



SERVICE BULLETIN

MODEL	DATE
RB397-N(CE)	2013/12/12

Subject : New ARM A UNIT(RB81175) and ARM ASSY(397)(RB70402)

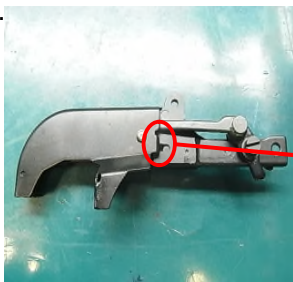
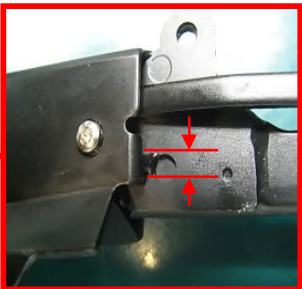
ARM A UNIT and ARM ASSY(397) have been replaced to new one which are improved the strength to prevent the arm from breaking. Weld length dimension needs longer than old type.(Previously weld length dimension was not instructed)


<Renewal schedule>

For product; Since August 2013 (Serial#13801014I~)



For spare part; Since October 2013

*The part code is same as the current parts



Magnify

ARM ASSY picture;	When you can measure the weld length by using vernier caliper, you can distinguish between old type and new type.	Old type Weld length is shorter than new type.	New type Weld length is longer than old type.
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ITEM NO.	OLD TYPE		OLD PARTS SUPPLY	NEW TYPE		Interchangeability
	PART NO.	DESCRIPTION		PART NO.	DESCRIPTION	
18	RB81175	ARM A UNIT	Not Available	RB81175	ARM A UNIT	Interchangeable
21	RB70402	ARM ASSY(397)	Not Available	RB70402	ARM ASSY(397)	Interchangeable