



## Product Service Bulletin

**No: SBAS-013**  
**(ALLSAW 170)**

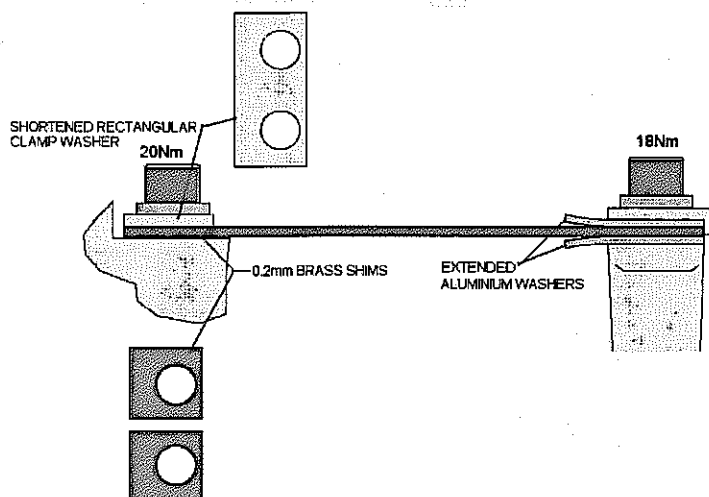
**REPAIRS TO FAILED SPRING ASSEMBLIES – ALLSAW AS170**  
**ALL.FG.SPRINGASS001 – REPLACED BY ALL.FG.SPRINGASS002**

Effective immediately, the following changes are being implemented to Spring Assemblies in AS170 production and spares:

- **Reduction** in bolt torque settings – 18Nm on the Conrods, 20Nm on the housing.
- **Extended aluminium washers** for the Conrod end to give added support to the springs.
- **New clamping washers and spacer shims** for the Housing end – to extend the effective length of the spring itself further reducing stress.

This new set will be packaged under a new code – ALL.FG.SPRINGASS002, and is to be used in ALL future spring failure repairs for the Arbortech Allsaw range.

IF part number ALL.FG.SPRINGASS001 is held in stock, please advise Arbortech of stock levels by email to [craig@arbortech.com.au](mailto:craig@arbortech.com.au) and we will organize replacement washers and instructions to be sent out.



R&D Approval & Date:	<i>[Signature]</i> 25/1/12
Production Approval & Date:	<i>[Signature]</i> 25/01/12
Director Approval & Date:	<i>[Signature]</i> 2/1/12

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