

# TECHNICAL INFORMATION



60015

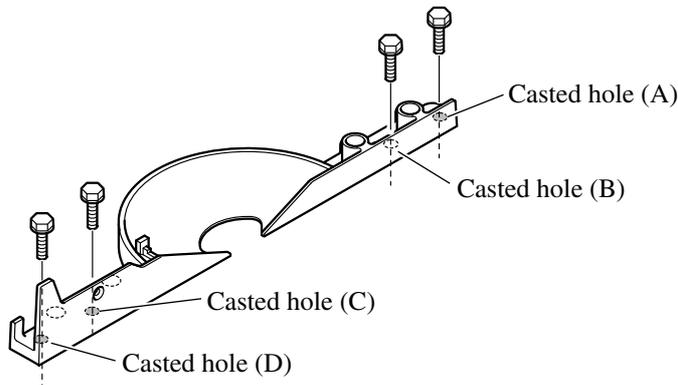
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**Subject** ▶ Modification of Guide Rule

**For Models** ▶ LS1013

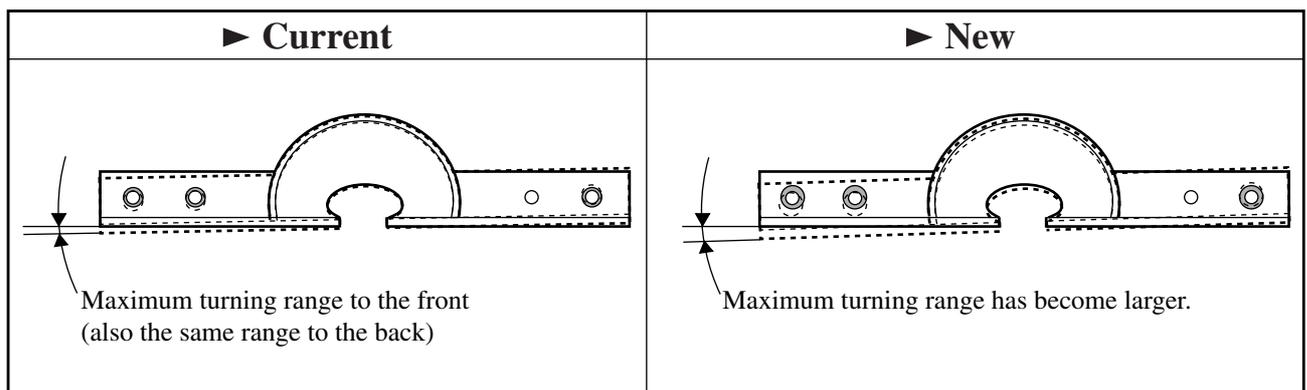
**Country** ▶ All countries

**Description** ▶ As illustrated below, three of the four casted holes in the Guide Rule have been enlarged so that the Guide Rule can turn more largely for easier miter angle adjustment for 90°.



Casted holes (A), (C), (D):  
Each diameter has been enlarged by 1mm;  
from  $\phi 10\text{mm}$  to  $\phi 11\text{mm}$ .

Casted hole (B):  
Its diameter remains the same ( $\phi 8\text{mm}$ )  
because it is the pivot on which  
the Guide Rule turns.



When you find much difficulty in miter angle adjustment for 90°,  
take steps for easy adjustment as described in the next page.

## Interchangeability(I/C)

Item No.	Current part		Q'ty	I/C	New part		Q'ty	Note
117	Guide Rule 316840-9		1	Yes	Guide Rule 316840-9		1	For machines manufactured in Japan
117	Guide Rule 317183-2		1	Yes	Guide Rule 317183-2		1	For machines manufactured in U.S.A.

## Note

Each part number of the two Guide Rules remain unchanged.

## Implementation

### Machines manufactured in Japan

(For all countries except Canada, Mexico, U.S.A. and other 115V areas in Central and South America):  
From serial No.77438E (Nov.,1999)

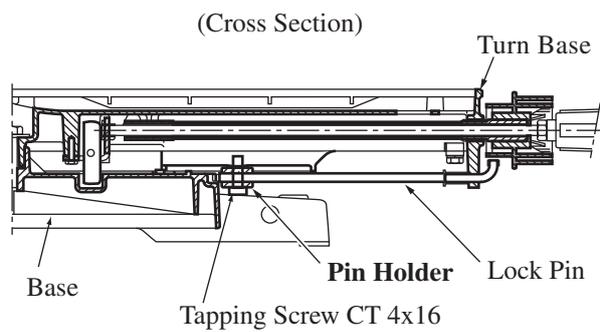
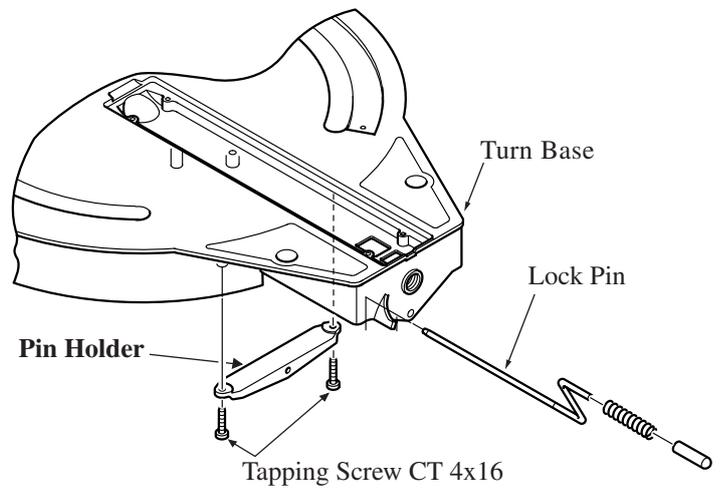
### Machines manufactured in U.S.A.

(For Canada, Mexico, U.S.A. and other 115V areas in Central and South America):  
From serial No.69837A (Feb.,2000)

For Easy Adjustment

**(1) Resetting the Pin Holder**

- 1) Loosen the Tapping Screws.
- 2) And then, move the saw so that its face becomes square with the fence of the Guide Rule.
- 3) Tighten the Tapping Screws.
- 4) Make sure that the Lock Pin can move smoothly.



**(2) Enlarging Casted Holes in the Guide Rule (when the Guide Rule is the current one)**

- Enlarge each diameter of the three casted holes with a drill; by 1mm from  $\phi 10\text{mm}$  to  $\phi 11\text{mm}$ .

Note: As illustrated on right, do not enlarge the hole (B) because it is the pivot hole on which the Guide Rule turns.

- You may reset the Pin Holder at the same time.

