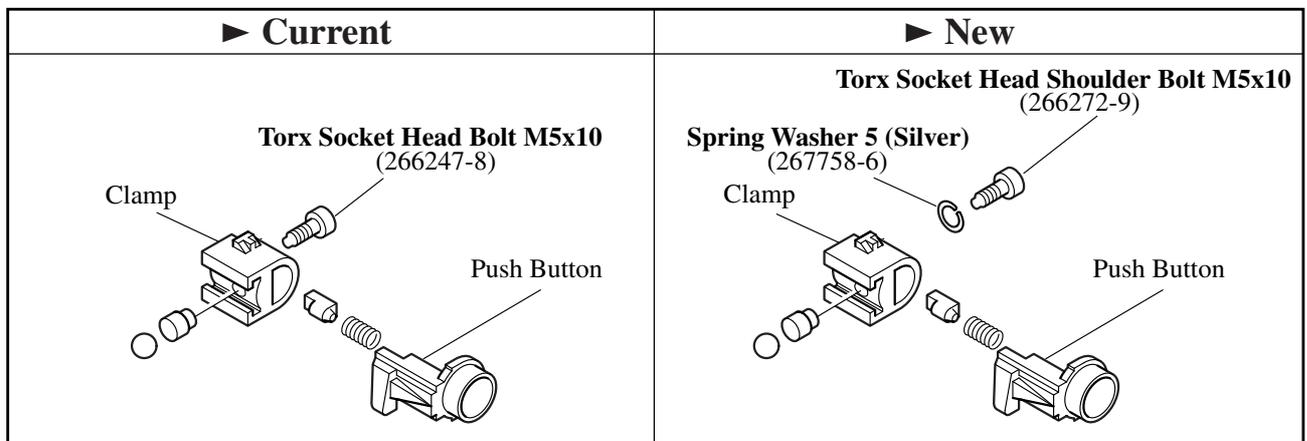


- Subject** ▶ Replacement of Torx Socket Head Bolt and Addition of Spring Washer 5
- For Models** ▶ JR140D, JR180D, JR3000VT, JR3030T
- Country** ▶ All countries
- Description** ▶ See below.

1. Torx Socket Head Bolt M5x10 has been replaced by Torx Socket Head Shoulder Bolt M5x10.
2. Spring Washer 5 has been added.
3. Fastening torque of Torx Socket Head Bolt/Torx Socket Head Shoulder Bolt has been changed from 4.0 N.m to 10.0 N.m. Use the following repairing tools to obtain the proper fastening torque.
  - IR219 Torque Wrench
  - IR220 Ratchet Head for Torque Wrench
  - IR222 Socket Adapter
  - IR290 Torx Bit VT27
  - 134873-0 Bit Adapter



### Interchangeability(I/C)

Item No.	Current part	Q'ty	I/C	New part	Q'ty	Note
See note below.	Torx Socket Head Bolt M5x10 ----- 266247-8	1	No	Torx Socket Head Shoulder Bolt M5x10 ----- 266272-9	1	↑ Interchangeable as a set ↓
See note below.	-----			Spring Washer 5 ----- 267758-6	1	

### Note

Item No. for Torx Socket Head Bolt/Torx Socket Head Shoulder Bolt

Model	JR140D	JR180D	JR3000VT	JR3030T
Item No.	006	006	004	018

Item No. for Spring Washer 5

Model	JR140D	JR180D	JR3000VT	JR3030T
Item No.	082	082	079	087

### Implementation

#### Machines manufactured in Japan

JR3000VT: From your order received by us in/after May, 2001  
 JR3030T : From serial No. 10376E (Dec., 2000)

#### Machines manufactured in U.S.A.

JR140D : From serial No.4313A (Apr., 2000)  
 JR180D : From serial No.24881A (Apr., 2000)  
 JR3000VT : From initial order  
 JR3030T : From serial No.13033A (May, 2000)