the current.

### Note

Model	HR2020	HR2021	HR2022	HR2440	HR2441	HR2442	HR2450	HR2451	HR2452	HR2440F	HR2450F
Item No.	079	079	079	079	079	079	091	091	091	080	092

## Implementation

To be informed later