

**Subject** ▶ Replacement of Torx Socket Head Bolt and Addition of Spring Washer 5

**For Models** ▶ JR140D, JR180D, JR3000VT, JR3030T

**Country** ▶ All countries

**Description** ▶ See below.

1. Torx Socket Head Bolt M5x10 has been replaced by Torx Socket Head Shoulder Bolt M5x10.
2. Spring Washer 5 has been added.
3. Fastening torque of Torx Socket Head Bolt/Torx Socket Head Shoulder Bolt has been changed from 4.0 N.m to 10.0 N.m. Use the following repairing tools to obtain the proper fastening torque.

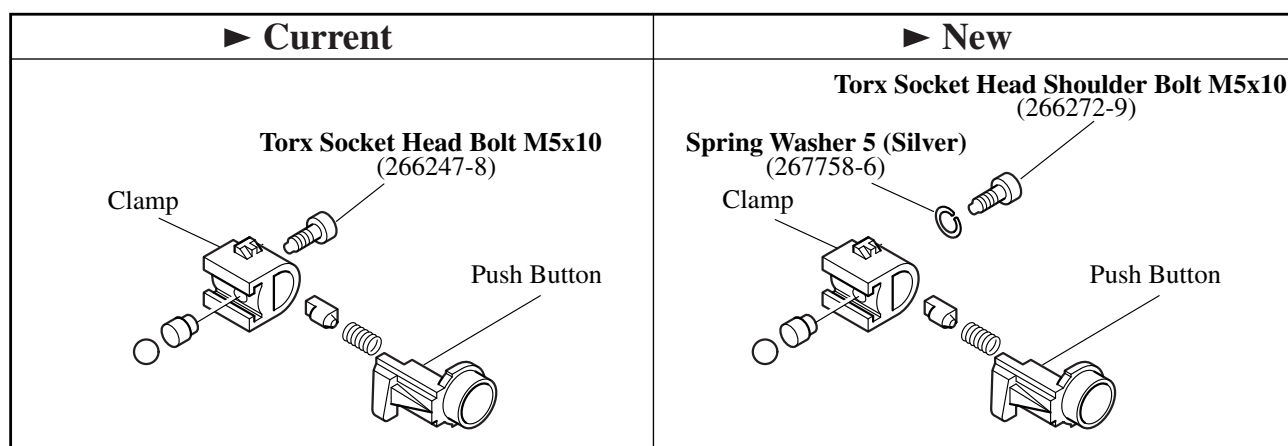
IR219 Torque Wrench

IR220 Ratchet Head for Torque Wrench

IR222 Socket Adapter

IR290 Torx Bit VT27

134873-0 Bit Adapter



## Interchangeability(I/C)

Item No.	Current part		Q'ty	I/C	New part		Q'ty	Note
See note below.	Torx Socket Head Bolt M5x10 266247-8		1	No	Torx Socket Head Shoulder Bolt M5x10 266272-9		1	Interchangeable as a set
See note below.					Spring Washer 5 267758-6		1	

## Note

Item No. for Torx Socket Head Bolt/Torx Socket Head Shoulder Bolt

Model	JR140D	JR180D	JR3000VT	JR3030T
Item No.	006	006	004	018

Item No. for Spring Washer 5

Model	JR140D	JR180D	JR3000VT	JR3030T
Item No.	082	082	079	087

## Implementation

### Machines manufactured in Japan

JR3000VT: From your order received by us in/after May, 2001

JR3030T : From serial No. 10376E (Dec., 2000)

### Machines manufactured in U.S.A.

JR140D : From serial No.4313A (Apr., 2000)

JR180D : From serial No.24881A (Apr., 2000)

JR3000VT : From initial order

JR3030T : From serial No.13033A (May, 2000)