

# TECHNICAL INFORMATION

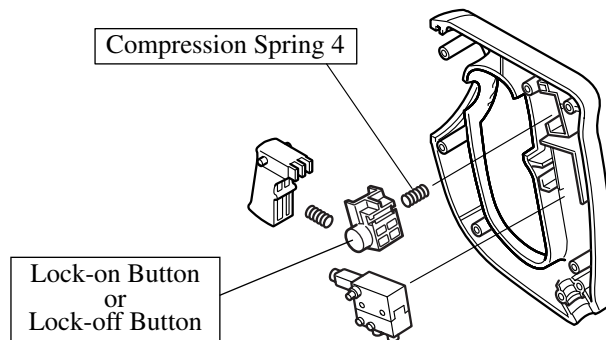


59972  
(page 1 of 2)

<b>Subject</b>	<ul style="list-style-type: none"> <li>(1) Change of Lock-on Button/Lock-off Button</li> <li>(2) Change of Shoe Supporter</li> </ul>
<b>For Models</b>	<ul style="list-style-type: none"> <li>(1) JR3030, JR3030T</li> <li>(2) JR3030T</li> </ul>
<b>Country</b>	<ul style="list-style-type: none"> <li>(1) All countries</li> <li>(2) All countries except European countries</li> </ul>
<b>Description</b>	<ul style="list-style-type: none"> <li>As illustrated below, the parts in the subject have been changed for the following improvements; <ul style="list-style-type: none"> <li>(1) Smoother locking action</li> <li>(2) Extended life of Shoe</li> </ul> </li> </ul>

## (1) Change of Lock-on Button/Lock-off Button (JR3030 and JR3030T)

Compression Spring 4 has been changed at the same time.



- Lock-on Button; for all countries except Australia, New Zealand, New Caledonia and Tahiti
- Lock-off Button; for Australia, New Zealand, New Caledonia and Tahiti

► Current	► New
<p>Compression Spring 4 (231230-4) 23mm</p> <p>Lock-on Button (416850-7) or Lock-off Button (416852-3)</p>	<p>Compression Spring 4 (231342-3) 13mm</p> <p>Lock-on Button (417323-3) or Lock-off Button (417324-1)</p> <p>A hole for Compression Spring 4</p>

## (2) Change of Shoe Supporter (JR3030T only)

► Current	► New
<p>Pin 4 (268044-8)</p> <p>Stop Ring E-3 (961017-7)</p> <p>Shoe Supporter (344813-2)</p> <p>Shoe</p>	<p>1) Pin 4 and Stop Ring E-3 have been eliminated. 2) Shoe Supporter has been modified as illustrated below.</p> <p>A steel plate is welded.</p> <p>Shoe Supporter (344925-1)</p> <p>Shoe</p>

See next page for "Interchangeability" and "Implementation".

## Interchangeability(I/C)

### (1) Change of Lock-on Button/Lock-off Button (JR3030 and JR3030T)

Item No.	Current part		Q'ty	I/C	New part		Q'ty	Note
JR3030: 071 JR3030T: 072	Compression Spring 4 231230-4		1	No	Compression Spring 4 231342-3		1	↑ Interchangeable as a set of Spring and Lock-on/Lock-off Button ↓
JR3030: 072 JR3030T: 073	Lock-on Button 416850-7		1	No	Lock-on Button 417323-3		1	
JR3030: 072 JR3030T: 073	Lock-off Button 416852-3		1	No	Lock-off Button 417324-1		1	

- Lock-on Button; for all countries except Australia, New Zealand, New Caledonia and Tahiti
- Lock-off Button; for Australia, New Zealand, New Caledonia and Tahiti

Note : The current Compression Spring 4 (Part No.231230-4) can be used for the repair of the following models;  
5103R, 5143R, 5603R, 5703R, 5903, 5903R

### (2) Change of Shoe Supporter (JR3030T only)

Item No.	Current part		Q'ty	I/C	New part		Q'ty	Note
006	Shoe Supporter 344813-2		1	No	Shoe Supporter 344925-1		1	In repairing, always use the new Shoe Supporter for the current 3 parts.
004	Pin 4 268044-8		1					
005	Stop Ring E-3 961017-7		1					

## Implementation

Machines manufactured in Japan

JR3030 : From serial No.1609E (Oct.,1999)

JR3030T: From serial No.4338E (Oct.,1999)

Machines manufactured in U.S.A.

For Canada, Mexico, U.S.A.

JR3030 : From serial No.2691A (Dec.,1999)

JR3030T: From your next order received by us in/after Feb.,2000

For Australia, New Zealand, New Caledonia, Tahiti

JR3030 : From serial No.4335A (Jan.,2000)

JR3030T: From serial No.10857A (Dec.,1999)